



US008413756B2

(12) **United States Patent**
Kempf

(10) **Patent No.:** **US 8,413,756 B2**

(45) **Date of Patent:** **Apr. 9, 2013**

(54) **ROVER WHEEL**

(56) **References Cited**

(75) Inventor: **James Kempf**, WallKill, NY (US)

U.S. PATENT DOCUMENTS

(73) Assignee: **Production Resource Group, L.L.C.**,
New Windsor, NY (US)

4,335,626	A *	6/1982	Fisher	74/496
4,657,463	A *	4/1987	Pipes	414/495
5,139,279	A *	8/1992	Roberts	180/409
5,752,710	A *	5/1998	Roberts	280/91.1
5,921,338	A *	7/1999	Edmondson	180/65.51
7,597,160	B2 *	10/2009	Lawson, Jr.	180/6.48
2003/0230450	A1 *	12/2003	Imberi	182/13
2012/0179337	A1 *	7/2012	Doan	701/49

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

(21) Appl. No.: **13/357,860**

* cited by examiner

(22) Filed: **Jan. 25, 2012**

Primary Examiner — Tashiana Adams

(65) **Prior Publication Data**

US 2012/0186893 A1 Jul. 26, 2012

(74) Attorney, Agent, or Firm — Law Office of Scott C. Harris, Inc.

Related U.S. Application Data

(60) Provisional application No. 61/436,294, filed on Jan. 26, 2011.

(57) **ABSTRACT**

(51) **Int. Cl.**
B60K 17/342 (2006.01)

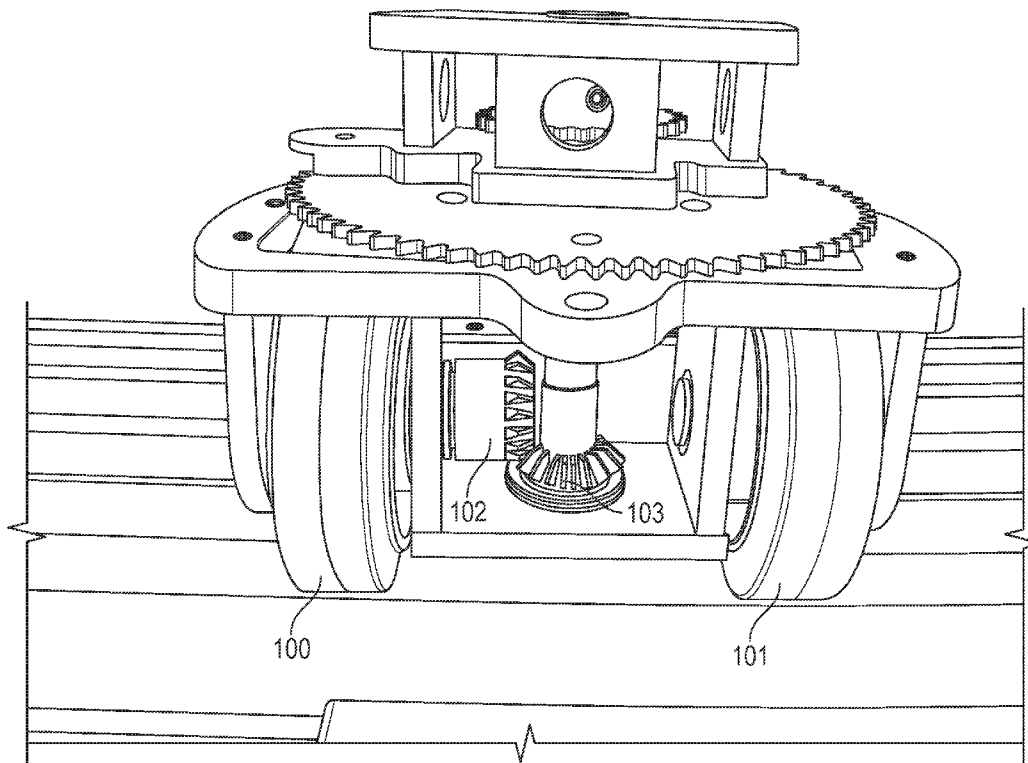
A movable and steerable device that has a platform with four wheel assemblies, any of which are both drivable and steerable. Different driving and steering options can make the device move in different directions and orientations. The driving can be done by a drive motor, forming a drive loop of material, such as chain, and a steering motor, also forming a steering loop. The different loops are attached to different sprockets on the device, which have different sizes, and therefore the different loops do not interfere with one another.

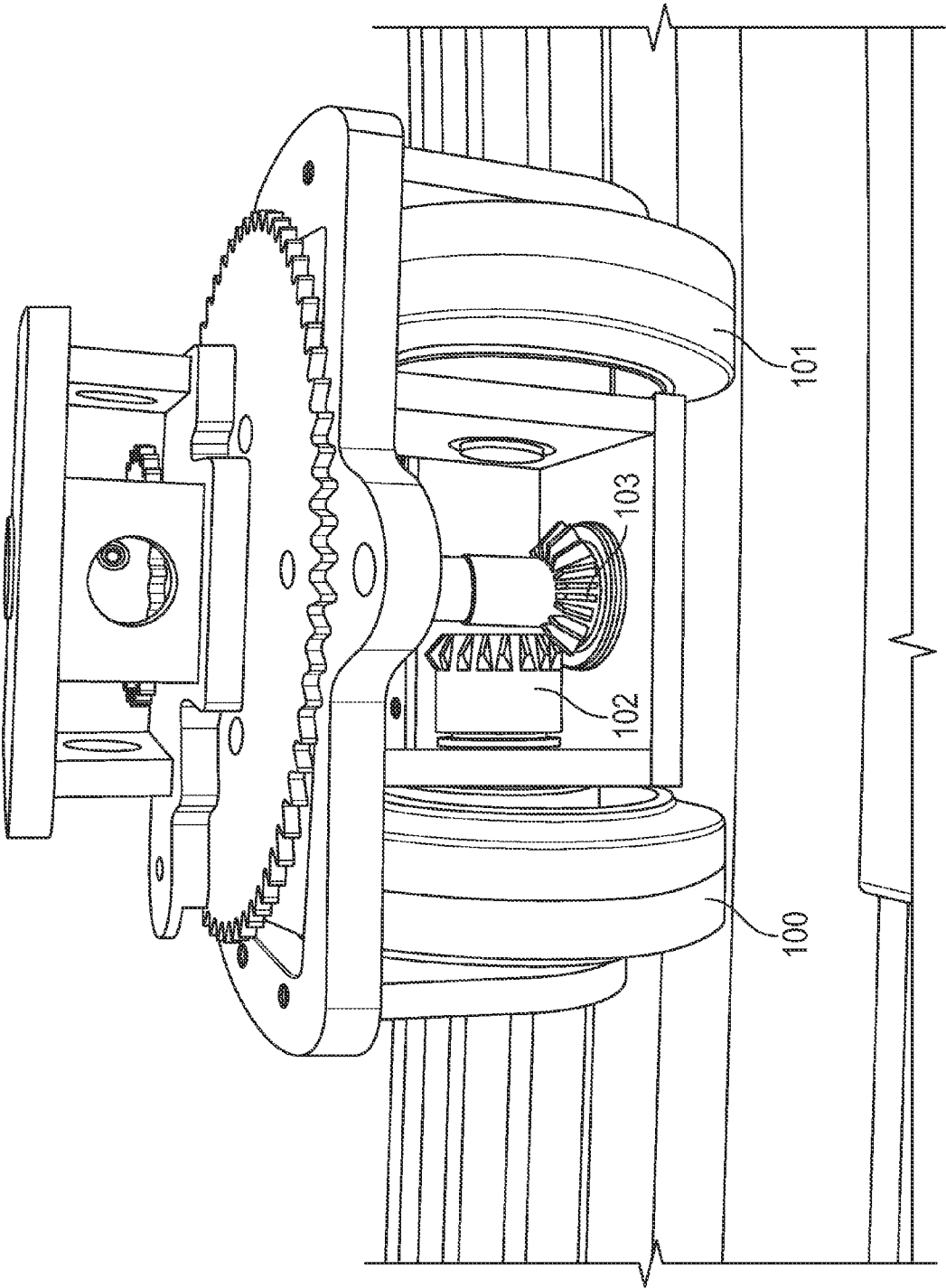
(52) **U.S. Cl.**
USPC **180/251**

(58) **Field of Classification Search** 180/251,
180/233, 234, 65.6; 301/6.1

See application file for complete search history.

12 Claims, 16 Drawing Sheets





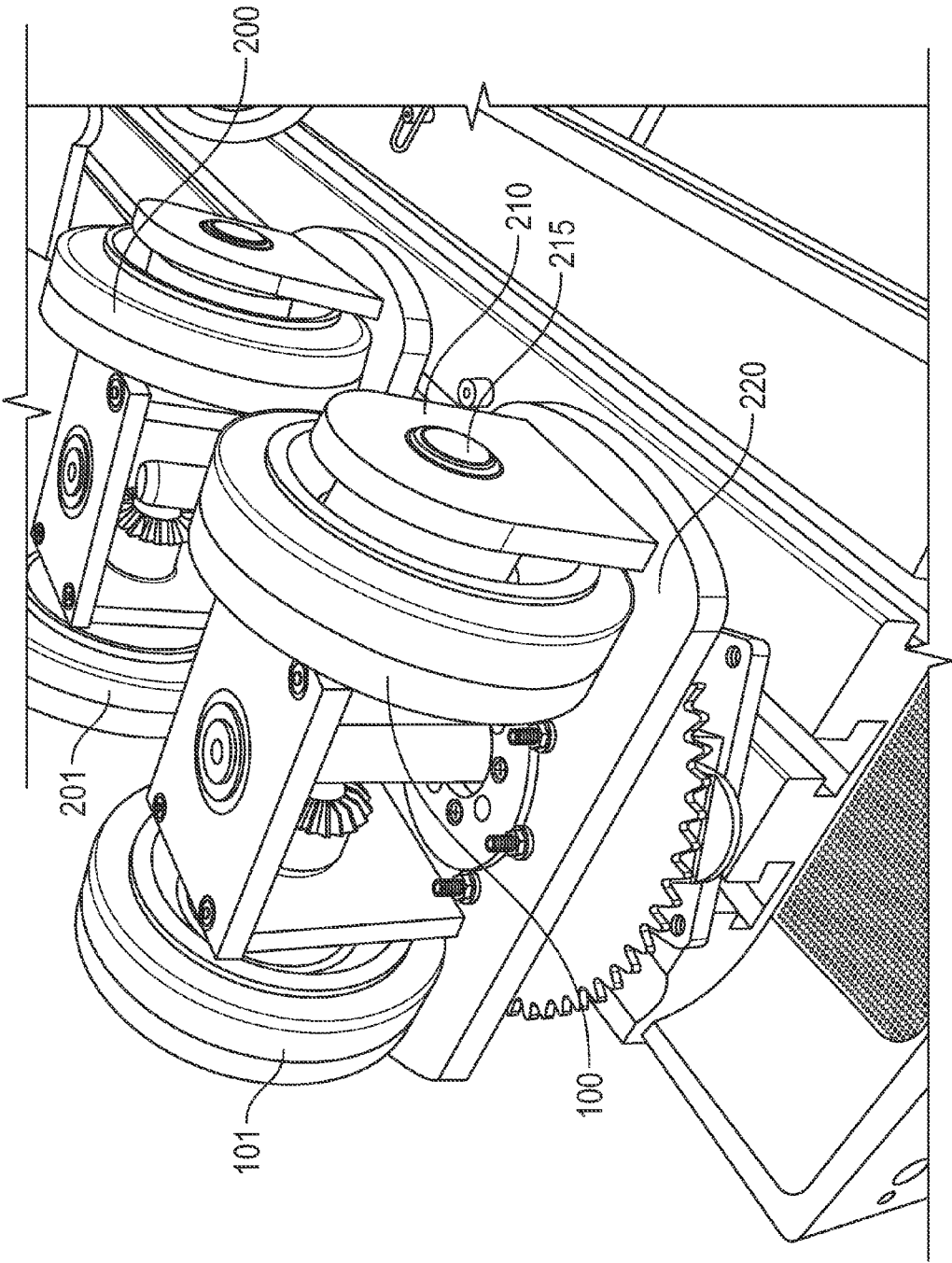


FIG. 2

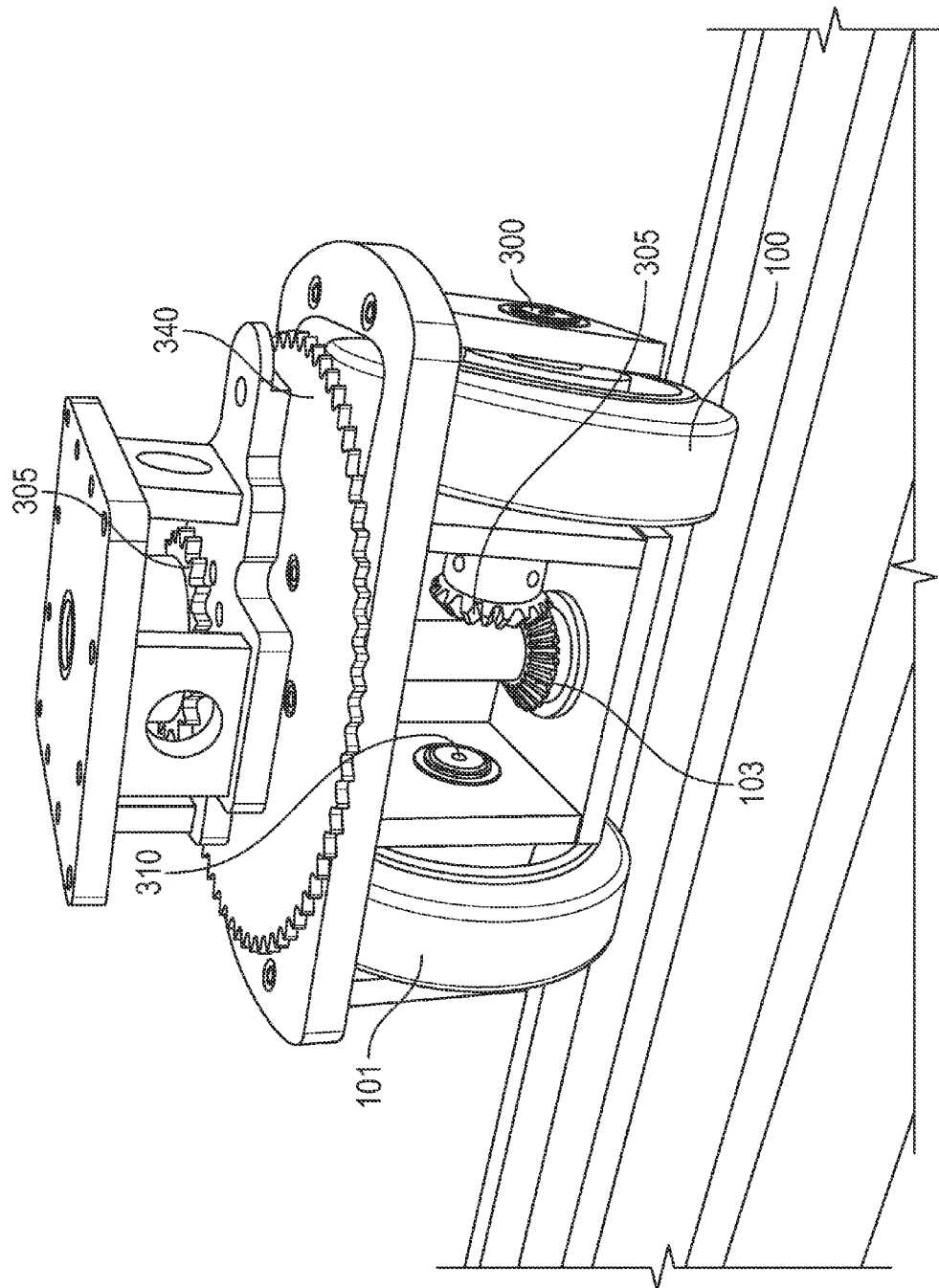


FIG. 3

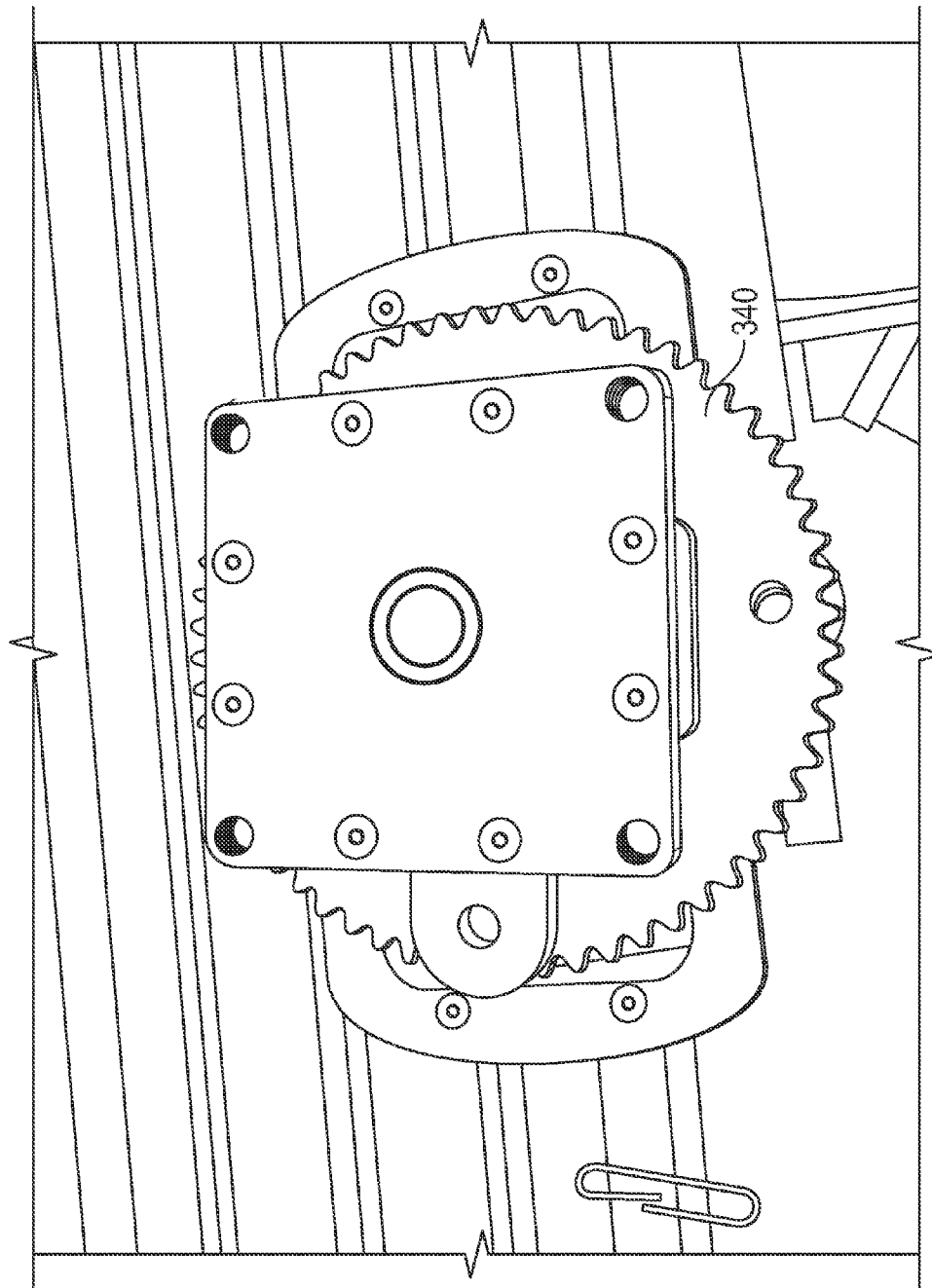


FIG. 4

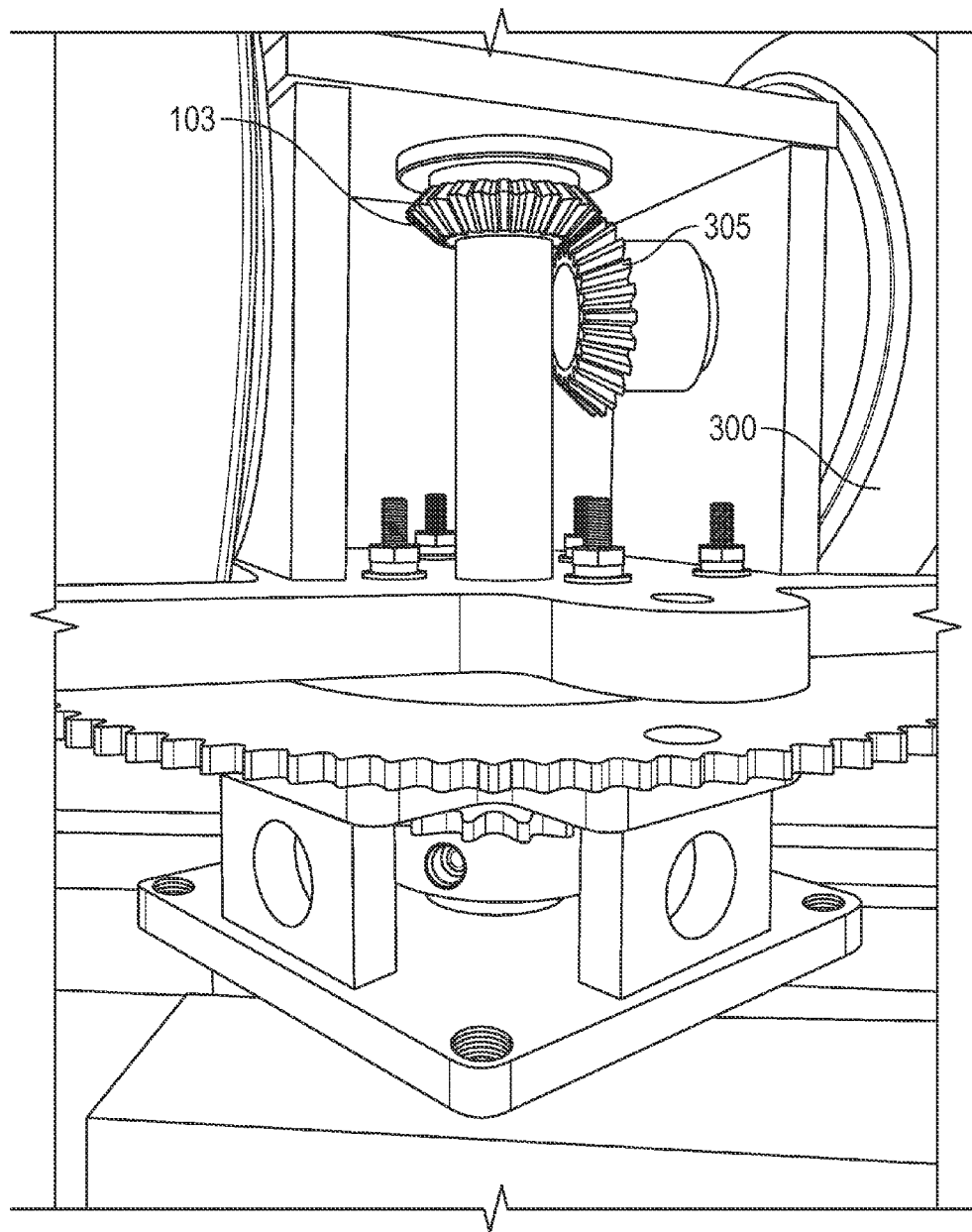


FIG. 5

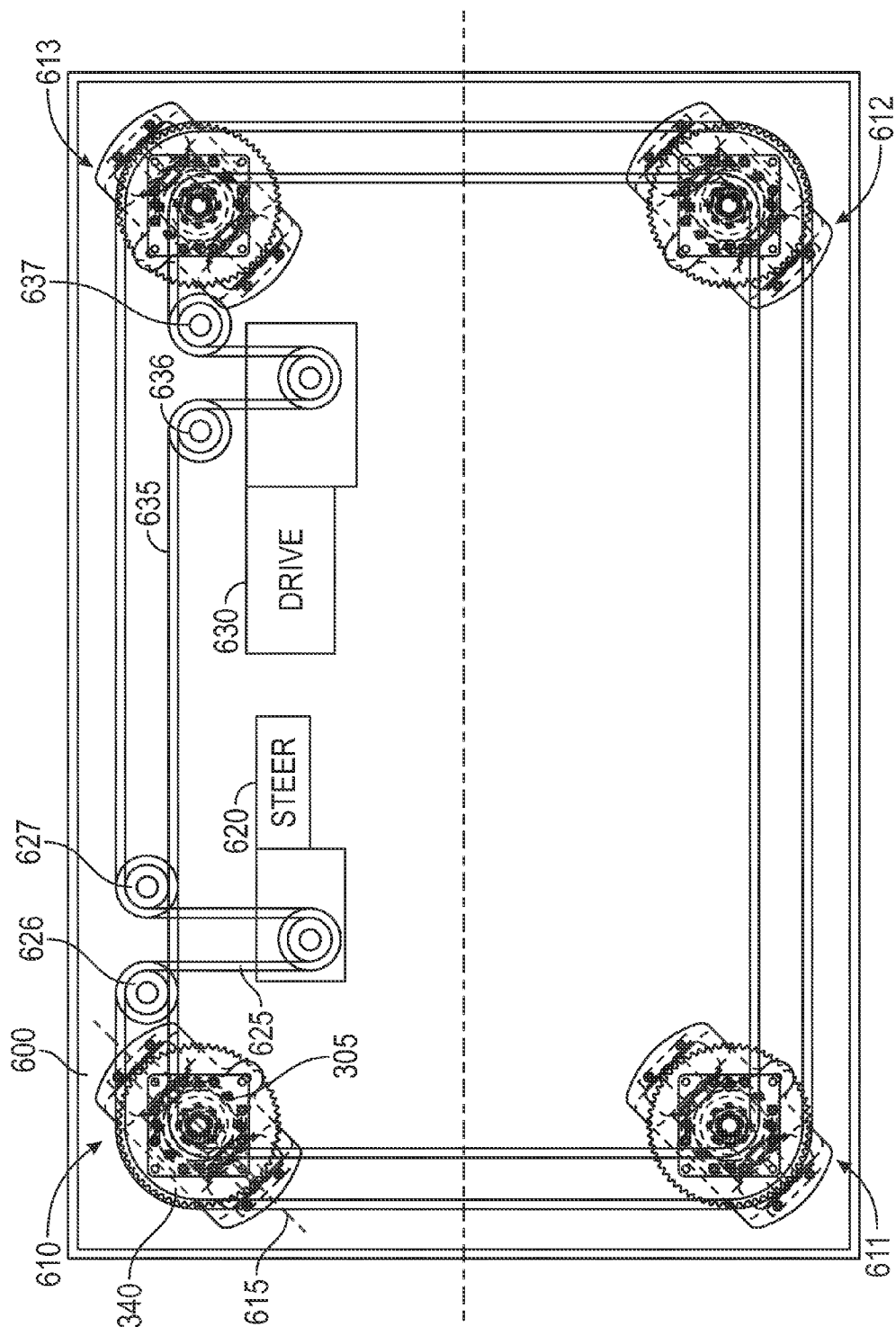


FIG. 6

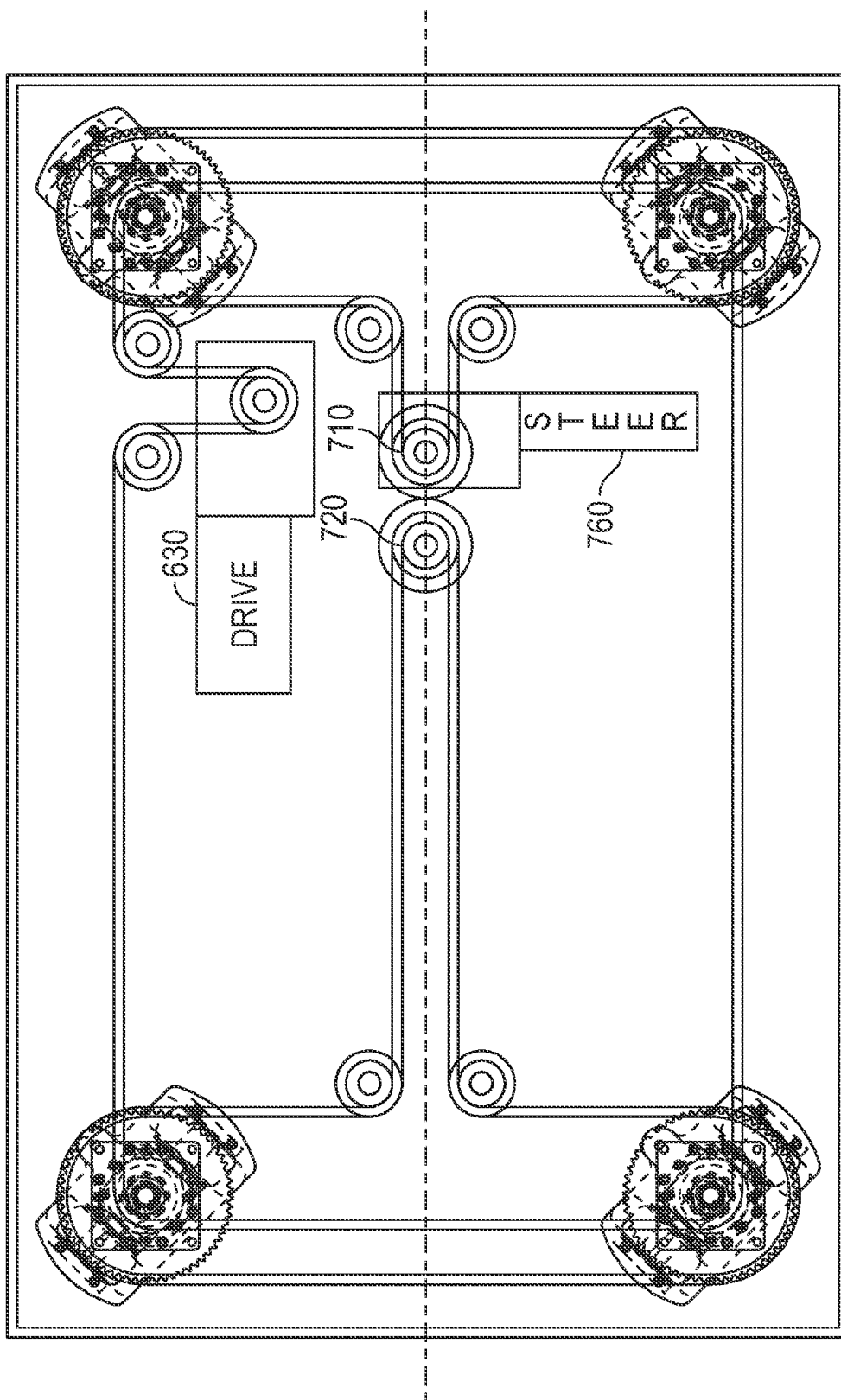


FIG. 7

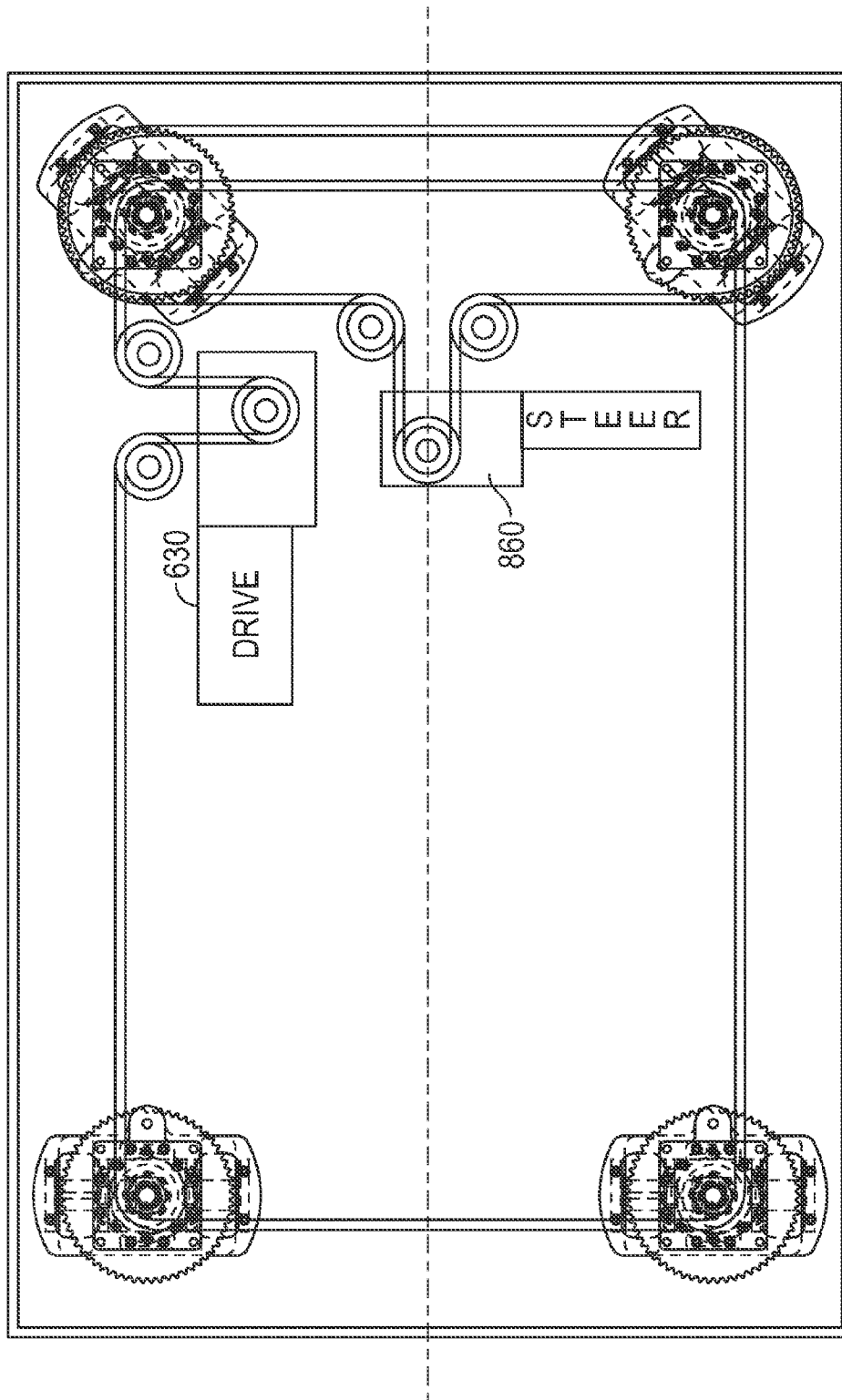


FIG. 8

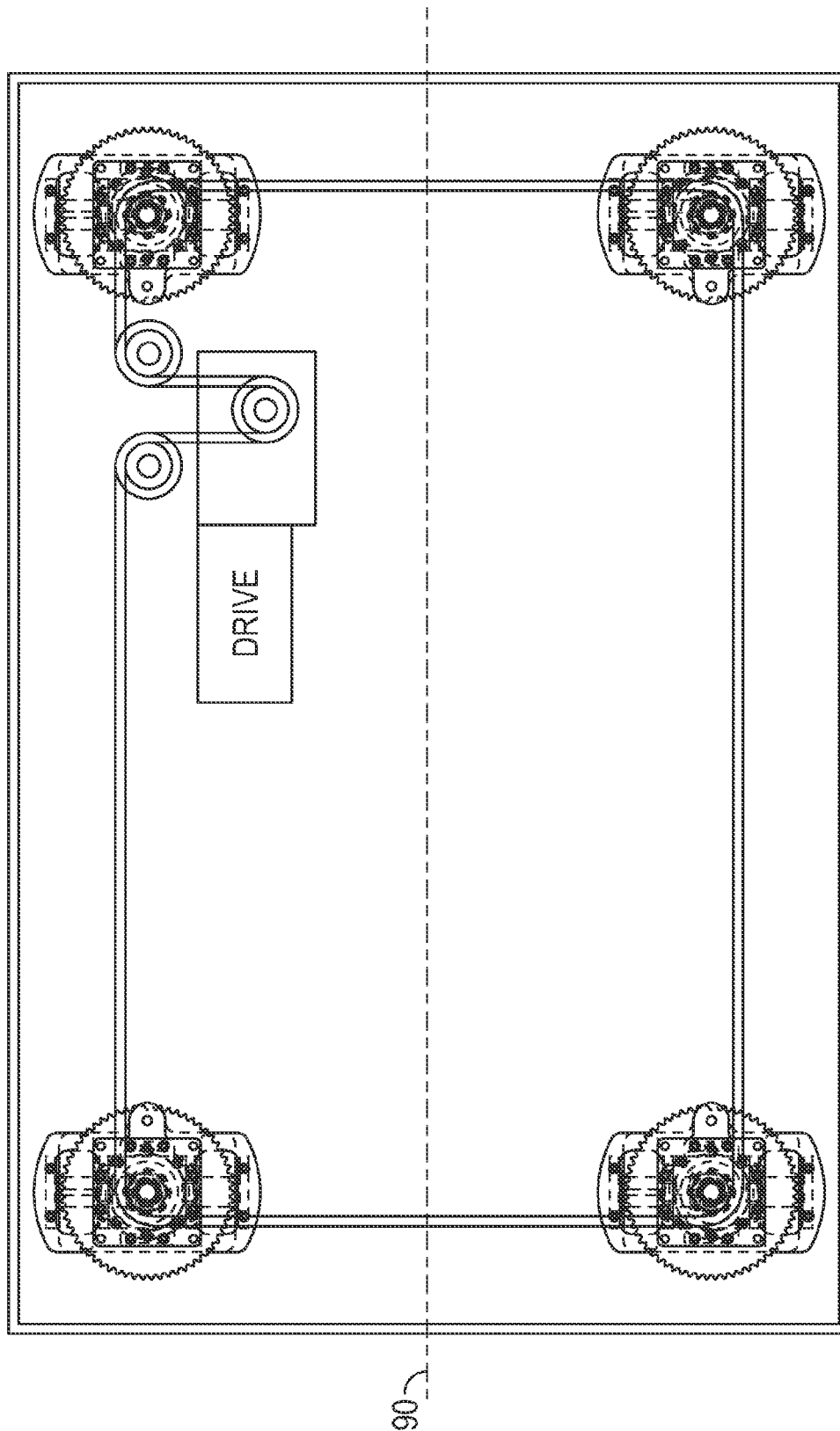


FIG. 9

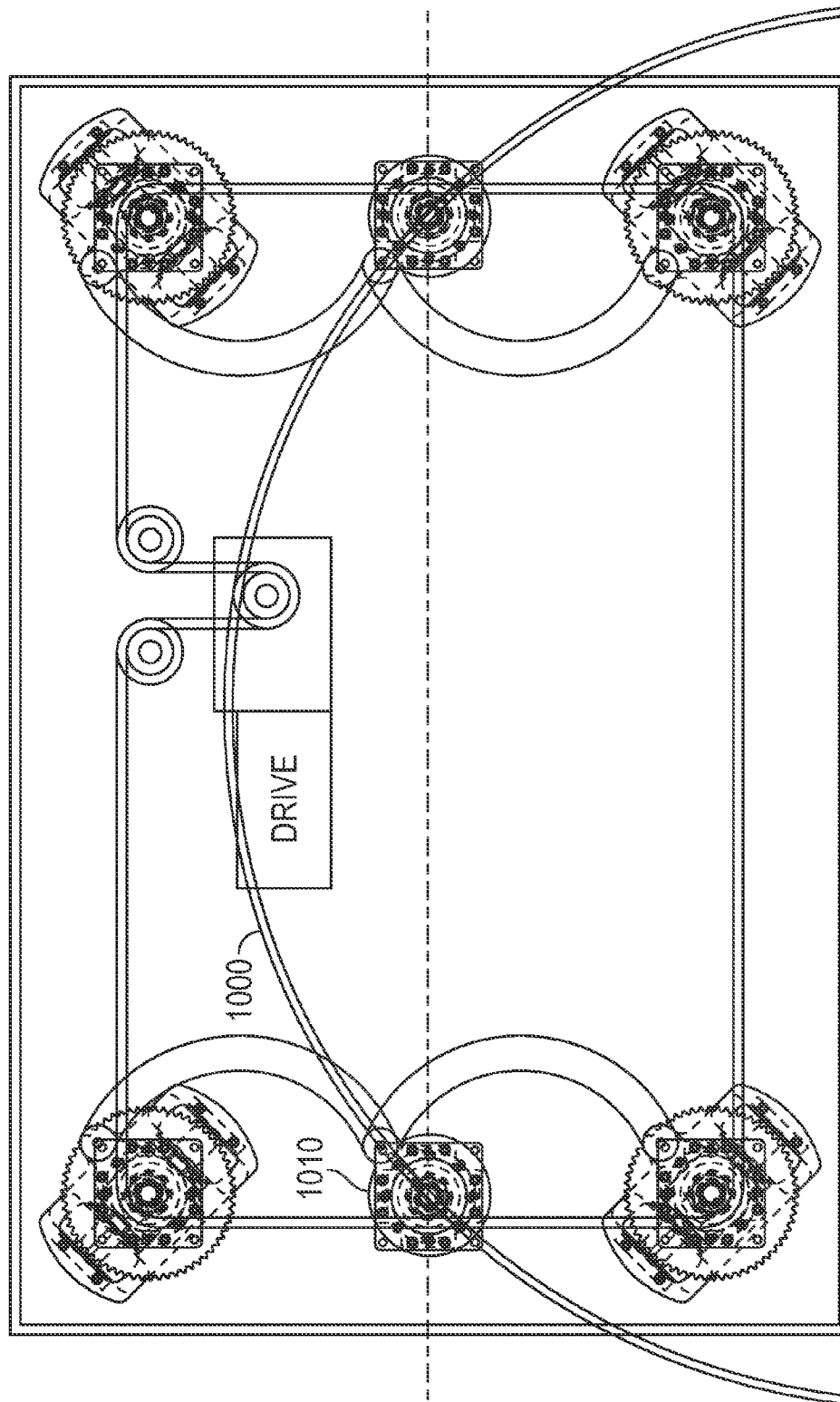


FIG. 10

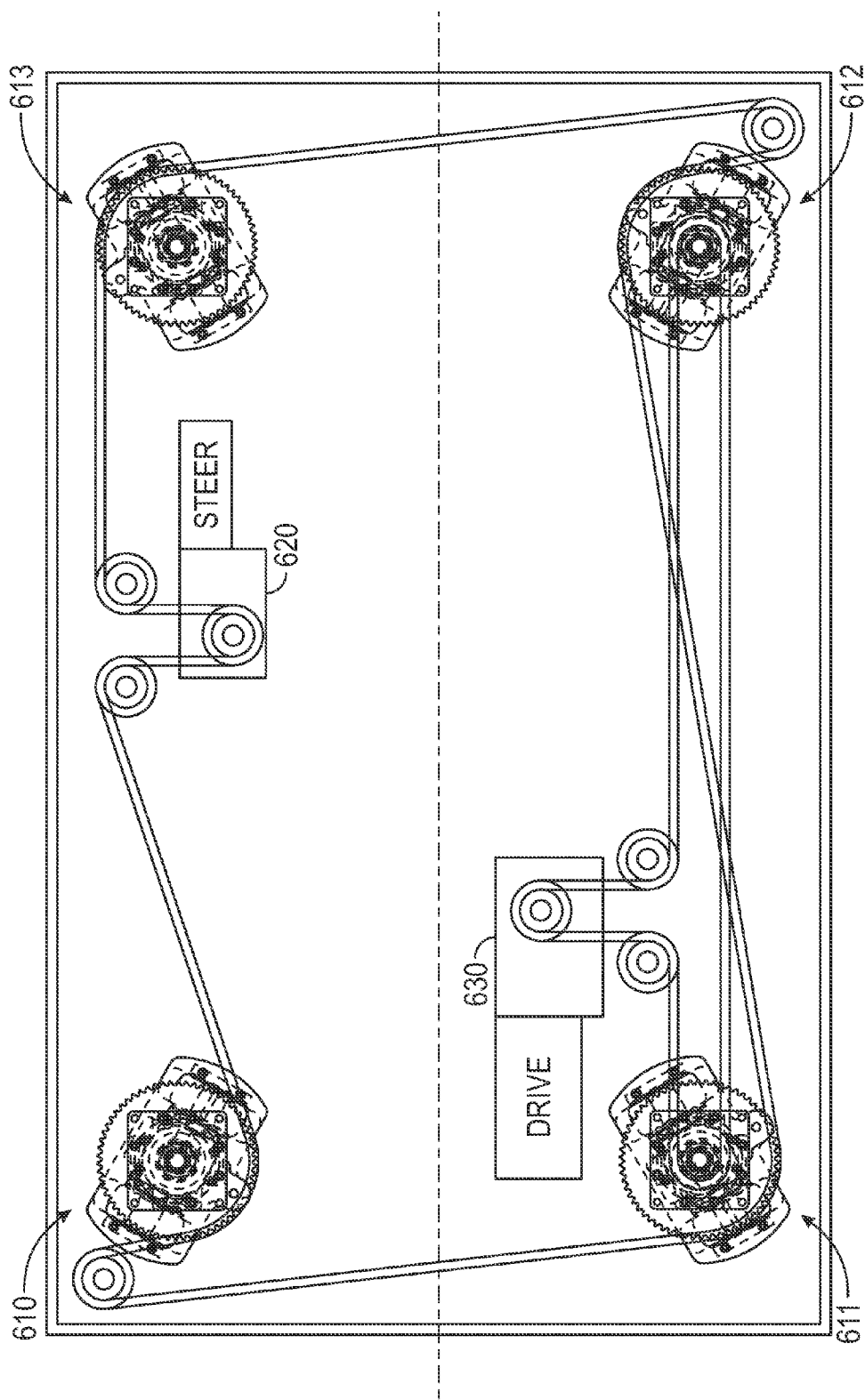


FIG. 11

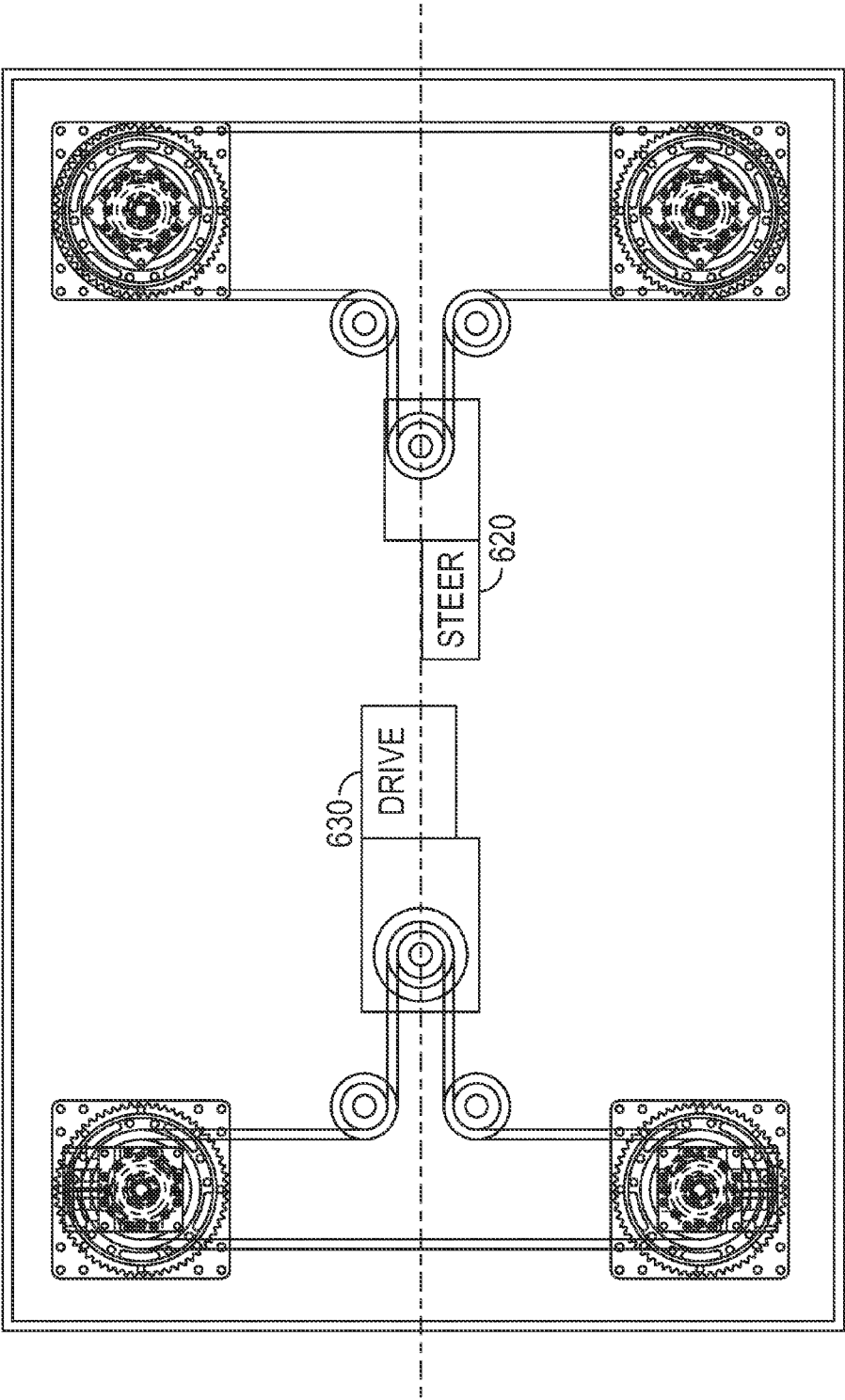


FIG. 11A

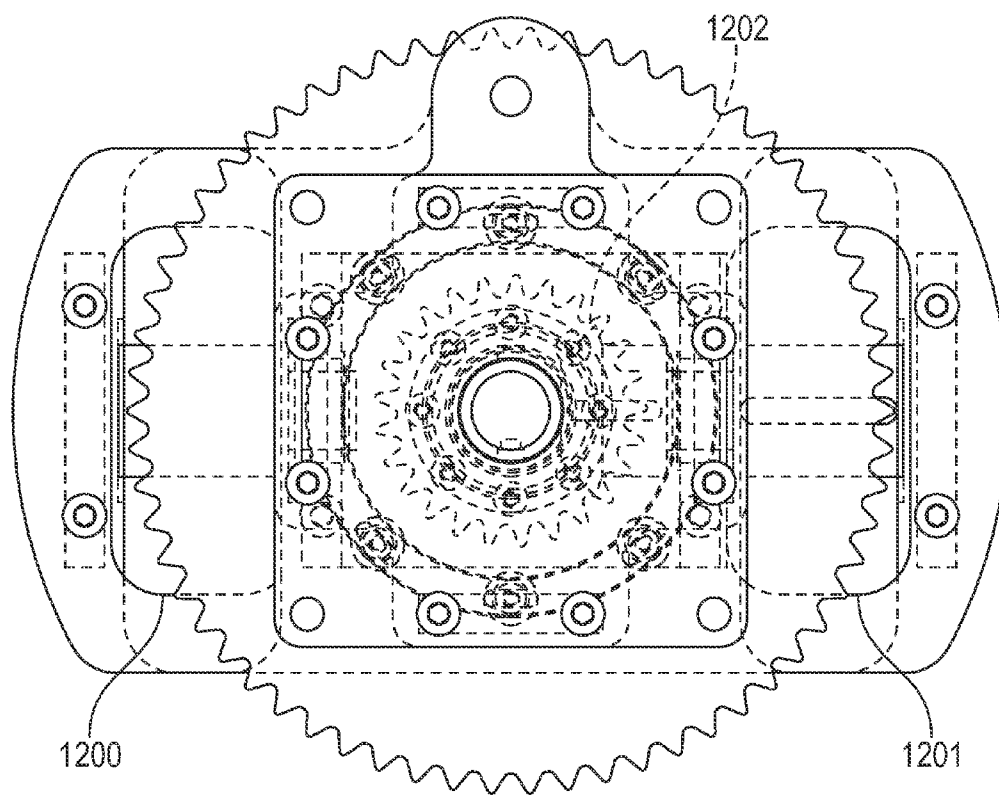
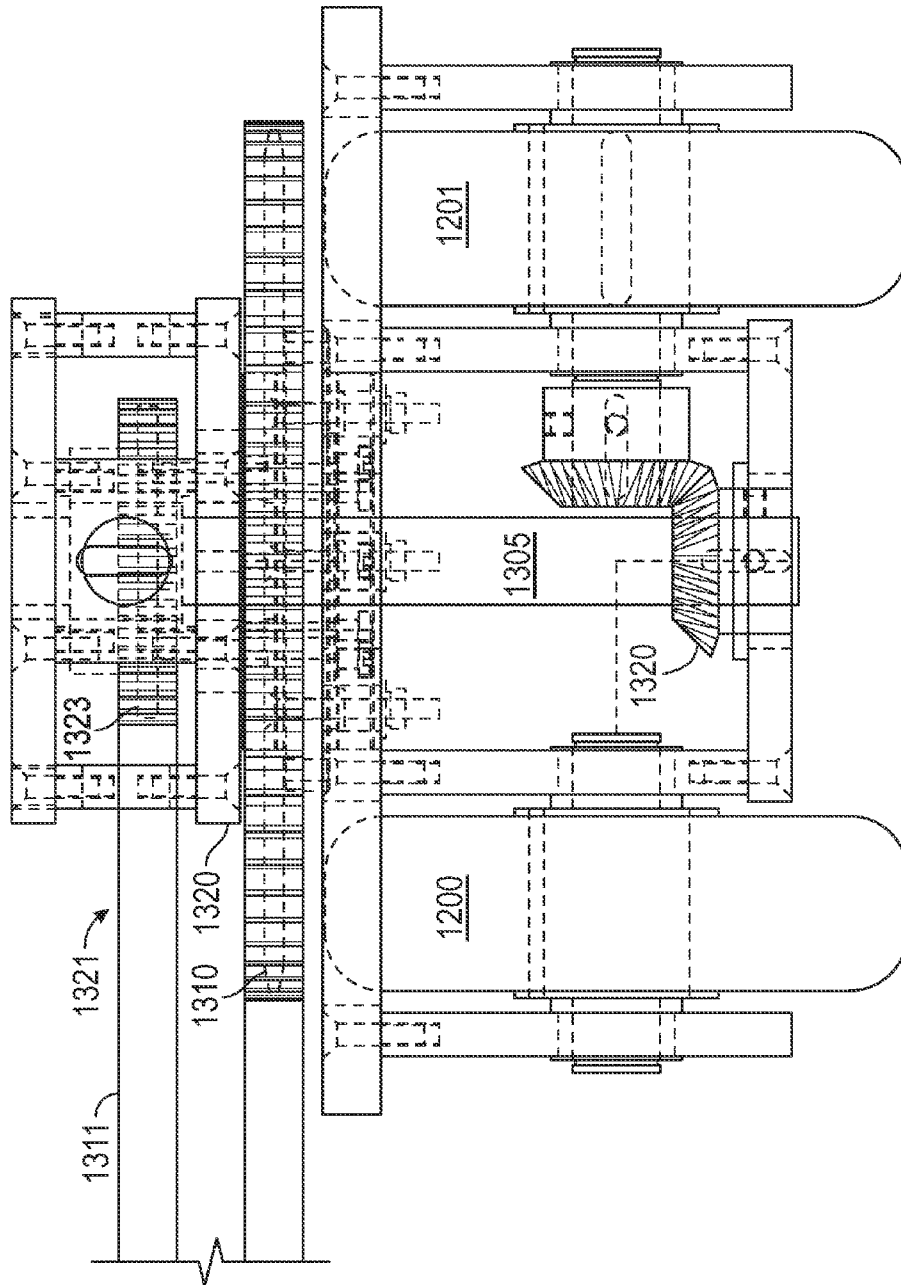


FIG. 12



3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65
66
67
68
69
70
71
72
73
74
75
76
77
78
79
80
81
82
83
84
85
86
87
88
89
90
91
92
93
94
95
96
97
98
99
100
101
102
103
104
105
106
107
108
109
110
111
112
113
114
115
116
117
118
119
120
121
122
123
124
125
126
127
128
129
130
131
132
133
134
135
136
137
138
139
140
141
142
143
144
145
146
147
148
149
150
151
152
153
154
155
156
157
158
159
160
161
162
163
164
165
166
167
168
169
170
171
172
173
174
175
176
177
178
179
180
181
182
183
184
185
186
187
188
189
190
191
192
193
194
195
196
197
198
199
200
201
202
203
204
205
206
207
208
209
210
211
212
213
214
215
216
217
218
219
220
221
222
223
224
225
226
227
228
229
230
231
232
233
234
235
236
237
238
239
240
241
242
243
244
245
246
247
248
249
250
251
252
253
254
255
256
257
258
259
260
261
262
263
264
265
266
267
268
269
270
271
272
273
274
275
276
277
278
279
280
281
282
283
284
285
286
287
288
289
290
291
292
293
294
295
296
297
298
299
300
301
302
303
304
305
306
307
308
309
310
311
312
313
314
315
316
317
318
319
320
321
322
323
324
325
326
327
328
329
330
331
332
333
334
335
336
337
338
339
340
341
342
343
344
345
346
347
348
349
350
351
352
353
354
355
356
357
358
359
360
361
362
363
364
365
366
367
368
369
370
371
372
373
374
375
376
377
378
379
380
381
382
383
384
385
386
387
388
389
390
391
392
393
394
395
396
397
398
399
400
401
402
403
404
405
406
407
408
409
410
411
412
413
414
415
416
417
418
419
420
421
422
423
424
425
426
427
428
429
430
431
432
433
434
435
436
437
438
439
440
441
442
443
444
445
446
447
448
449
450
451
452
453
454
455
456
457
458
459
460
461
462
463
464
465
466
467
468
469
470
471
472
473
474
475
476
477
478
479
480
481
482
483
484
485
486
487
488
489
490
491
492
493
494
495
496
497
498
499
500
501
502
503
504
505
506
507
508
509
510
511
512
513
514
515
516
517
518
519
520
521
522
523
524
525
526
527
528
529
530
531
532
533
534
535
536
537
538
539
540
541
542
543
544
545
546
547
548
549
550
551
552
553
554
555
556
557
558
559
560
561
562
563
564
565
566
567
568
569
570
571
572
573
574
575
576
577
578
579
580
581
582
583
584
585
586
587
588
589
590
591
592
593
594
595
596
597
598
599
600
601
602
603
604
605
606
607
608
609
610
611
612
613
614
615
616
617
618
619
620
621
622
623
624
625
626
627
628
629
630
631
632
633
634
635
636
637
638
639
640
641
642
643
644
645
646
647
648
649
650
651
652
653
654
655
656
657
658
659
660
661
662
663
664
665
666
667
668
669
670
671
672
673
674
675
676
677
678
679
680
681
682
683
684
685
686
687
688
689
690
691
692
693
694
695
696
697
698
699
700
701
702
703
704
705
706
707
708
709
710
711
712
713
714
715
716
717
718
719
720
721
722
723
724
725
726
727
728
729
730
731
732
733
734
735
736
737
738
739
740
741
742
743
744
745
746
747
748
749
750
751
752
753
754
755
756
757
758
759
760
761
762
763
764
765
766
767
768
769
770
771
772
773
774
775
776
777
778
779
780
781
782
783
784
785
786
787
788
789
790
791
792
793
794
795
796
797
798
799
800
801
802
803
804
805
806
807
808
809
810
811
812
813
814
815
816
817
818
819
820
821
822
823
824
825
826
827
828
829
830
831
832
833
834
835
836
837
838
839
840
841
842

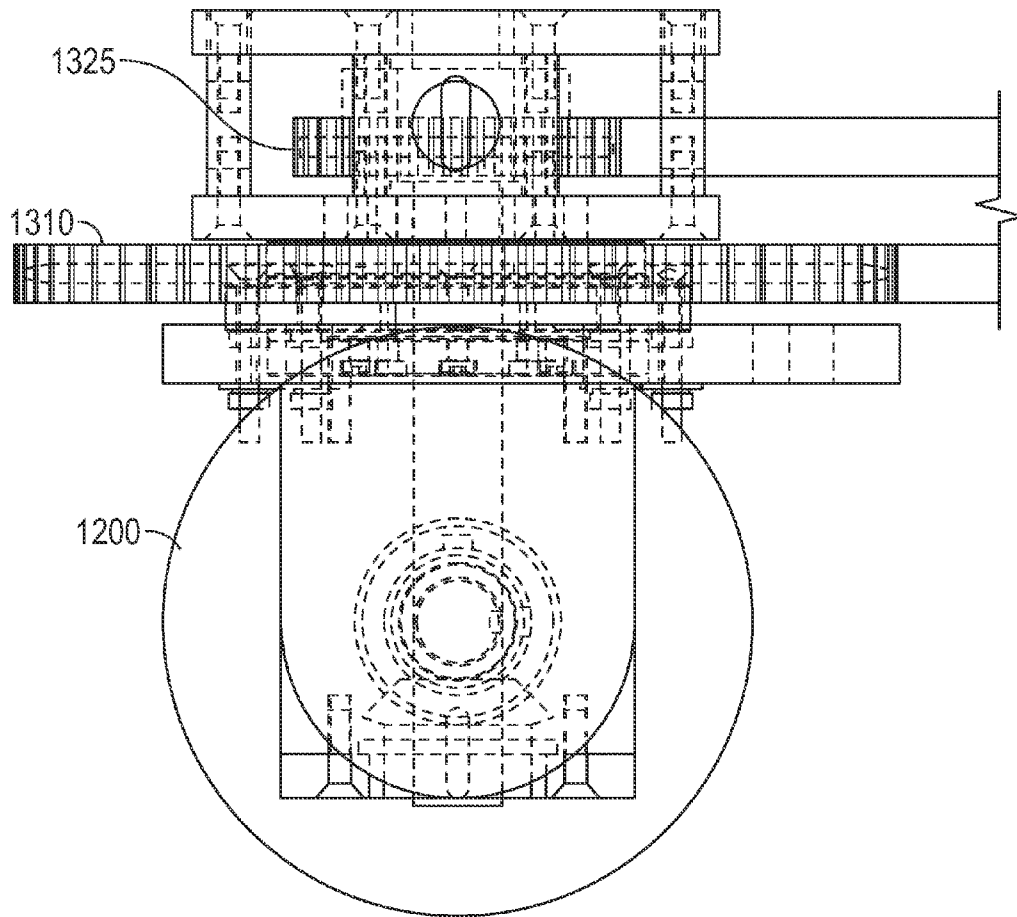


FIG. 14

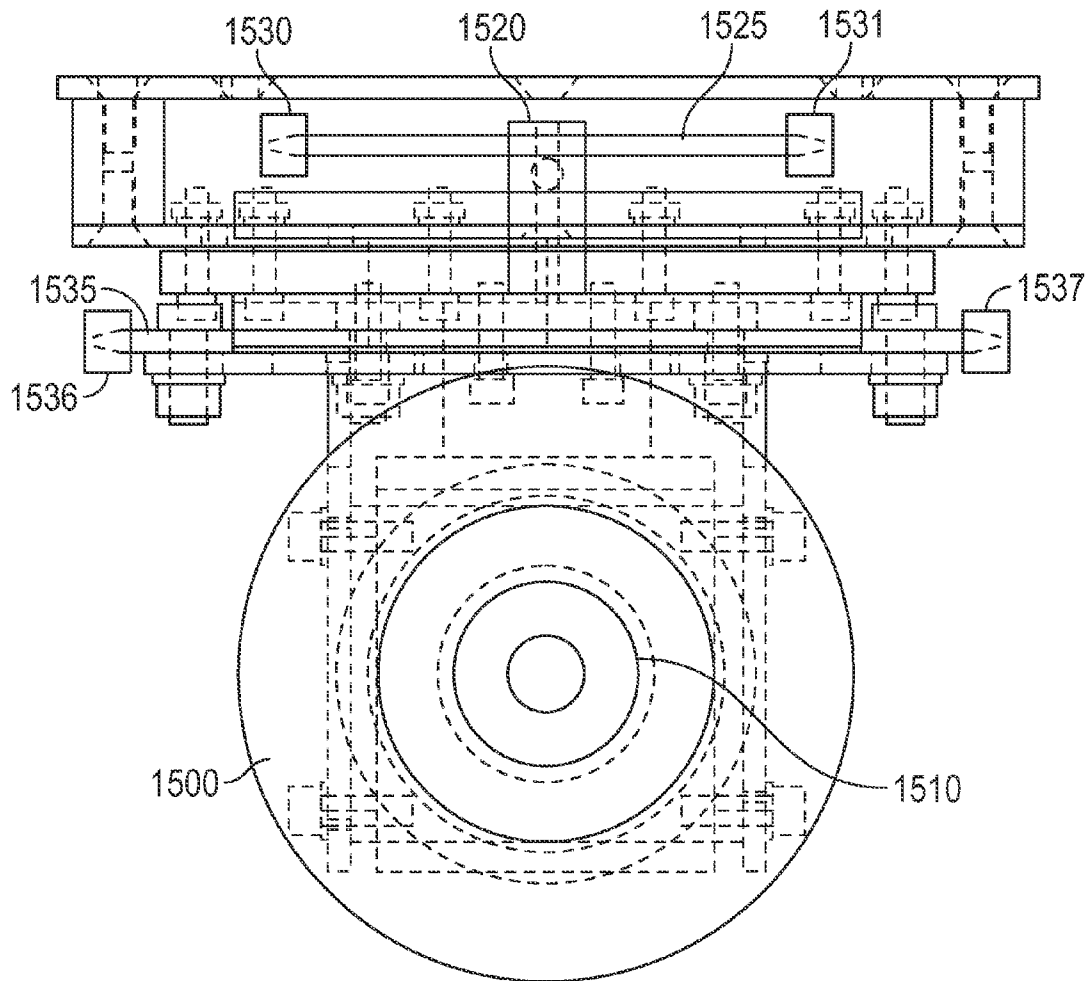


FIG. 15

1

ROVER WHEEL

This application claims priority from provisional application No. 61/436,294, filed Jan. 26, 2011, the entire contents of which are herewith incorporated by reference.

BACKGROUND

Roving deck wheels can be used to move along a stage, e.g., on tracks, or in steerable directions. These may be used during a stage performance, or to hold materials for a stage performance.

SUMMARY

The present application describes a custom movable wheel assembly for making roving deck units of various configurations, along with driving and steering assemblies for the wheel assembly.

According to embodiments, the wheel has both drive and steering, both driven by sprockets, using chain loops over individual gear-motors that are battery powered and remote controlled.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 shows a front on view of the Rover wheel assembly on a platform;

FIG. 2 shows a bottom view of the Rover wheel assembly and platform;

FIG. 3 shows a front view of a single Rover wheel, showing the gears;

FIG. 4 shows a top view of the Rover wheel assemblies;

FIG. 5 shows a close-up of the Rover wheel assembly;

FIG. 6 shows an embodiment of the Rover wheel platform and the steering and drive mechanism for four-wheel steering;

FIG. 7 shows an alternative embodiment with four wheel opposite steer;

FIG. 8 shows an embodiment with two wheel steering;

FIG. 9 shows an embodiment with no steering and 4 wheel drive;

FIG. 10 shows an embodiment which operates along a track;

FIG. 11 shows an embodiment with opposite steering;

FIG. 11A shows an embodiment with opposite steering and drive;

FIG. 12 shows an assembly drawing of the Rover wheel assembly in a plan view;

FIG. 13 shows a front view of the wheel assembly;

FIG. 14 shows a close-up of the wheel portion of the Rover wheel assembly in a side view;

FIG. 15 shows an alternative embodiment of the Rover wheel assembly.

DETAILED DESCRIPTION

FIG. 1 illustrates the basic wheel assembly device that forms part of the rover wheel. The wheel assembly shows two wheels **101**, **102**. In this embodiment, one of the wheels **100** is driven by a sprocket **102** that is itself driven by a gear drive **103**. The gear drive **103** drives the driven wheel based on driving force received from the main drive system.

FIG. 2 shows the wheel assembly device from its bottom-most portion, showing the wheel assemblies **100**, **101**, **200**, **201**. Each of the wheels may include a gear drive, or alternatively only some of them might include a gear drive. For

2

example in one embodiment, only one of the wheels includes a gear drive. The wheels such as **100**, **101** are mounted to wheel supports **210**, via an axle **215**. The wheel supports **210** become part of the wheel support assembly device **220**.

FIG. 3 illustrates the rover wheel assembly of FIG. 1 from the rear, showing the wheels, and how the wheels are connected. The wheel **100** has an axle portion **300** on one side, with a driven sprocket **305** on its other side, driven by the sprocket connection **103**. The wheel **101** maybe completely free driven, and shows the axle connection **310** which allows the wheel **101** to freely move. FIG. 3 also shows different disc shaped driving portions forming driving sprockets **340** and **315**. One of the sprockets is used for steering the wheels to point the rover. The other sprocket is driven to drive the driving sprockets **305**.

FIG. 4 shows a top view of the rover, showing a connection to the rover and the different driving sprockets.

FIG. 5 shows him a detailed view showing the different sprockets, how the sprocket **305** is connected to the driven wheel **300**.

FIGS. 6-11 show the way the wheel assemblies can be used to form a rover device. The basic rover device shown in FIG. 6 includes a rover platform **600** having four wheel assemblies **610**, each of the wheel assemblies having generally the structure shown in FIGS. 1 through 5.

In this embodiment, each of these wheel assemblies includes first and second wheels, one of which is driven in the other of which is free-rotating. Each wheel assembly also includes two concentric sprockets, including the larger steering sprocket **340** shown in FIG. 3, and the smaller driving sprockets **305** shown in FIG. 3, although the two sprockets can be reversed.

In operation, the rover device uses two different motors, which can be attached to the platform **600**. The first motor **620** is connected via a steering chain **625** to the larger sprocket **340** on the wheel assembly **610**, and forms a complete loop connected to corresponding sprockets on wheel assemblies **611**, **612** and **613**. In this embodiment, moving the steering motor causes the direction of the wheels to change in pointing direction.

FIG. 6 shows an embodiment in which each of the wheel assemblies are pointed in the same direction. In FIG. 6, each of the wheel assemblies points in the same direction relative to an axis **615** which passes through the center line of the wheel assembly **610**. Moreover, those axes can be changed by the moving of the steering motor in either the forward or reverse direction. The steering motor can be, for example, a 1/8-1/4 horsepower 24 V DC gear motor or servomotor.

The chains can be driven by the chain drive as shown, over different idlers, with the steering chain **625** driven across idlers **626**, changing direction at each of the gears on the wheels, back to idlers **627**. In a similar way, the drive chain **635** can be driven across idlers **636**, **637**.

A drive motor is connected to the smaller sprockets on each of the wheels, in a similar way. The drive motor **630** is connected to a second chain **635** which connects to the sprocket **305** on the wheel assembly **610**, and also in the wheel assemblies **611**, **612**, **613** and **614**. Note that since the sprockets are of different sizes, the chains which drive these sprockets will always be at different locations. This prevents the sprockets and the chains from coming into contact with and possibly interfering with one another.

The configuration of FIG. 6 has the steering mechanism and a drive mechanism commonly attached to all the sprocket portions. This can be used to carry out a four wheel "crab" steering, which can allow the device to move in any path

3

straight diagonal or curved. The centerline of the platform can stay parallel to the plaster line, as shown.

FIG. 7 shows an alternative embodiment, which provides four-wheel, front-rear wheel opposite steer. The center line of the wagon follows the travel path as desired. In this embodiment, the drive motor **630** is connected to the all wheels, as in the first embodiment. However the steering motor **700** has two different outputs **710**, **720** which are connected to the opposite wheels. The connection **710** causes the front wheels to point in the same direction, and causes the back wheels flowing in the same direction, however these directions are opposite.

FIG. 8 shows an alternative embodiment which uses two wheel automotive style steering. In this embodiment, the steering drive **800** is connected only to the front wheels, while the rear wheels are constrained to stay straight, thereby providing automotive style steering.

In other embodiments, the steering can be locked in any desired way, by maintaining the wheels in a locked direction as shown in FIG. 9. This constrains the wheels to only move straight along the wagon center line **900**.

The steering can also be passive, as shown in FIG. 10, in which case the device may be guided along knives or other guiding devices maintained within guide grooves or holders such as **1010**.

FIG. 11 shows an alternative embodiment with two wheel drive, and four wheel diagonal and equal and opposite steer. This moves in a straight path and rotates in place only. In this embodiment, the drive motor **630** connects only to two of the wheel assemblies **611**, **612**. The steering motor **620** connects to all four wheels, however, causes the two diagonal wheels **610**, **612** to face in the same direction, and the other two diagonal wheels **611**, **613** to face in the same direction different. Other forms of driving and starting can be used.

FIG. 11A shows yet another modification, in which the drive motor **630** drives only the rear wheels, and the steering motor **620** drives only the front wheels. This provides a two rear wheel automotive style drive with two front wheel automotive style steering.

Different drive connections of these types can be used.

FIGS. 12, 13 and 14 show assembly diagrams of the wheel assembly device. FIG. 12 shows a plan view, showing the wheels **1200**, **1201**. The wheel **1200** is freely moving, while the wheel **1201** includes the drive gear **1202**. This wheel assembly is connected to a platform to form the rover as described above.

FIG. 13 illustrates a front view of the wheel assembly, showing the wheels **1200** **1201**, and the driving gear **1202**. In the FIG. 13 embodiment, the gear **1202** is shown connected to the driven gear **1300**, which itself is connected via a driving shaft **1305** to sprocket **1310** that is driven by the chains as described herein.

1311 illustrates the location of the chain drive loop to drive the wheels. The second chain drive loop is shown as **1321**, connecting to the other sprocket **1325** that connects to a bearing top plate **1330** which itself is connected to change the direction in which the wheels are steered.

FIG. 14 shows a side view, showing one of the wheels **1200**, and also showing the sprockets and connections.

FIG. 15 shows an alternative construction for the drive wheel assemblies according to an alternative embodiment. In FIG. 15, the wheel **1500** is shown held on a keyless bushing **1510**. The wheel itself can be moved by its connection at **1522**. The drive sprocket **1525** that includes the chain loop thereon shown generally as **1530**, **1531**. The chain loop causes movement of the shaft **1520** which correspondingly moves the wheel. In a similar way, the wheel can be rotated as

4

in the other embodiments by applying electromotive force to the sprocket **1535** via the chain loop shown as **1536**, **1537**.

Other embodiments are contemplated. For example, other ways of driving the individual devices can be used. For example, belts can be used instead of chains, and other kinds of materials can be used.

What is claimed is:

1. A movable and steerable device comprising:

a platform;

first, second, third and fourth wheel assemblies connected to the platform, each of said wheel assemblies having wheels which are steerable into different directions;

at least two of said wheel assemblies being actively steered wheel assemblies, whose positions are moved to steer said platform;

at least two of said wheel assemblies being driven wheel assemblies that include a drive portion which drives movement of said platform;

a drive motor, driving a drive loop of, said drive loop connected all of said driven wheel assemblies, and providing drive power for said at least first and second wheel assemblies which drives said first and second wheel assemblies in a desired direction;

a steering motor, driving a steering loop of material, said steering loop connected to all of said steered wheel assemblies, and steering said steered wheel assemblies, each of said wheel assemblies having first and second driven disk shaped portions, where said first driven disk shaped portion rotates in a horizontal plane and is connected to

and drivable by said drive loop of material and where said second driven disk shaped portion also rotates in the horizontal plane and is connected to be driven by said steering loop of material, said first and second driven disk shaped portions being concentric to one another and having different outer diameters.

2. The device as in claim 1, wherein said loops of material are loops of chain, and said disc shaped portions that include sprockets on their outer surfaces.

3. The device as in claim 1, wherein said driven wheel assemblies are driven commonly and in sync by the steering motor, and said actively steered wheel assemblies are commonly steered by the driving motor.

4. The device as in claim 3, wherein said steered wheel assemblies are steered in the same direction.

5. The device as in claim 1, wherein all four wheel assemblies are driven by the drive motor.

6. The device as in claim 4, wherein all wheel assemblies are commonly driven to a common angle relative to an axis of the platform.

7. The device as in claim 5, wherein said drive loop and said steering loop form two different size loops of said material, one concentrically inside the other.

8. The device as in claim 4, wherein some wheel assemblies are driven to different angles relative to an axis of said platform as compared with other wheel assemblies.

9. The device as in claim 1, wherein all wheel assemblies are driven for driving, but only two wheel assemblies are driven for steering.

10. The device as in claim 1, wherein each of said wheel assemblies includes first and second wheels, which rotate on a common axis.

11. The device as in claim 10, wherein one of said wheels rotates freely and another of said wheels is driven to rotate via said drive loop.

12. The device as in claim 11, wherein said one of said wheels has a free running axle, and the other said wheels has a drive sprocket.

* * * * *