



US007136278B2

(12) **United States Patent**
Allen

(10) **Patent No.:** **US 7,136,278 B2**
(45) **Date of Patent:** **Nov. 14, 2006**

(54) **ENCLOSED ELECTRICAL SWITCHGEAR
AND METHOD OF MANUFACTURE**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 243 days.

(21) Appl. No.: **10/703,943**

(22) Filed: **Nov. 7, 2003**

(65) **Prior Publication Data**

US 2004/0149550 A1 Aug. 5, 2004

Related U.S. Application Data

(60) Provisional application No. 60/445,087, filed on Feb. 4, 2003.

(51) **Int. Cl.**
H02B 1/04 (2006.01)
H02B 1/20 (2006.01)

(52) **U.S. Cl.** **361/647; 361/641; 361/643; 361/648**

(58) **Field of Classification Search** **361/622, 361/624, 627-629, 631-634, 637, 641-644, 361/648, 823, 824; 174/60, 71 B, 59; 200/50.01; 312/223.2**

See application file for complete search history.

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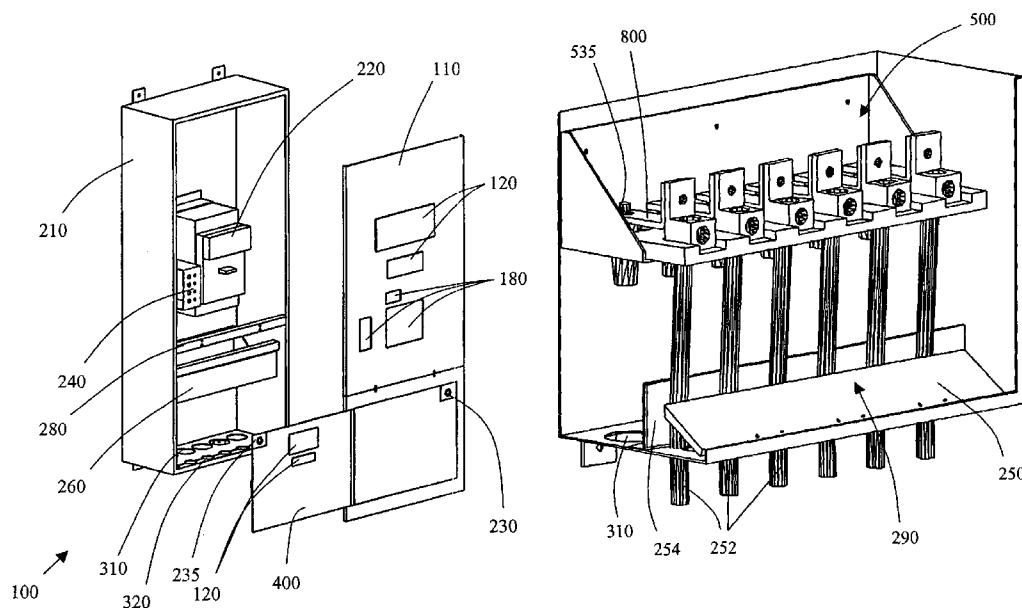
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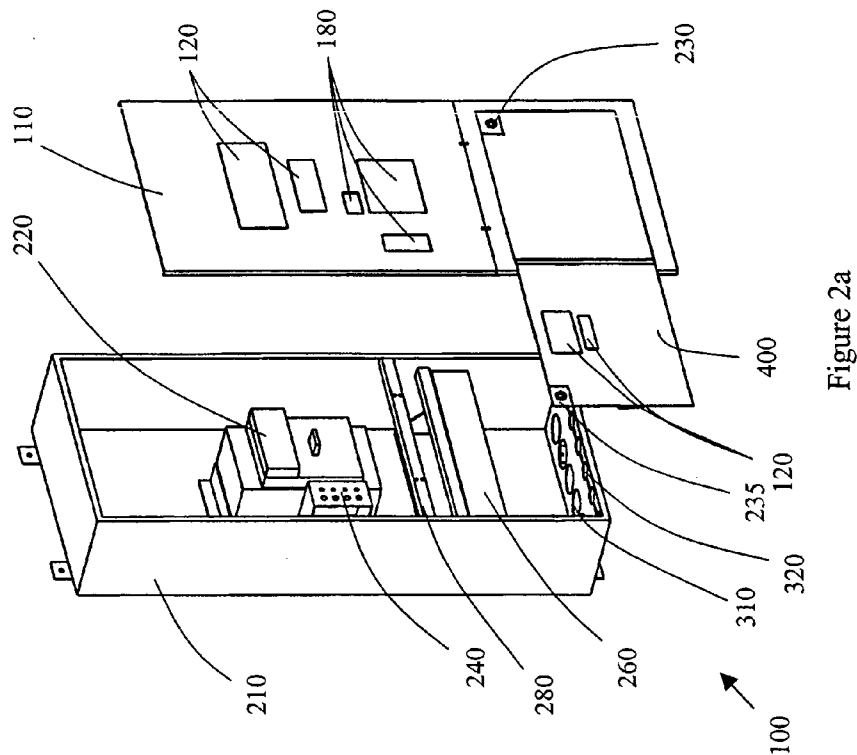
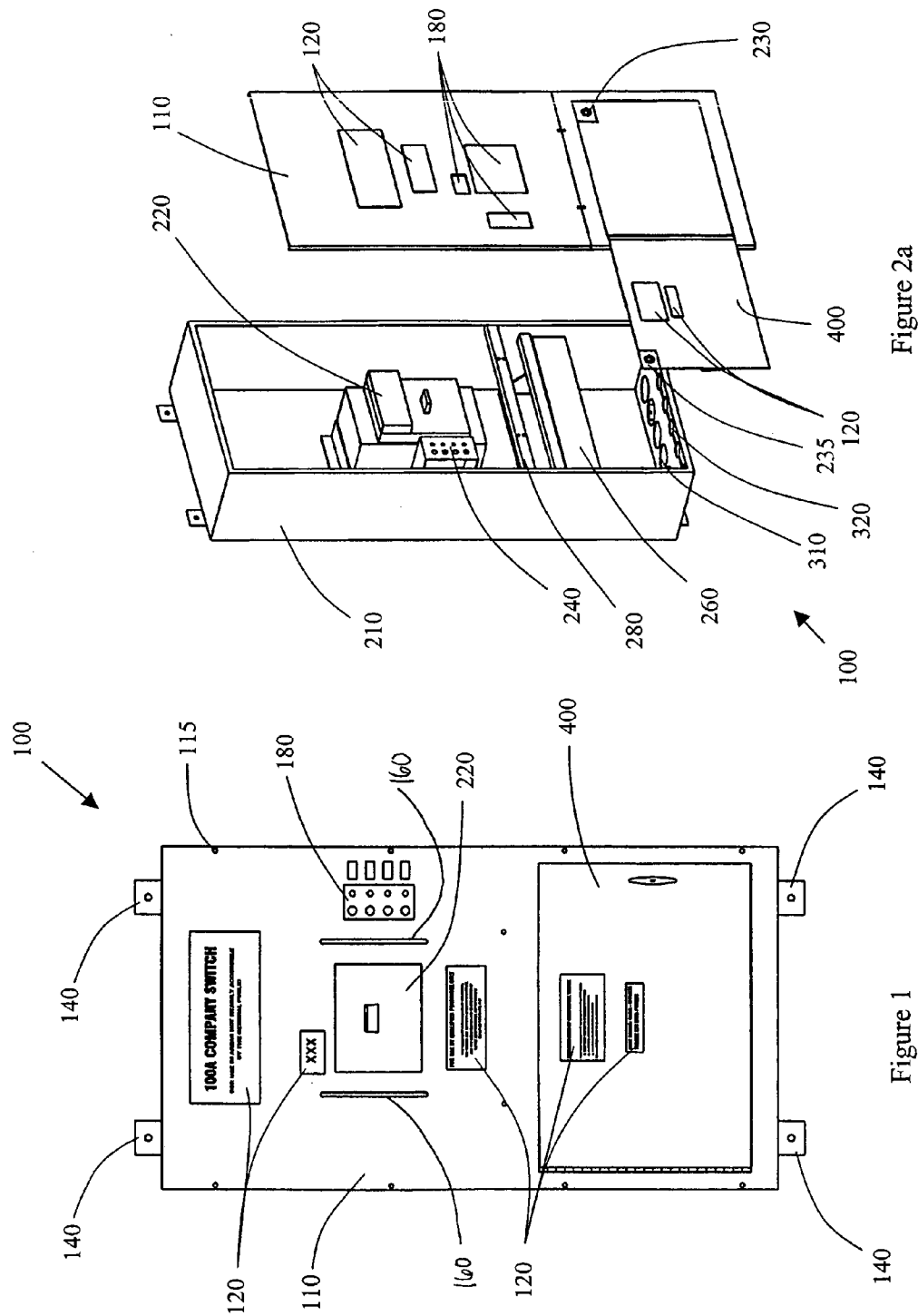
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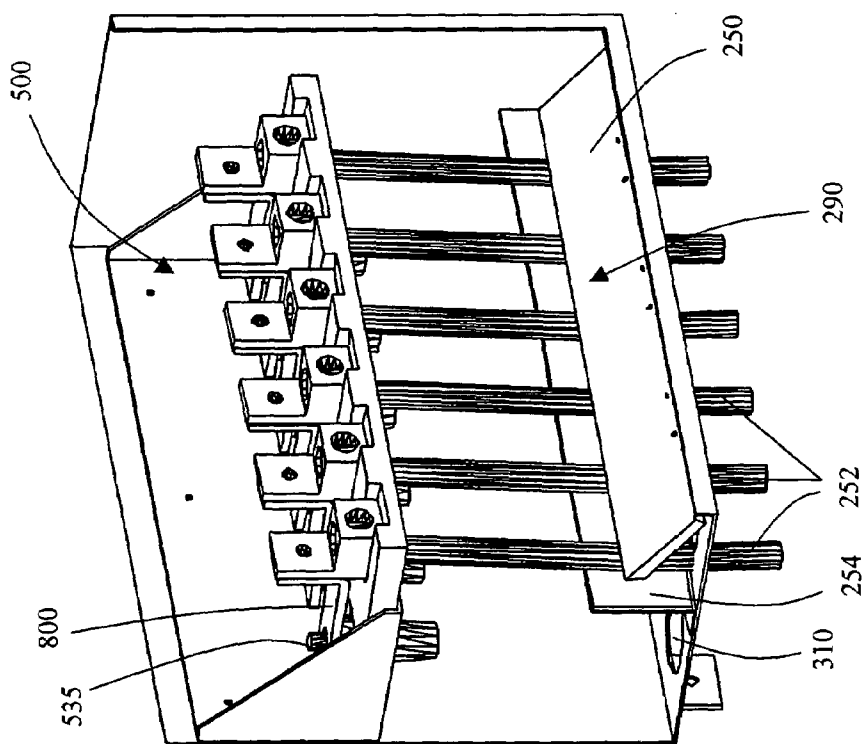
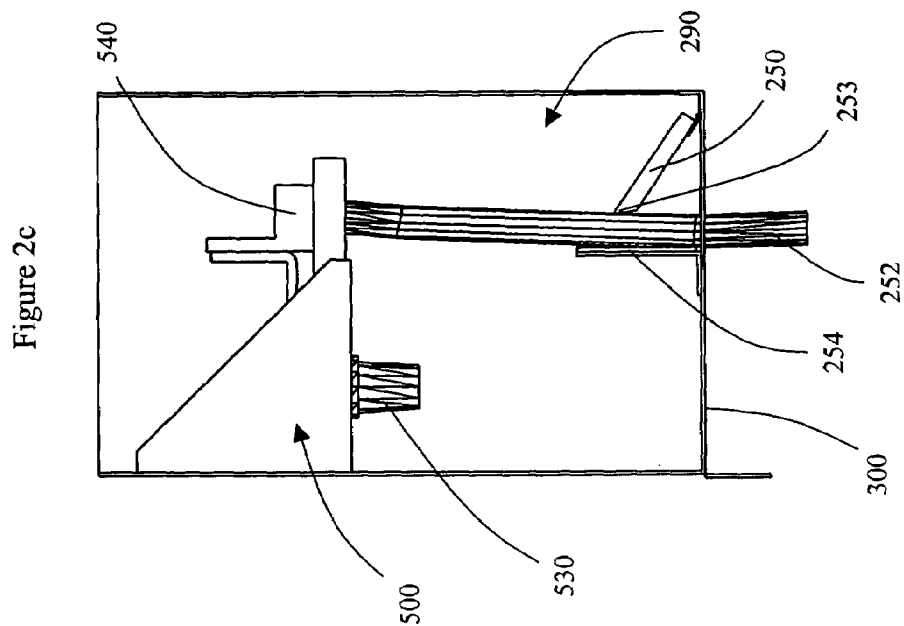
(57) **ABSTRACT**

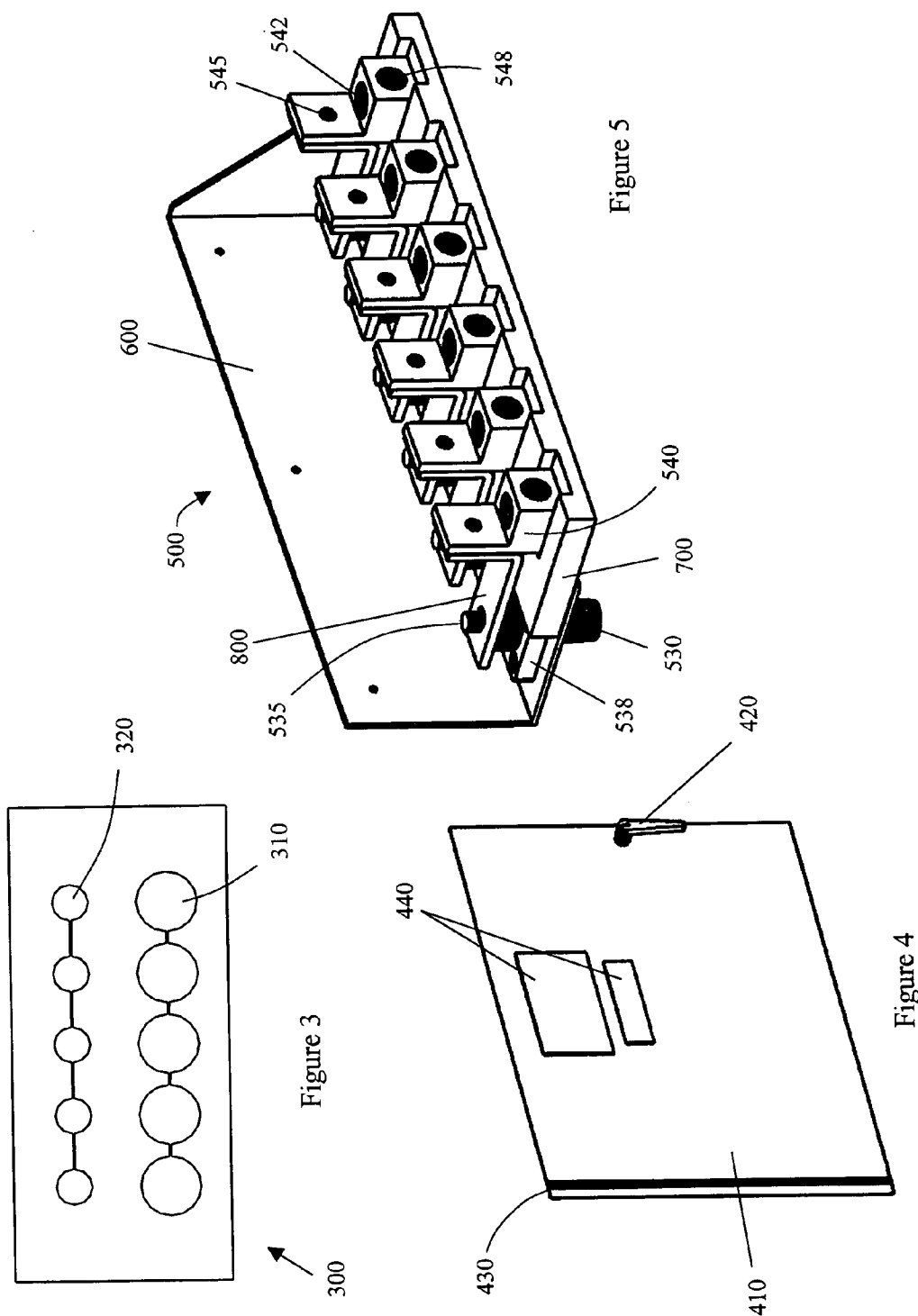
A company switch-type of electrical switchgear is disclosed having improved safety characteristics and having a reduced profile. The electrical connections are typically all enclosed in one area facing one direction such that access to the connections can be controlled and interlocked with one or more main breakers. By enclosing the connections in one area and directing the leads out of the enclosure in one direction, the size of the enclosure can be reduced while the safety of its use is increased.

22 Claims, 8 Drawing Sheets









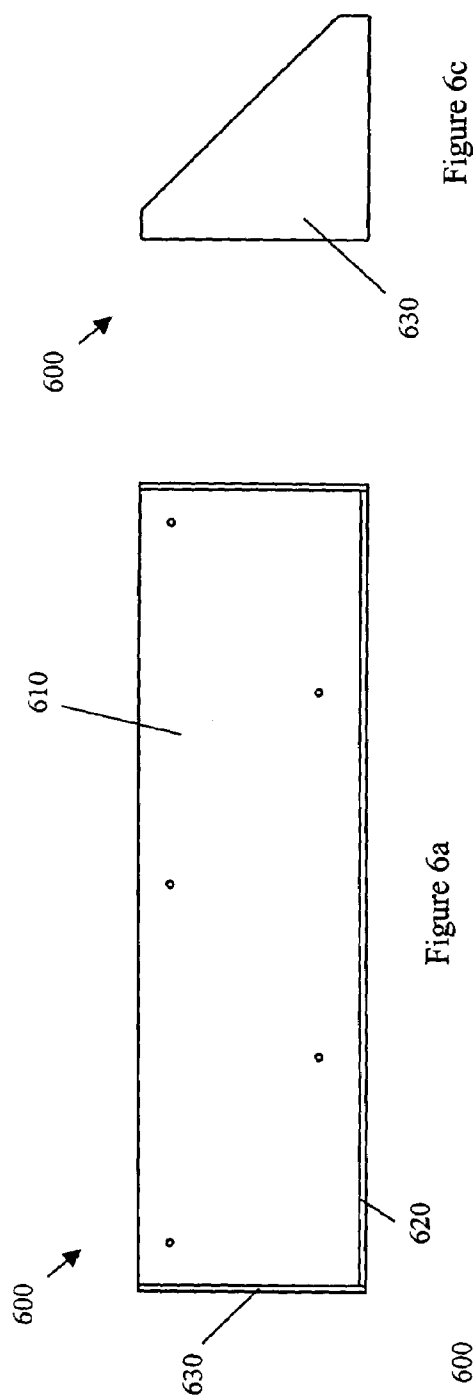


Figure 6a

Figure 6c

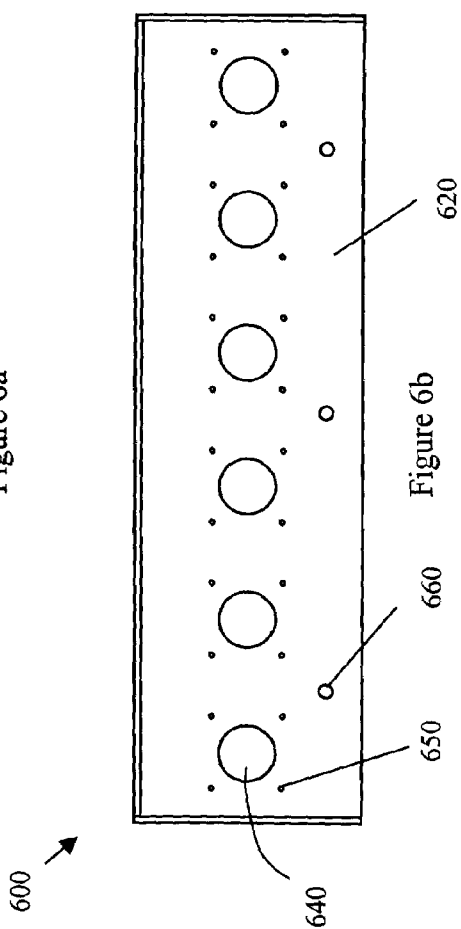


Figure 6b

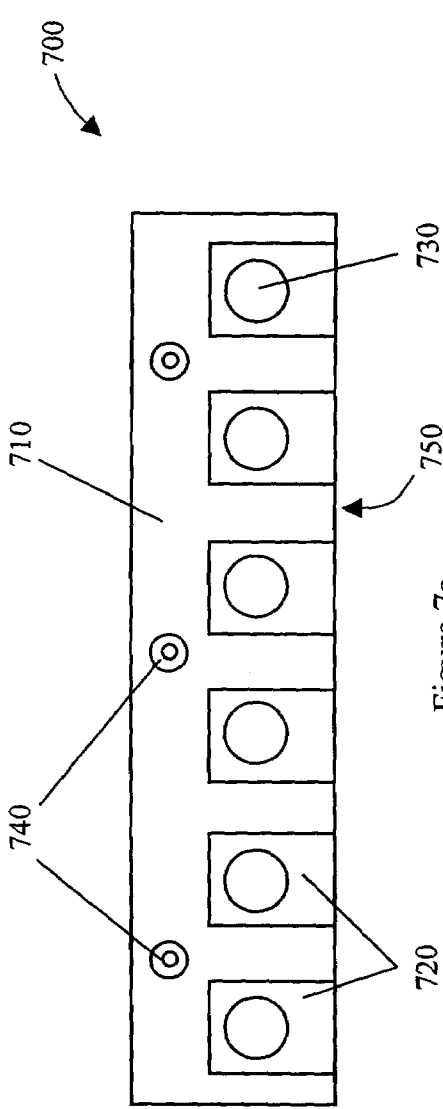


Figure 7a

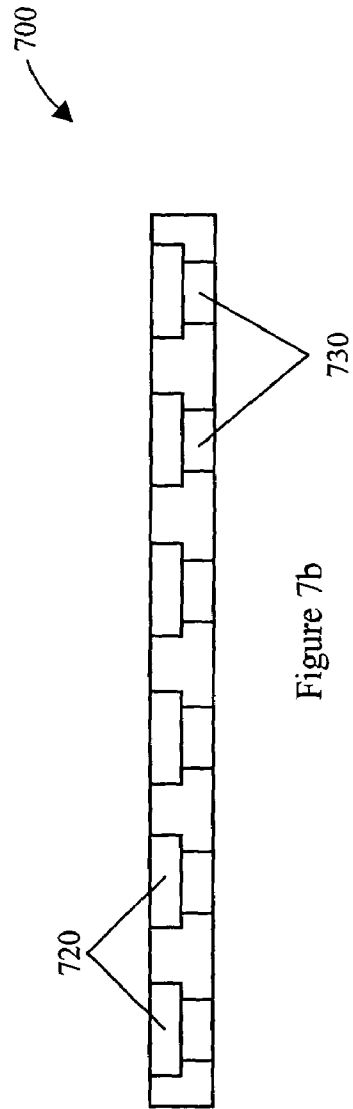


Figure 7b

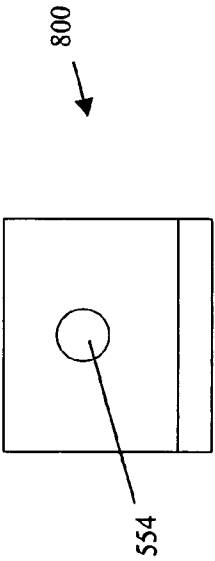


Figure 8a

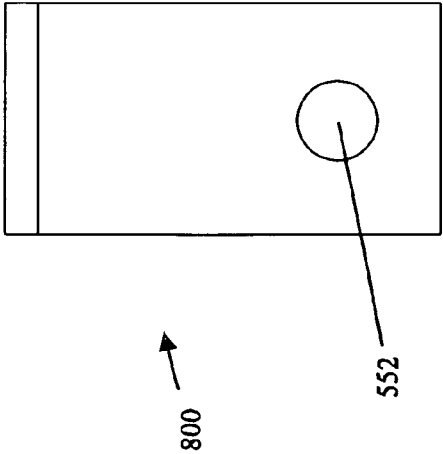


Figure 8b

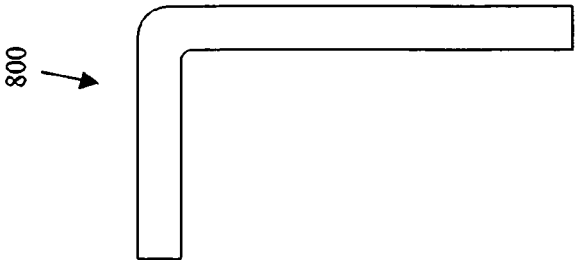


Figure 8c

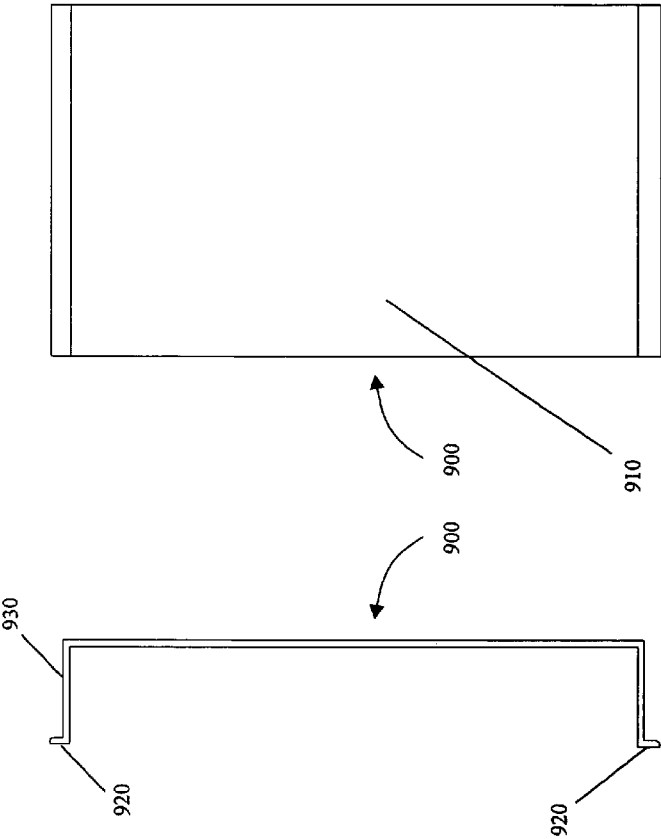


Figure 9b

Figure 9a

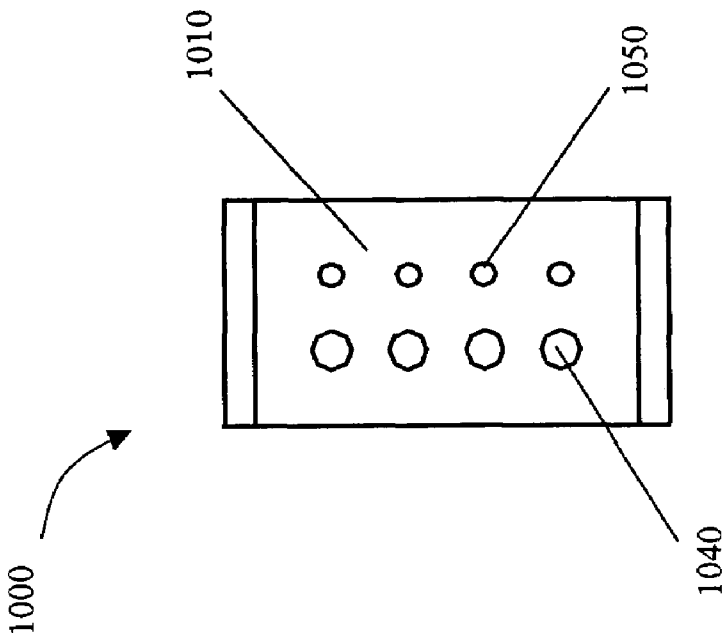


Figure 10b

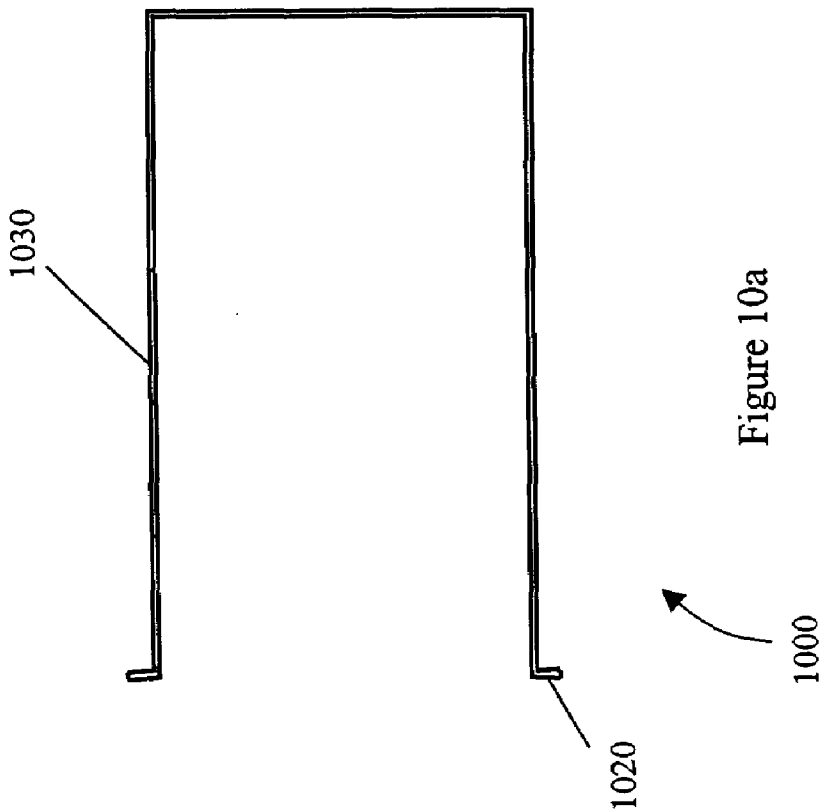


Figure 10a

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ENCLOSED ELECTRICAL SWITCHGEAR AND METHOD OF MANUFACTURE

RELATED APPLICATIONS

This application claims priority to U.S. Provisional Application No. 60/445,087, entitled "ENCLOSED ELECTRICAL SWITCHGEAR AND METHOD OF MANUFACTURING," filed Feb. 4, 2003. The entire disclosure of the prior application is considered part of the disclosure of this application and is hereby incorporated by reference.

BACKGROUND OF THE INVENTION

1. Field of the Invention

This invention relates to the field of electrical power distribution switchgear. More particularly, this invention relates to temporary electrical power distribution switchgear.

2. Description of the Related Art

A particular type of electrical switchgear known as a "company switch" is commonly used in the entertainment industry to provide consistent temporary power facilities in the backstage areas of theatres, concert stages, and other entertainment venues. A Company Switch is typically a metal box containing a circuit breaker and five or six "single pole" power connections for bare wire as well as prefabricated connectors. Previously, company switches were made by putting together mismatched parts to provide an area and enclosure for distributing power supplied by a main line to various connections. These were often fabricated on the spot and served their purpose but were not particularly safe or well designed.

Recently, manufacturers have begun making such distribution switchgear in enclosures designed for their application. Additionally, these manufacturers have also added the feature of more than one connection type from each distribution line in the enclosure. One particular manufacturer utilizes a lug connection and a cam-type connector in parallel with each distribution lead from the main line. This allows one to make a connection with the box by either a bare lead, or by a pre-fabricated cam-type connector.

One company switch currently used for local distribution of power provides two different types of termination; however, they are not both enclosed in a protective enclosure. As is common with company switches, either one or both sets of the connections are surface mounted on the enclosure. Therefore, it is possible to touch an energized contact causing severe shock. Some company switches also utilize a lug connection cover panel for covering the bare wire lug connections. This cover panel is interlocked with the main breaker. The interlock acts to de-energize the connections when the cover panel is opened. But, because the cover panel only covers the lug connections, the cam-type set of connectors is always exposed and there is always a significant risk of electrical shock.

Furthermore, one or both sets of terminations face forward out of the enclosure and away from the mounting surface such that when a connection is made, the lead extends straight out from the connection and perpendicular from the mounting surface. The leads extending straight out from the front of the enclosure and perpendicular from the mounting surface results in a high profile from the wall or mounting surface. This results in the connections taking up valuable space and increases the likelihood of accidents caused by these leads extending out from the company switch in this manner.

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Such distribution boxes have not been designed for optimal safety and size reduction. In many instances, the area in which the distribution box is used is of a relatively small size, or alternatively several distribution boxes may be needed in the same location. In such applications, a distribution switchgear box with a reduced enclosure size would be beneficial. Furthermore, currently manufactured company switches allow access to the connection terminals while the terminals are energized, thereby creating a risk of shock to those who may accidentally touch the exposed terminations while they are energized. Therefore, there exists in the field a need for a safer design that can significantly reduce the risk of shock from touching an exposed and energized termination or connector while reducing the overall size of the company switch and achieving other benefits.

SUMMARY OF THE INVENTION

The devices and methods have several features, no single one of which is solely responsible for its desirable attributes. After considering this discussion, and particularly after reading the section entitled "Detailed Description of the Preferred Embodiments" one will understand how the features of the device and methods provide several advantages over traditional devices and methods.

One embodiment of the invention includes a power distribution system, comprising a housing, at least one electrical input lead, a switch positioned at least partly in the housing and operably connected to said at least one input lead and adapted to control a flow of electrical current through said power distribution system, at least one electrical distribution line electrically connected to said switch, a plurality of terminations located in the housing, each termination adapted to removably and electrically connect an associated distribution line to a removable output lead, wherein said plurality of terminations are divided into two equal sets of first terminations of a first termination type and second terminations of a second termination type and wherein one of said first terminations is electrically connected to each distribution line and is also electrically connected to one of said second terminations, a connection chamber in said housing, said chamber configured to enclose said plurality of terminations and to facilitate an electrical connection of one of said output leads to one of said terminations, and an access panel attached to said housing on one side of said connection chamber and adapted to allow user access through said housing to said connection chamber and said terminations, said access panel being interlocked with said switch such that when said access panel is opened, said switch is open to stop a conduction of electrical power from said input lead to said plurality of terminations, and wherein said plurality of terminations are oriented such that all output leads enter said enclosure from substantially the same direction.

In some embodiments of a power distribution box, the first termination type comprises a prefabricated termination and said second termination type comprises a bare wire connector. In other embodiments, the first and second set of terminations each comprise 6 terminations. In some embodiments, the connection chamber is large enough to reduce the likelihood of a person being able to contact a live terminal. In other embodiments, the interlock is an electrical interlock comprising a control circuit that is open when said access door is open. The interlock can be a mechanical interlock comprising a mechanism that opens said switch when said access panel is not fully closed in some embodiments.

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In the power distribution box of some embodiments, the output leads enter the enclosure through at least one hole in a side of the enclosure and the housing further comprises at least one strain relief covering the at least one hole and configured to absorb strain that is applied to the output lead. The strain relief of some embodiments comprises a spring-returned plate adapted to engage an insulating coating of the output lead. A lock is attached to the access panel to prevent unauthorized opening in some embodiments.

In another aspect, a power distribution device is disclosed, that comprises a housing, a switch adapted to control the flow of power out of the power distribution device, a connection chamber in the housing, an access door attached to the housing that allows access to the connection chamber, a plurality of first electrical terminations of a first termination type located in the connection compartment and electrically connected to the switch, a plurality of second terminations of a second termination type located in the connection chamber, wherein each of the second terminations is electrically connected in parallel electrical configuration to one of the first electrical terminations such that the power distribution box is adapted to accept output leads of the first and second termination types, and an interlock attached to the access door and adapted to open the switch whenever the access door is opened.

In yet another aspect, a company switch is disclosed that comprises an enclosure, a first set of terminations located in the enclosure, wherein each of the first set of terminations is adapted to accept an output lead from a first direction, a second set of terminations located in the enclosure, wherein each of the second set of terminations is adapted to accept an output lead from a second direction, and a switch for controlling the flow of electrical power to the first and second sets of terminations, wherein the first and second sets of terminations are enclosed in the enclosure in an orientation such that the first and second directions are substantially parallel.

In still another aspect, an electrical power distribution system is described comprising at least one power supply line, a company switch of any of the previous embodiments, and at least one lead adapted to electrically connect to one of the first or second sets of power supply terminations.

In another aspect, a method of distributing electrical power is described that comprises connecting an input lead to a switch, connecting at least one output line to the switch, electrically connecting each output line to a first termination of a first termination type and to a second termination of a second termination type, and electrically connecting at least one distribution lead to one of the first or second terminations, wherein all distribution leads connected to the first and second terminations are connected in generally parallel directions.

In another aspect, a company switch is disclosed comprising, an enclosure, a switch for controlling the flow of electrical power from a supply line into one or more output leads, and means for electrically connecting each output lead to a first distribution lead of a first distribution lead termination type and a second distribution lead of a second distribution lead of a second termination type, wherein the electrical connecting means is enclosed in the housing in an orientation such that each of the first and second distribution leads enter the enclosure from the same direction.

In a final aspect, a bus bar for use in an electrical switchgear is disclosed comprising a first connector of a first connection type, a second connector of a second connector type, and a conductive bar for connecting the first and second connectors, wherein the conductive bar supports the

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first and second connectors in an orientation such that connections to the first and second connectors are made from the same direction. In some embodiments of the bus bar, the first connector is integral with the bus bar. In some embodiments, the first connector is a cam-type connector. In yet other embodiments, the bus bar comprises an L-shaped bracket having first and second ends, wherein the first end is connected to the first connector and the second end is connected to the second connector.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a front elevation view of one embodiment of a company switch.

FIG. 2a is an exploded perspective view of the embodiment of a company switch illustrated in FIG. 1.

FIG. 2b is a perspective view of a portion of the connection chamber of FIG. 1.

FIG. 2c is a cutaway side view of a portion of the connection chamber of FIG. 1.

FIG. 3 is a bottom view of the embodiment of a company switch illustrated in FIG. 1.

FIG. 4 is a perspective view of an access door of the embodiment of a company switch illustrated in FIG. 1.

FIG. 5 is a perspective view of a shelf component subassembly of the embodiment of a company switch illustrated in FIG. 1.

FIG. 6A is a front elevation view of a structural support plate of the embodiment of a company switch illustrated in FIG. 1.

FIG. 6B is a top view of a structural support plate of the embodiment of a company switch illustrated in FIG. 1.

FIG. 6C is a side elevation view of a structural support plate of the embodiment of a company switch illustrated in FIG. 1.

FIG. 7A is a top view of a support block of the embodiment of a company switch illustrated in FIG. 1.

FIG. 7B is a cutaway side view of the support block of FIG. 6A taken along line A—A.

FIG. 8A is a front elevation view of a conducting bar of the embodiment of a company switch illustrated in FIG. 1.

FIG. 8B is a top view of a conducting bar of the embodiment of a company switch illustrated in FIG. 1.

FIG. 8C is a side elevation view of a conducting bar of the embodiment of a company switch illustrated in FIG. 1.

FIG. 9A is a side elevation view of a breaker mounting bracket of the embodiment of a company switch illustrated in FIG. 2.

FIG. 9B is a front elevation view of a breaker mounting bracket of the embodiment of a company switch illustrated in FIG. 2.

FIG. 10A is a side elevation view of a fuse and indicator light mounting bracket of the embodiment of a company switch illustrated in FIG. 2.

FIG. 10B is a front elevation view of a fuse and indicator light mounting bracket of the embodiment of a company switch illustrated in FIG. 2.

DETAILED DESCRIPTION OF THE INVENTION

Embodiments of the invention will now be described with reference to the accompanying figures, wherein like numerals refer to like elements throughout. The terminology used in the description presented herein is not intended to be interpreted in any limited or restrictive manner simply because it is being utilized in conjunction with a detailed

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description of certain specific embodiments of the invention. Furthermore, embodiments of the invention may include several novel features, no single one of which is solely responsible for its desirable attributes or which is essential to practicing the inventions herein described.

FIG. 1 illustrates front elevation view of one embodiment of a company switch 100. As mentioned above, original company switches were made by throwing together a combination of components to take a supply lead and split the lead into a number of distribution lines that were controlled by a master switch. The manufacture of company switches allowed a convenient location for distribution of electrical power for locations that would often be temporary or semi-permanent. Such applications were typically movie sets or live production events such as plays in theaters or musical concerts or other events of this sort. Power consumption in such events has continued to grow as has the demand for higher quality company switches.

The embodiments of company switches described herein can effectively and safely distribute power at various power ratings to numerous output leads while presenting a decreased profile and leading to significant space savings for users. The embodiment of a company switch 100 illustrated in FIG. 1 includes a front panel 110 that attaches to the structural body of the company switch 100 and partially encloses the front portion of the company switch 100. The front panel 110 of the company switch can be integral with the rest of body of the company switch while in other embodiments it is attached by a hinge to an edge of one of the sides of the company switch 100. The front panel 110 can be attached to the structure of the company switch by fasteners 115 as illustrated. The fasteners can be screws, bolts or any other fasteners. Some embodiments will utilize tamper resistant one-way fasteners, which are designed to resist unfastening or other tampering.

In the embodiment illustrated in FIG. 1, several information plates 120 are illustrated. The information labels or plates 120 provide various information regarding the company switch. For instance, some of the plates provide information about the power transmission rating of the company switch 100. Other plates can contain warnings of the risk of shock or other risk or even information about the characteristics of the company switch 100 such as wiring and connection information. Any information can be included on the information plates 120 for any purpose.

The embodiment illustrated in FIG. 1 also includes a number of mounting ears 140. The mounting ears 140 are tabs that are connected to the supporting structure of the company switch 100 and include holes for fastening the company switch 100 to a mounting surface. In the embodiment illustrated, the mounting ears 140 are rectangular tabs that extend from the back of the company switch 100. This embodiment has two such tabs on the top and two on the bottom spaced apart and fitted with holes for utilizing fasteners to mount the company switch 100 to the mounting surface. In some embodiments, the company switch 100 is mounted on a vertical surface such as a wall, however in other embodiments, the company switch 100 is mounted to a horizontal surface such as a floor or a ceiling. The embodiment illustrated in FIG. 1 shows the mounting ears 140 located on the outside of the enclosure formed by the company switch 100, however in alternative embodiments, the mounting ears 140 are contained inside the enclosure of the company switch 100. Such embodiments prevent tampering with the fasteners used to mount the company switch 100. While certain embodiments utilize fasteners such as screws or nails to mount the company switch 100, other

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embodiments utilize other methods of attaching to the mounting surface such as adhesion, welding or any other method.

In the embodiment illustrated in FIG. 1, a pair of handles 160 is attached to the front of the company switch 100. The handles 160 allow for the manipulation of the front panel 110 of the company switch 100 for mounting the front panel 110 or for other purposes. The handles 160 of many embodiments are raised from the rest of the front panel 110 to aid in preventing the inadvertent opening or closing of the main switch or breaker (described in FIG. 2). This is a particular hazard when the company switch 100 is utilized in close quarters where stage props, hardware or other items may be carried or handled in relatively close proximity to the company switch 100. In such circumstances the front panel 110 may get bumped or otherwise impacted by such objects and the raised handles 160 can act to prevent these objects from operating the main breaker. In the embodiment illustrated, the handles 160 are two generally U-shaped pieces with one located on each side of the main switch and attached to the front panel 110. In other embodiments, the handles 160 are merely flaps of L-shaped material that are attached to the face of the panel 110 to provide the protection previously described. These embodiments are merely examples and any such handles 160 can be used.

The embodiment illustrated in FIG. 1 also includes two access windows 180. The access windows 180 illustrated in this figure are rectangular cutouts in the front panel 110 and allow viewing or access to various components such as a main breaker handle, fuses, indicator lights for the status of the company switch 100 and any other components for which access or viewing may be required. Access to the interior of the company switch 100 can also be accomplished via an access panel 400. The access panel 400 will be described further below, however it can be a locked access to the connection area of the company switch 100 or to other interior components to limit access or prevent inadvertent access to those areas.

FIG. 2 is an exploded perspective view of some of the major components of one embodiment of a company switch 100. The exploded view illustrates the generally rectangular front panel 110 removed from the structural frame or body 210 of the company switch 100. The front panel 110 illustrated is a generally rectangular flat piece that can be made from one unitary piece of material or it can be made of multiple modular pieces that can be interchanged or replaced. In some embodiments, the front panel 110 is made of two separate parts that are both individually attached to the body 210. These two separate parts can be assembled prior to attachment to the body 210 or they can be assembled with fasteners or other connecting elements via framework provided on the body 210. In many embodiments, the front panel 110 will attach to the body 210 via fasteners as described above, however, the sides of the body 210 can also be formed with grooves that the front panel 110 can slide into as well.

The body 210 illustrated is a generally rectangular box having a rectangular back section and four rectangular wall sections, each attached at one elongated edge to a respective edge of the back section in an orthogonal arrangement to form five of the six sides of the rectangular box. The sixth side of the body 210 is the front, which is formed by the front panel, which can be fastened to the body 210 or can be otherwise attached, by adhesion or welding or by sliding into slots that can be formed in the side of the body 210. In most embodiments, the body 210 is made of a rigid material so as to provide the mechanical strength required to safely support

the components housed within the body **210** as well as the leads that are connected to the company switch **100**. Preferably, the material utilized will be capable of resisting mechanical impacts to the outside surface of the company switch **100**, which are not uncommon in many of the settings in which such switches are utilized. Suitable materials can include various metals, polymers, composites, thermosets, thermoplastics or other suitable materials. The body **210** can be formed of one of such materials or a combination of such materials. Certain embodiments utilize materials that are corrosion resistant as well. One embodiment utilizes sheet metal, of an appropriate thickness for the size of the application, including a weather and wear resistant surface treatment such as suitable paints. Certain embodiments utilize a body **210** material that is thick enough to bond interior support members to the sides of the body **210** via fusing, such as welding or other thermal or chemical bonding. Certain embodiments utilize materials for the body **210**, front panel **110** and all other structural or support components that are non-conductive or offer very high resistance to conduction or electrical current while other embodiments utilize a surface coating to prevent conduction or further limit conduction.

FIG. **2** also illustrates description labels **120** that can be attached to the front panel or other portion of the company switch **100** for providing information about the company switch **100**. The description labels **120** illustrated are generally flat rectangular printed sheets attached to the front panel **110**, however any type of label or labeling method can be used. The access panel **400** is illustrated in the open position, which would allow access to the inner portions of the company switch **100** as described below.

FIG. **2** also illustrates the main breaker **220** mounted within the body **210** of the company switch **100**. The breaker **220** regulates the flow of electric current from electrical sources supplying electricity to the company switch **100** to the electrical connections the company switch provides, to which output leads that are described below are connected. In certain embodiments, an excess of current through the breaker **220** will cause it to open the circuit and halt the flow of electricity. In many embodiments, the behavior of the breaker **220** is determined by prevailing legal regulations having authority over the use of such switchgear. These may be state, local or even Federal regulations or statutes.

In some embodiments of the company switch **100**, the function of the breaker **220** is optionally distributed among several smaller breaker subcomponents. This can be multiple breakers **220**, or multiple parts acting together or independently to function in a manner that is functionally equivalent to a circuit breaker. This can include such components as an inlet terminal, an output terminal, a switch, an overcurrent sensing unit, an operating unit to automatically open the circuit during an overcurrent situation, indicating units for indicating the status of the circuit, a manual operator such as a handle to manually open and close the switch and any other such components.

In many embodiments, the breaker **220** further includes a tripping mechanism (not separately identified) for opening the circuit and halting the flow of electricity from a command or control signal provided by remote sensors or control circuits. Such a tripping mechanism can be electrical or mechanical in nature. Where the means is electrical in nature, it can be of the sort referred to as a "shunt trip" or some functional equivalent thereof. The shunt trip can cause the breaker **220** to open the circuit upon the presence of a control signal, or alternatively upon the absence of a control signal. The control signal can consist of one or a combina-

tion of phenomena, including but not limited to an electrical voltage or current, or a stream of light or photons or a mechanical force or movement. The electrical or light/photonic signal can be modulated and can also optionally carry a characteristic waveform or a waveform incorporating or encoding data. In addition, the signal can be visible or invisible to the human eye and can be coherent in nature. Additionally, the control signal can be a force applied by a mechanical linkage.

In many embodiments, the breaker **220** is manufactured in quantity and can be one of numerous types including, but not limited to, thermal, magnetic, electronic, or a combination thereof. Certain embodiments utilize Square D® brand electronic trip type molded case circuit breakers from Square D of Palatine, Ill. Square D® breakers that can be used include model numbers LEL36100LI, LEL36200LI and LEL36400LI, although any other such breaker can be used and these are only provided as examples. In some embodiments, the breaker **220** displays, separately or in combination, static or dynamic information about the condition and behavior of the breaker **220** on an information panel (not separately identified) located somewhere on the breaker **220**. Where information is static, it can be printed directly on the breaker **220**, or it can be printed on a separate label or plate affixed or attached to the breaker **220**. Any printing method can be used, such as for example, offset printing, typing, silk screening, computer printing, or handwriting. Where information is dynamic, the information panel can be fashioned of an alphabetic, numeric, or combination of alphabetic and numeric information displays. The displays can use one or a combination of technologies including but not limited to light-emitting-diodes, liquid-crystals, incandescent lamps, neon lamps or displays, electroluminescent indicators, cathode-ray tubes, lasers, or electromechanical displays. The information panel can be incorporated into the breaker **220**, or can be located separately from the breaker **220**, either inside of the breaker **220** or in a separate enclosure.

It should be noted that although only one breaker **220** is illustrated in FIG. **2**, the breaker **220** can control the flow of electrical current to multiple electrical leads, or alternatively, multiple breakers **220** can be used. The multiple breakers **220** of such embodiments can each control the flow of energy to one or multiple leads or poles. In such embodiments, the front panel **110** and other items are adjusted in design to allow access to the control handle for the additional breakers **220** as well as monitoring of the conditions of the breakers **220**. In some embodiments, certain leads that connect to the connectors in the company switch **100** are not controlled by a breaker **220**. Such leads can be neutral leads that provide the completed circuit and therefore do not requiring circuit breaker protection.

FIG. **2** also illustrates an embodiment including an indicator panel **240**, which can be utilized to display various types of information about the breaker or the company switch **100**. The indicator panel **240** in one embodiment indicates to installers and users of the company switch **100** the status and condition of the electrical inputs to and outputs from the company switch **100**. In certain embodiments, information available from the indicator panel **240** includes one or more of the following: the presence or quantity of electricity through each electrical pole; fault conditions of the electrical inputs or outputs; and fault conditions of any of the components that make up the company switch **100**. In other embodiments, the indicator panel **240** also or alternatively contains fuses for the various circuits of the company switch **100**. In some embodiments,

the fuses protect the breaker **220** control and monitoring functions and associated circuits from an over-current condition. The indicator panel **240** of one embodiment is further illustrated and described below with reference to FIGS. **10A** and **10B**. In some embodiments, the information display described above for the breaker **220**, is located on the indicator panel **240**.

The embodiment illustrated in FIG. **2** also includes a connector cover **260**. The connector cover **260** provides added protection to connectors that are housed in the company switch **100**. The connector cover **260** provides a protective cover over the connectors when they are not being operated, which helps to protect the connectors and their respective operating mechanisms from inadvertent damage that could occur if they were continuously exposed. The connector cover **260** also provides added protection to personnel from contacting an energized connector. As will be described below, several types of connectors that can be used with the company switch **100** are of a lug-type that is characterized by a compression connection between the connector and the lead inserted into the connector. The lead that is accepted by such a connector has an exposed bare wire end that is inserted into an opening in the connector. The opening has a mechanism for applying a compressive and supportive force to the exposed bare wire. The mechanism for providing the compressive force or some portion thereof, or some other portion of the connector is electrically conductive and makes electrically conductive contact with the wire of the lead. If the compressive mechanism is electrically conductive, then the electrical contact is improved by the compressive force of the connector upon the lead. In many connectors of this variety, the compressive force is created by a threaded bolt in the connector. The bolt is turned forcing the bolt inward toward the opening. The bolt can exert the force itself against the lead, or it can force some other component against the lead. Several varieties of this type of a connector utilize a tool for making the connection. These can be of a specialized variety that is specific to a certain connector, or they can be more generally applicable such as a standard screwdriver or wrench.

Still referring to FIG. **2**, the connector cover **260** also controls access to the connectors, which can be positioned in alignment immediately behind the connector cover **260**. This can provide an additional safety feature in the company switch **100**. In many embodiments of the invention, the normal position for the connector cover **260** is in an orientation that increases safety by preventing or limiting access to prevent touching of the connectors by hand or with tools used to adjust connectors. This is a significant design feature for the company switch **100**, because connections made to such connectors typically involve bare, non-insulated wire ends that by their non-insulated nature possess an increased risk of electrical shock to a user due to accidental contact with personnel and tools operated by personnel. To allow access to the connectors, the connector cover **260** can swing or hinge to another orientation, but when released, the connector cover **260** automatically swings back to its normal, protective orientation. In certain embodiments, the connector cover **260** can be temporarily locked, through deliberate action on the part of a user, into its non-protective orientation for purposes such as maintenance.

The automatic swinging mechanism for the connector cover **260** can include one or more devices including but not limited to gravity, springs, counterweights, electric motors, magnets, mechanical linkages, or air/hydraulic cylinders. In some embodiments, the connector cover **260** opens with its bottom edge moving upward so as to fall into the protective

orientation on its own weight, but can also open downward, to the left, to the right, or in other directions. In some embodiments, individual connector covers **260** are provided for each connector and such connector covers **260** can operate either individually or in any combination.

Still referring to FIG. **2**, the connector cover **260** can be fashioned of conductive or nonconductive materials including but not limited to metal, wood, paper, glass, plastic, rubber, resin, cloth, fiberglass, fiber, composites or any combinations thereof. The connector cover **260** is transparent in several embodiments, to permit inspection of the connectors behind it, but it can optionally be semi- or fully opaque in other embodiments.

Embodiments of the company switch **100** can also include one or more struts, structural supports or attachment components. The embodiment illustrated in FIG. **2** includes a structural cross-member **280**. The cross-member **280** provides structural support to the body **210** of the company switch **100** and provides an attachment location for attaching the front panel **110**. The cross-member **280** can have fastener holes for accepting fasteners that attach the front panel **110** to the body **210**. Other structural components are utilized in various embodiments depending on the expected weight loading of the company switch **100** to provide a stable yet lightweight housing for the particular application in which each embodiment is designed to be utilized.

Referring to FIGS. **2** and **3**, an embodiment of the bottom wall **300** surface of the company switch **100** is illustrated. The bottom wall **300** illustrated is a generally rectangular shaped side of the body **210** formed by a generally flat and rectangular shaped piece of material. This embodiment incorporates a first row of openings **310** and a second row of openings **320** for the passage of leads into and out of the bottom wall **300** of the company switch **100**. As will be described below, certain embodiments of the company switch **100** allow the use of multiple types of lead termination types for connection. For instance, one embodiment allows the use of a bare wire lead end or a cam-type connector that is popular in the electrical power distribution industry. For each pole available for output connection there are two connectors electrically attached to the pole, one is a cam-type and the other is a lug-type or bare wire connector. The two connectors are electrically parallel so that the conduction of current through the pole can be distributed to either of the connectors. This allows each pole in this embodiment to accept either a cam-type terminated lead or a bare-wire ended lead. Such flexibility has been found to be highly desirable among those who utilize such power distribution switchgear.

In several embodiments, the holes **310**, **320** will only be as large as necessary to allow the passage of the particular termination attached to the lead that is passing through the bottom wall **300**. For example, if the second holes **320** are designed to allow passage of leads to a connector designed to accept bare-wire leads, then the second holes will be only slightly larger than the size of the cable because no part of the lead is larger than the outside of the insulation of the cable. Alternatively, if the first holes **310** are designed to accept leads that would lead to connectors that accept a type of prefabricated terminal on the lead, then the holes **320** would be only slightly larger than the outer edge of the widest part of the terminal on the lead, assuming the terminal is wider than the cable.

By designing the holes **310**, **320** in this manner, the chance of other materials passing into the interior of the company switch **100**, which could lead to fouling or damage, is minimized. This also reduces the risk of an electrical

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shock because the number of items that can be inserted into the interior of the company switch while the connectors are energized is reduced. In certain embodiments, the holes **310**, **320** are smaller than many if not all human hands such that a person could not reach into the company switch **100** through the holes **310**, **320**. Although, the holes **310**, **320** in this embodiment are illustrated on the bottom **300** of the company switch **100**, this is only an example and other embodiments allow passage of the output lead from one or both sides or the top of the company switch **100**. In some embodiments, the holes **310**, **320** are not of uniform shape or size as one another allowing for even more variety in the leads that can be accepted. The bottom **300** of different embodiments of the company switch can have various numbers of holes **310**, **320**, including but not limited to the quantities 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12 or more.

Referring to FIGS. **2** and **4**, a connection chamber **290** is formed in the interior of the company switch **100** by the bottom **300**, the sides of the body **210**, the bottoms of the connectors (not shown) and the access panel **400**. The size of the connection chamber **290** is mainly determined by the length and width of the body **210** below the connectors. In some embodiments, the connection chamber **290** is sized to allow a connector attached to a lead or cable to reside entirely within the connection chamber **290**. In such embodiments, it the ability to tamper with connections that have been made between leads and the connectors inside the company switch **100** is greatly limited. In other embodiments, the length of the body **210** is much shorter, thereby reducing the size of the connection chamber **290** so that only a portion of the connectors at the ends of leads or cables inserted into the connection chamber **290** are housed within the connection chamber **290**. Such embodiments of the company switch **100** have a reduced overall size, which can be desirable in various situations. In these embodiments, any portion or all of a connector can extend out of the bottom **300** of the connection chamber **290**. The access panel **400**, along with the holes **310**, **320** in the bottom **300**, restricts and controls access to the connection chamber **290**, increasing safety by reducing the risk of accidental contact with electrical conductors. In many embodiments, the access panel **400** further increases safety by preventing connection or disconnection while electricity is turned on and/or flowing. An interlock is provided with many such embodiments that prevents the breaker **220** from being closed, or trips open the breaker **220** if closed, if the access panel **400** is not completely closed.

FIGS. **2b** and **2c** further illustrate the connection chamber **290** of an embodiment of the company switch **100**. FIGS. **2b** and **2c** illustrate a lead capture plate **250** that is included in certain embodiments. The lead capture plate **250** lays flat against the top surface of the bottom wall **300** of the company switch **100**. The lead capture plate **250** of this embodiment consists of a flat plate of rigid material hinged in a horizontal axis that is parallel to the intersection of the front panel **110** and the bottom wall **300** of the company switch **100**. When no leads/cables/connectors **252** pass through the holes **310**, **320**, the lead capture plate **250** in its normal position lies flat and partially or fully covers the holes **310**, **320**, protecting the connection chamber **290** from dust, dirt, and inadvertent contact with electrical conductors by personnel. When the lead capture plate **250** is pulled open from the inside of the company switch **100**, the holes **310**, **320** are no longer covered, allowing leads/cables/connectors **252** to be passed through the bottom wall **300**. When the leads/cables/connectors **252** are inserted through the holes **310**, **320**, the lead capture plate **250** of several embodiments

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is biased to return to the rest position against the bottom wall **300**, thereby applying a force against the sides of the leads/cables/connectors **252**. In the embodiment illustrated, the lead capture plate **250** has a capture edge **253** at the edge near the leads/cables/connectors **252** with a sharp corner to impinge on the insulation of the leads/cables/connectors **252** inserted into the company switch **100**. This allows the lead capture plate **250** to provide support to the leads/cables/connectors **252** that are inserted into the connection chamber **290**. In some embodiments, the capture edge **253** is rubber to increase the frictional force applied to the insulation without causing damage to the insulation. In other embodiments, the capture edge has a number of sharp shallow ridges that each engage the insulation to increase the supportive force without causing significant damage. Any other method of increasing the frictional force applied to the insulation while minimizing the damage caused can be used. For example, a knurled or ridged edge would provide such functionality.

In addition, a support wall **254** is provided in the embodiment illustrated to assist the lead capture plate **250** in retaining the leads/cables/connectors **252** in the connection chamber **290**. The support wall **254** supports the backside of the leads/cables/connectors **252** as the lead capture plate **250** applies a normal force to the surface of the leads/cables/connectors **252**, thereby facilitating the friction force and subsequent supportive force created by the lead capture plate **250**.

Still referring to FIGS. **2a**, **2b** and **2c**, the lead capture plate **250** can be opened in some embodiments by physically pulling the plate from its normal position from inside of the company switch **100**, or by exerting physical force on the lead capture plate from below, in other embodiments. As mentioned previously, in some embodiments a mechanism biases the lead capture plate **250** to resiliently move back toward its normal position. This mechanism can be a spring or other plastically deformable material configured to return the lead capture plate **250** to its at rest position seated against the bottom wall **300**. In certain embodiments, an individual lead capture plate **250** is included for each hole **310**, **320**. Additionally, certain embodiments will include a latching mechanism to lock the lead capture plate(s). In certain embodiments this latching mechanism is operable only from the inside of the company switch **100**, thereby limiting the access of the connection chamber **290**, limiting the chance of debris or other material from infiltrating the company switch **100**, and further reducing the risk of electrocution or electric shock.

The biasing mechanism (not separately illustrated) for the lead capture plate(s) **250** can be constructed to operate using one or more closing mechanisms including but not limited to gravity, springs, counterweights, electric motors, magnets, mechanical linkages, or air or hydraulic cylinders. The lead capture plate **250** and the bottom wall **300** can be fashioned of conductive or nonconductive materials including but not limited to metal, wood, paper, glass, plastic, rubber, resin, cloth, fiberglass, fiber, foam, rubber, composites or any combinations thereof. In some embodiments, one or both of the bottom wall **300** and lead capture plate are made of sheet metal that is coated with a wear resistant and weather resistant treatment such as durable powder coated paint. This surface treatment can advantageously reduce the conductance of electric current as well.

As mentioned above, several embodiments of the invention utilize breakers **220** that include an opening or tripping mechanism for opening the breaker **220** under certain conditions. Such a mechanism, which is internal to the breaker

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in the embodiment illustrated in FIG. 2, can be connected directly or indirectly to the access panel 400 to determine when the access panel 400 comes off of its fully closed position. For instance, in some embodiments, the access panel 400 has an actuator 235 as described below attached to it that activates a sensor 230 to close an electrical circuit attached to the front panel 110 or other components inside the company switch when the access panel 400 is fully closed. For instance the actuator 235 can be an electrical contact that closes an electrical relay, or sensor 230. The electrical circuit of such embodiments provides a control signal to the breaker 220 to control the condition of the breaker 220. For example, if the circuit is energized, the breaker 220 can be closed; but if the circuit is de-energized, such as if the access panel 400 is not in its fully closed position, the breaker 220 cannot be closed or if already closed will trip open. This is only one example of an interlock that can be used to control the condition of the breaker 220 based upon the open or closed condition of the access panel 400. As described above, in alternate embodiments the access panel can be provided with mechanical linkages that send signals to the breaker 220 in the form of mechanical force or linear or rotational motion. Other embodiments utilize other types of interlock controls for linking the position of the access panel 400 to the breaker 220. For example, these interlocks can include a sensor 230 and an actuator 235. The sensor 230 works in concert with the actuator 235 and the tripping mechanism described above to prevent access to the connection chamber 290 and the connectors when the breaker 220 is closed and the connectors are energized.

In some embodiments, the actuator 235 is positioned on access panel 400 such that when the latter is opened and the actuator is moved a distance from the sensor 230, which is mounted on the body 210 or the front panel 110, that is sufficient to cause the sensor 230 to send a control signal to the tripping mechanism for the breaker 220, thereby opening the main circuit and removing the source of power.

The actuator 235 can act in any manner such as electrical, mechanical, magnetic, photonic, or any combination thereof. The sensor 230 sends a control signal tripping mechanism to open the power distribution circuit upon proper conditions of the actuator 235. The sensor 230 can act in any electrical, mechanical, magnetic or photonic manner, or in any combination thereof. An electrical sensor 230 of some embodiments can be a simple set of contacts, as described above, whose circuit continuity is completed or interrupted by the actuator 235. A mechanical safety sensor of certain embodiments transmits a physical force to the tripping mechanism. A magnetic safety sensor 230 of some embodiments employs an actuator that creates a magnetic field, which would close or open a set of contacts, or induces a current, in the sensor 230. A photonic actuator 235 of some embodiments can employ a physical actuator 235 that alternately blocks or permits light across a photo-electric element in the sensor 230.

The control signal transmitted by the sensor 230 can consist of one or a combination of phenomena, including but not limited to an electrical voltage or current, or a stream of light or photons, or mechanical force or motion. The electrical or light/photonic signal can optionally be modulated and can optionally carry a characteristic waveform or a waveform incorporating or encoding data utilized by data receiving components of certain embodiments of the breaker 220 tripping mechanism that utilize such data. Additionally, the electrical or light/photonic signal can optionally be visible or invisible to the human eye, and can be coherent in

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nature. In the embodiment illustrated, the sensor 230 and actuator 235 are located on the side of the access panel 400 that is near the handle 420, rather than on the side nearer the hinge 430, however this illustrates just one embodiment and these components can be located anywhere on the access panel 400 ad front panel 110 or on other components. The location of the sensor 230 and actuator 235 provide for varying levels of sensitivity to motion of the access panel 400. When these components are farther from the hinge 430, a relatively small amount of rotation of the access panel 400 about the hinge 430 is required to create the separation necessary to trip the breaker 220. In embodiments where the sensor 230 and actuator 235 are close to the hinge, more rotation of the access panel is required to trip the breaker 220. Such considerations are taken into account when deciding on the location of the sensor 230 and actuator 235 and those of skill in the art will recognize that various applications and various tripping mechanisms will utilize various locations in maximizing the performance sought in each embodiment.

Still referring to FIGS. 2 and 4, certain embodiments of the invention include various rubberized pieces for weatherproofing the company switch 100. For instance, certain embodiments utilize sealing material such as neoprene that fits between the contacting surfaces of the body 210 and the periphery of the front panel 110 and between the contacting surfaces of the front panel 110 and the periphery of the access panel 400. This forms a seal when the front panel 110 is attached to the body 210 and when the access panel 400 is closed. These embodiments can also include resilient and transparent material to cover the access holes 180 in the front panel 110 as well. Certain embodiments provide suitably flexible material to cover one or more of the access holes to allow operation of the breaker 220 or other components requiring manipulation. Such embodiments can provide an effective means for limiting water infiltration into the company switch 100, further expanding the scope of applications in which the company switch can be used.

Still referring to FIGS. 2 and 4, an embodiment of an access panel 400 that can be used with the company switch 100 is illustrated. The access panel 400 illustrated includes a panel portion 410, a handle 420, a hinge 430 and one or more information labels 440. In the embodiment illustrated, the access panel 400 is attached to the body 210 by one or more hinges (not shown) along one edge of the access panel 400. The panel portion 410 of the access panel 400 illustrated is a generally flat rigid piece of material utilized to enclose the connection chamber 290 of the company switch 100. Other embodiments utilize bent panel portions, for instance to allow access to the connection chamber 290 from the front as well as from one or both of the sides. The panel portion 410 can also be formed of any suitable shape, and the rectangular shape illustrated is only provided as an example. The panel portion 400 can be made of any rigid material such as sheet metal, polymers, composites or any combinations thereof. Certain embodiments are made of sheet metal of an appropriate thickness to resist significant impact and tampering.

The embodiment illustrated in FIG. 4 also includes a handle 420. The handle 420 illustrated is a generally "L" shaped piece of metal that is attached by fasteners to the panel portion 410 with the short end of the "L" portion extending perpendicularly from the panel portion 410. The handle 420 can extend through a hole in the panel portion 410 so that it can be fastened to the panel portion 410 from the side of the panel that is inside the enclosure when the access panel 400 is closed. The handle 420 of several

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embodiments includes a mating latch (not shown) that acts in concert with a portion of the body **210** in proximity to the handle **420** to secure the access panel **400** to the body **210** when closed and latched. Some handles **420** include a lock to further limit access to the interior of the company switch **100**. The handle **420**, the lock and latching mechanism can be any such items known in the art and are utilized or interchanged as desired to best suit each particular application. The hinge **430** can be any type of hinge suitable for allowing the opening and closing of the access panel **400**. In most embodiments, the hinge is attached to one of the sides of the rectangular panel portion **410** by fasteners, bonding or adhesion. The hinge **430** is also attached to a portion of the body **210** to which the access panel **400** is to attach. In other embodiments, a hinge **430** is not used and the access panel **400** is otherwise attached to the front panel **110**, for instance by sliding the access panel **400** into grooves (not shown) in the front panel **110** or the body **210**. In some embodiments, more than one hinge **430** are used and the hinge(s) can be integral to the access panel **400** and the body **210** or front panel **110**, or can be attached to these items. The hinge **430** is shown on the left side of the access panel **400**, however it can be attached to any side of the access panel **400** and body **210** allowing opening of the company switch **100** from various directions.

Referring to FIGS. **2a**, **2b**, **2c** and **5**, an embodiment of a shelf component subassembly **500** is illustrated. The shelf component subassembly **500** provides structural support for back and front connectors **530**, **540** that are used in the embodiment illustrated. The shelf component subassembly **500** also positions the connectors in the connection chamber **290** of the company switch **100** as well. The shelf component subassembly **500** includes a support bracket **600** that provides most of the structural support for the connectors **530**, **540**. The support bracket **600** illustrated generally in FIG. **5** is illustrated in further detail in FIGS. **6A**, **6B** and **6C**, which show the front, top and side views of the support bracket **600**, respectively.

In the embodiment illustrated in FIG. **5**, the back connectors **530**, as will be described below, are inserted through holes in the bottom of the support bracket **600** and are then fastened to the support bracket **600** to secure them in place. The back connectors **530** are generally metallic or otherwise conductive conductors shaped to accept a prefabricated terminal from a lead and provide a means of physically and electrically attaching that lead to a supply lead inside the company switch **100**. A back connector **530** of several embodiments is a single pole connector that attaches only one electrical pole, though more than one may be utilized in other embodiments. The back connectors **530** are each a combination of an electrically-conductive assembly **535** partially surrounded by and supported by an electrically-insulating assembly **538**. The electrically-insulating assembly **538** provides a means of physically attaching the back connector **530** to the support bracket **600** and provides physical support for the electrically-conductive assembly **535**. The back connector **530** of some embodiments can be constructed from a combination of materials including but not limited to metal, plastic, synthetic or natural rubbers, or glass.

The company switch **100** can contain a quantity of one or more back connectors **530** of this description, or another type, including but not limited to the quantities 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, or more. In many embodiments, the back connectors **530** are sized and shaped to attach to nationally or industrially standardized mating connectors. In the embodiment illustrated, the back connectors **530** are a

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standard single pole cam-type connector while the front connectors **540** are a standard lug-type bare wire connector. These are just examples of the types of connectors **530**, **540** that can be used and any types and combinations can be used and varies with the application for which the company switch is built.

The support bracket **600** that is illustrated in FIGS. **2**, **5**, **6A** and **6B** consists mainly of a bent piece of rectangular metal having an upper vertical portion **610**, a lower horizontal portion **620** and two right-triangular side supports **630**. The side supports **630** are attached along each right side to both the vertical portion **610** and the horizontal portion **620**, so as to provide added stability and support to the structure of the support bracket **600**. In other embodiments, one or both of the side supports **630** are unnecessary due to the construction or materials of the other parts of the support bracket **600**. For instance, a rectangular piece of heavy gage sheet metal is first reinforced by stamping one or more raised ribs into its length running parallel to the bend that will later be formed in the sheet. The ribs provide added structural strength to the sheet of metal. The rectangular piece is then bent to form the vertical and horizontal portions **610**, **620**. Many other such construction techniques common in the art can be utilized to increase the strength of the support bracket **600**, which can simplify the construction and reduce the material required.

In addition, the materials utilized to manufacture the support bracket **600** can be varied depending upon the application. Some embodiments utilize a light sheet metal because it is strong, easy to work and relatively inexpensive. Other embodiments utilize heavier gage sheet metal for added strength. The metal can be any type however steel, aluminum and various alloys are common examples that are used in many embodiments. Additional embodiments utilize various plastics and composites to form the support bracket **600** because various plastic product manufacturing techniques can simplify construction of the component and because of the electrically insulative and corrosion resistive properties of these materials. The support bracket **600** can be composed of one or more conductive or non-conductive materials, including but not limited to metal, wood, paper, glass, plastic, rubber, resin, cloth, fiberglass, fiber, composites or any combinations thereof. The support bracket **600** can be fashioned using one or more methods including but not limited to molding, shaping, machining, cutting, sawing, drilling, bending, welding, casting and/or forging. The support bracket is attached to or is part of the body **210** of the company switch **100**. The support bracket **600** can be attached by fasteners through holes in the upper portion **610** or it can be adhered, bonded or welded to the body **210**.

In the embodiment illustrated in FIGS. **5**, **6A**, **6B** and **6C**, various holes **640**, **650** and **660** have been formed in the horizontal portion **620** of the support bracket **600**. The connector holes **640** are formed in the support bracket **600** to allow the passage of a connector receptacle through the horizontal portion **620**. In one embodiment, a prefabricated terminal receptacle or back connector **530** can be mounted to the horizontal portion **620** by passing a receiving portion of a back connector **530** through the connector holes **640** and then attaching the back connector **530** to the horizontal portion **620** with fasteners, which can be inserted through the fastener holes **650** that are formed in the support bracket **600**. A set of support block mounting holes **660** is also provided in the horizontal portion **620** of several embodiments. The support block mounting holes **660** provide for fasteners for attaching the support block **700** to the support bracket **600**.

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Referring to FIGS. 2, 5, 6A, 6B, and 6C, the support bracket 600 also provides a means of physically and structurally supporting the back connectors 530 such that when a matching, mating electrical connector is attached to a back connector 530, its axis of alignment is parallel to the mounting surface of the company switch 100 and is perpendicular to the horizontal portion 620. The support bracket 600 of several embodiments provides physical support to the back connectors 530 such that they can neither rotate around their axes nor move in any direction under forces typical of normal operation and use. In many embodiments, the back connectors 530 extend through the connector holes 640 and have a connection bolt or pole for electrically connecting the back connectors 530 to the leads exiting the breaker 220 or other unswitched leads. The back connectors 530 of these embodiments are attached to the horizontal portion 620 with fasteners and are then connected via their individual poles to the appropriate leads.

The support block 700 of the embodiment illustrated in FIGS. 5, 7A and 7B is a generally flat plate 710 having various shapes 720, 730, 740 formed therein to allow for support of one or more front connectors 540. The support block 700 provides electrically-isolated, physical support for the front connectors 540. The support block 700 may be composed of one or more pieces of conductive or non-conductive materials, including but not limited to metal, wood, paper, glass, plastic, rubber, resin, cloth, fiberglass, fiber, or composite combinations thereof. A set of connector grooves 720 is formed into the support block for supporting and aligning the front connectors 540. The connector grooves 720 can be formed in the support block 700 as one unitary structure, or they can be formed in the support block 700 as a step of a production process. The connector grooves 720 are characteristically shaped to capture and secure the front connectors 540, preventing the front connectors 540 from rotating about the axis of their lead holes 542, from rotating about the axis of their attachment holes 545, and from moving laterally left or right, or moving down. In the embodiments illustrated, the connector grooves 720 are six regularly spaced rectangular cutouts extending downward from the top of the plate 710 to a depth of about half of the thickness of the plate 710. The connector grooves 720 also extend from the forward edge 750 of the plate 710 towards the centerline of the plate 710 to a depth sufficient to fully or partially house the front connector 540 selected to be used with the company switch 100.

In some embodiments, the connector grooves 720 prevent rotation of the front connectors 540 about the two aforementioned axes without the need for pins, screws, or other attachments methods by housing part of the front connectors 540 in the support block 700. The support block 700 is conducive to the replacement of the front connectors 540, which in some embodiments are removed by unengaging mounting fasteners that engage through the attachment holes 545, by sliding the front connectors 540 out along their respective connector grooves 720. The support block 700 provides this securing function by means of its shape in such embodiments, by means of conductive or nonconductive fasteners, or by a combination of one or more of these methods. In several embodiments, the support block 700 electrically insulates each of the front connectors 540.

Referring to FIGS. 2, 5, 7A and 7B, the support block 700 provides a means of passing one or more wires or cables through to front connectors via one or more lead holes 730. The lead holes 730 illustrated are generally regularly spaced circular holes formed through the plate 710. The wire

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passage formed by the lead holes 542 and the holes 320 in the body 210 can be a hole or orifice of circular, polygonal, or any other shape.

Still referring to FIGS. 2, 5, 7A and 7B, the support block 700 is characteristically shaped so as to allow the front connectors to be located immediately in front of and proximate to a corresponding and electrically parallel back connector 530. The block mounting holes 740 are generally round holes formed in the support block 700 that allow the support block to be fastened to the support bracket 600 via corresponding mounting holes 660 in the support bracket of FIG. 6B. The block mounting holes 740 and the mounting holes 660 in the support bracket are arranged so as to align the lead holes 730 of the support block 700 with the connector holes 640 of the support bracket 600. The front-back relationship of each pair of corresponding front and back connectors 530, 540 of the embodiment illustrated eliminates misidentification of the polarity of a specific front connector, and results in a substantial size reduction when compared to previous embodiments. Furthermore, the connector grooves 720 and lead holes 740 in the support block 700 position the front connector 540 in an orientation such that a cable connected to the front connector 540 exits the front connector 540 along an axis that would be parallel to any cables exiting the back connectors 530. This configuration yields further space savings by creating a lower overall profile of a fully connected company switch 100 and allows a user to utilize both the front connector 540 and its corresponding back connector 530 at the same time. In past switches, this was not possible due to the orientation of the various connectors.

The support block 700 of some embodiments limits the access of users to the front connectors 540 by partially surrounding the front connectors 540 except for the front edge 750. This allows a user to adjust and tighten setscrews in the front connectors 540 with the proper tool, yet prevents or limits physical and electrical contact with other sides or portions of the front connectors 540 from the direction in which the tool is being inserted. For this same reason, in embodiments where a setscrew is utilized, it is even less likely that a tool used will damage the body of the front connector 540 during normal operation, leading to a longer component life and fewer replacements. The shape of the lead holes 542 can consist of but is not limited to a hole or orifice of circular, polygonal, or any other shape.

The support block 700, in some embodiments, provides for physically supporting or assisting in the support of the back connector 530 in the manner described above. The support block 700 can be physically supported by the support bracket 600, through direct connection or bonding, through attachment or affixment to the body 210, or through any combination thereof.

Referring again to FIGS. 2 and 5, the front connectors 540 of some embodiments are standard electrical terminals, as described above. The front connector 540 can be a standard component used in the electrical equipment industry used to provide physical and electrical attachment for the cut end of a wire or cable. In the embodiment illustrated, the front connectors 540 are generally rectangular shaped metal blocks that have a lead hole 542 through which the bare end of a lead is passed, one or more connection holes 545 for supporting the connector and one or more connection holes 548 for engaging the bare end of a lead. The attachment holes 545 are holes in a portion of the front connector 540 providing locations through which a bolt, screw or other fastening device may be passed, which when tightened, attaches the front connector 540 to some support structure;

in the embodiment illustrated, a bus bar **800**. The front connector **540** of many embodiments, as illustrated in FIG. **5**, typically provides one or more connection holes **548** and corresponding "set screws" which, when tightened, forces the set screw into the lead hole **542** so that it impinges against the lead within the lead holes **542**. This impingement holds the lead inside the lead hole **542** thereby providing both physical and electrical attachment for the front connector **540**. Electrical terminals are typically made of conducting material including but not limited to metal or semi-conducting material, and are optionally treated with a nonconductive insulator over areas where conductivity is not required. The company switch **100** of some embodiments contains a quantity of one or more electrical terminals fitting this description, including but not limited to the quantities 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, or more.

Referring to FIGS. **2**, **5**, **8A**, **8B**, and **8C**, one novel embodiment of a bus bar **550** for use with the company switches **100** described herein is illustrated. The bus bar **550** illustrated is basically a rectangular piece of conductive material bent into an "L" shape. There is a first hole **552** at one end for passing a connecting pole **535** of a back connector **530**. A second hole **554** is provided on the other end of the bus bar **550** for connecting the bus bar **550** to the front connector **540** to provide structural support and electrical connection to the front connector **540**. The bus bar **550** can be made of any conducting material including but not limited to metal or semi-conducting material such as conductive plastic.

Certain embodiments of the invention utilize a material that is electrically conductive and provides rigid structural strength, such as copper, aluminum or other such materials. The bus bar **550** can be fashioned from one or more pieces of material, and can be shaped using processes including but not limited to milling, machining, spinning, drilling, stamping, sawing, cutting, bending, casting, or forging. The bus bar **550** of some embodiments is treated with a nonconductive insulator over areas where conductivity is not required. The holes **552**, **554** and penetrations through the bus bar **550** can optionally be threaded to reduce the need for nuts. In some embodiments the bus bar **550** is integral with either or both of the front and back connectors **540**, **530** such that each pole can be removed and replaced as an entire unit. The shape of the bus bar **550** illustrated near the front connector connection hole **554** is flat and wide and has an appropriate length to position the front connector **540** properly in the support block connector grooves **720**. This shape provides additional support to prevent the front connectors **540** from rotating around the axis of either the attachment hole **545** or the lead hole **542**. The company switch **100** can contain a quantity of one or more bus bars **550** fitting this description, including but not limited to the quantities 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, or more.

Referring to FIGS. **2** and **5**, certain embodiments connect the front connectors **540** to the back connectors **530** using a specially shaped or commonly available bus bar **550**. The bus bar **550**, as described above, provides electrical connection between the conducting portions of the front and back connectors **540**, **530** and can also provide physical, structural support for the front connector **540** without requiring fasteners or other attachment mechanisms between or through the front connectors **540** and the support block **700**. The bus bar **550** further provides a mechanism for mutual electrical connection among and between the connectors **530**, itself, and a connection wire, cable, or terminated cable (not separately shown) through which an electrical circuit is established. The connection point between the bus bar **550**

and either of the connectors **530**, **540** provides a convenient point for connecting electrical leads from the breaker **220** or other non-switched leads. Such leads can be any conductor including wires, cables, flat cables, flexible bars, bus bars, any other conductor or any combinations thereof.

The bus bar **550** enables each of the front connectors **540** to be located immediately in front of and proximate to the electrically-corresponding back connector **530**. This arrangement eliminates misidentification of the polarity of a specific front connector **540**, and results in a substantial size reduction. Furthermore, the characteristic shape of the embodiment of the bus bar **550** illustrated in FIG. **5** positions the cable exiting the front connector **540** along an axis parallel to cables that exit the back connectors **530**. Again, this arrangement yields space savings and the possibility of making both types connections simultaneously. As stated above either or both the back connectors **530** and front connectors **540** can be integral with the bus bar **550** and the bus bar and connectors **530**, **540** can be produced as one part manufactured during a process. The bus bar **550** of such embodiments can include any combination of commonly available termination styles that are formed on either end of the bus bar **550**. In certain embodiments, the back connectors **530** are compatible with a popular prefabricated connector type while the front connectors **540** are replaceable bare lead terminals that can be replaced as the threads for the actuating screws begin to wear out over the life of the company switch **100**. In other embodiments, where the bus bar **550** includes one or both of the back connectors **530** and front connectors **540**, bus bar is easily replaceable in the event that either connector **530**, **540** is damaged.

FIGS. **9A** and **9B** illustrate an embodiment of a breaker mounting bracket **900**. Referring to the embodiment illustrated in FIGS. **2**, **9A** and **9B**, the breaker mounting bracket **900** consists of a generally rectangular mounting portion **910**, two fixing portions **920** and two extension portions **930**. The mounting portion **910** illustrated is a rectangular face that is adapted with the holes or slots (not shown) that are used to mount one or more particular breakers to be used with the company switch **100**. For embodiments where the breaker is mounted by bonding or adhesion to the bracket, no holes or slots are required. The size and shape of the mounting portion are largely dependent on the mounting requirements of the breaker chosen, and in some embodiments, the size is only as large as necessary to cooperate with the mounts for the breaker selected.

The mounting portion **910** is supported on two sides by two extension portions **930**. The two extension portions **930** are generally rectangular plates that attach at one end to a side of the mounting portion and are used to space the breaker away from the back of the company switch **100**. The ends of the extension portions **930** opposite the ends attached to the mounting portion **910** are each attached to a fixing portion **920**. The fixing portions **920** are elongated rectangular plates that for the surface through which fasteners pass or that is bonded or adhered to the back of the body **210** of the company switch **100**, of FIG. **2**. The fixing portions each have one of their sides attached to one corresponding side of an extension portion **930** to provide support for the extension portions.

Referring to FIGS. **2**, **9A** and **9B**, The breaker mounting bracket **900** provides a convenient structure for supporting the breaker **220** and for properly positioning the breaker **220** in the body **210** of the company switch **100** such that the breaker **220** can be easily operated by a user when the front panel **110** is attached. The embodiment illustrated includes a mounting portion **910**, two fixing portions **920** and two

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extension portions 930. The shape and characteristics of the mounting portion 910 is dependent upon the particular breaker 220 utilized. The mounting portion 910 preferably conforms to the shape of the breaker 220 and the mounting mechanism of the breaker 220. Any type of mounting mechanism can be included into the design of the mounting portion 910 including for instance, holes for fasteners.

The fixing portions 920 are flat areas that contact the body 210 to allow for attaching the breaker mounting bracket 900 onto the body 210. The breaker mounting bracket 900 can be attached using fasteners through holes in the body 210 and corresponding holes in the fixing portions 920 or by bonding such as welding or adhesion. Alternatively, in some embodiments the breaker mounting bracket 900 can be integral with the body 210. The width of the extension portions 930 provides the proper positioning of the breaker 220 within the body 210. The extension portions 930 are designed to position the operating handle (not separately shown) of the breaker 220 at the location of the breaker access window 180 so that a user does not have to reach too far into the company switch 100 and so the handle does not extend too far out of the front panel 110. The breaker mounting bracket 900 can be made of any material sufficient to provide the structural support necessary to mount the breaker 220 of a particular application. These materials can include plastic, wood, metal, composites, paper or paper products, or any combination thereof. In some embodiments, the breaker support bracket 900 is made of one piece of material by forming four parallel bends to form the shape illustrated in FIG. 9A.

FIGS. 10A and 10B illustrate an embodiment of fuse and indicator light mounting bracket 1000. Referring to FIGS. 2, 10A and 10B, the fuse and indicator light mounting bracket 1000 provides a structure for supporting and positioning the indicator panel 240 in the body 210 of the company switch 100. The fuse and indicator light mounting bracket 1000 illustrated includes a mounting portion 1010, fixing portions 1020 and tow extension portions 1030. These components are analogous to the similarly named components described above for mounting the breaker 220 and therefore the above descriptions apply herein as well. The fuse and indicator light mounting bracket 1000 can also include a set of holes 1040, 1050 for back mounting either or both of the fuses of the indicator lights.

Therefore, various embodiments of a company switch are described herein that represent significant advances in the field of temporary power distribution. These advances have lead to increased safety and decreased size. In some of embodiments described herein, two termination types are illustrated but more or less can be used. Also, while lug and cam-type connections are illustrated, any type of connection can be used in the company switch. Furthermore, any material can be used to manufacture the various components and those of skill in the art will recognize that electrical insulation and material strength are desired properties for some components such as the terminal support base, while conductivity may be desired for the terminals and other components and such design choices are common for those of skill in the art and may be used for the embodiments illustrated herein.

In some embodiments, as described an interlock exists between the connection access panel/door and the main breaker of the company switch such that the main breaker will open if the access panel/door is opened. This interlock may be any switch or connection or other device capable of sensing the position of the access panel/door and controlling the main breaker. In one embodiment, the door has a magnetic closure and forms an electrical circuit with a

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breaker controller such that when the door is opened the circuit is broken and the main breaker trips open. However, any similar device can be used for this function.

In many embodiments the terminations all face in the same direction such that all the terminal leads are parallel when connected. The figures described above illustrate all of the connections facing downward but they can also be directed out the top or the sides of the enclosure as well. This reduces the space taken up by the connected company switch. Also, several embodiments have the bottom of the enclosure located a sufficient distance from the bottom of the terminations such that it would be extremely difficult to touch a live termination with any part of the body or even with many objects. Some embodiments have covers over the openings in the bottom that are not being used to enhance this feature. Some embodiments also have lockable handles for the access panels that further limit the access to the connections. Any type of handle or lock may be employed, and a lockable T-handle is just one example.

In many embodiments, the terminations include two types of termination styles, such as lug-type, or cam-type or any other termination design. Some embodiments will utilize more than two types of connector types for each parallel lead, thereby increasing the variety of leads accepted by the company switch. Many embodiments will utilize replaceable connections such that a terminal or connector can be easily replaced should it become damaged, worn or fouled. In some embodiments, the connectors/terminals are electrically and mechanically connected directly to one another, while in other embodiments a bus bar connects them and/or supports them. The bus bar can be connected to the terminations by any means capable of assisting contact of the bus bar with one or both of the connector. This can include welding, fastening, press fitting or any other manner.

Through one or more of these design advances, certain embodiments allow multiple connection types to be enclosed within an access chamber having a door interlocked with the main breaker, thereby improving the safety of the device. Furthermore, through certain advances described herein, leads from the device extend downward out of the enclosure flush to the mounting surface and result in a lower overall profile. Also, substantially tamper-proof connections are now available due to the protection of the lower enclosure surface and associated holes. Also, through many of these advances, the size of the company switch has greatly been reduced.

Some embodiments have various numbers of distribution lines associated with them, such as 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12 or more that can all be supplied by one main breaker or several breakers or groups of breakers. In some embodiments, each distribution line is connected to more than one type of lead termination such that the distribution line can accept more than one type of leads separately or simultaneously. In another embodiment, each distribution line has both lead terminal lugs for connecting bare wire leads and cam-type connector for accepting cam-type leads such that a connection to the distribution line can be made with either or both types of leads.

In one particular embodiment, cam-type connectors and lug connectors associated with each distribution lead from the main line are mounted adjacent to one another such that the leads they connect both extend out of the bottom of the enclosure. Such embodiments have the connections located adjacent and connected to one another to reduce the size of the enclosure and to allow enclosure of both sets of terminations. In these embodiments, the enclosure extends 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, or 18 inches or more from

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the bottom of the connectors, thereby minimizing risk of contacting an energized connector. In these embodiments, the leads also extend through holes in the bottom of the enclosure and can be protected by guides made of protective material such as plastic, rubber, or any other material capable of protecting the shielding of the leads.

The foregoing description details certain embodiments of the invention. It will be appreciated, however, that no matter how detailed the foregoing appears in text, the invention can be practiced in many ways. As is also stated above, it should be noted that the use of particular terminology when describing certain features or aspects of the invention should not be taken to imply that the terminology is being re-defined herein to be restricted to including any specific characteristics of the features or aspects of the invention with which that terminology is associated. The scope of the invention should therefore be construed in accordance with the appended claims and any equivalents thereof.

What is claimed is:

1. A power distribution system, comprising:
 - a housing;
 - a switch positioned at least partly in the housing and configured to connect with at least one input lead and adapted to control a flow of electrical current through said power distribution system;
 - at least one electrical distribution line electrically connected to said switch;
 - a plurality of terminations located in the housing, each termination adapted to removably and electrically connect an associated distribution line to a removable output lead, wherein said plurality of terminations are divided into two equal sets of first terminations of a first connector type and second terminations of a second connector type and wherein one of said first terminations is electrically connected to one of said at least one electrical distribution lines and is also electrically connected to one of said second terminations;
 - a connection chamber in said housing, said chamber configured to enclose said plurality of terminations and to facilitate an electrical connection of one of said output leads to one of said terminations; and
 - an access panel attached to said housing on one side of said connection chamber and adapted to allow user access through said housing to said connection chamber and said terminations, said access panel being interlocked with said switch such that when said access panel is opened, said switch is open to stop a conduction of electrical power from said switch to said plurality of terminations, and wherein said plurality of terminations are oriented such that all output leads enter said enclosure from substantially the same direction.
2. A power distribution box according to claim 1, wherein said first connector type comprises a prefabricated termination and said second connector type comprises a bare wire connector.
3. A power distribution box according to claim 1, wherein said first and second set of terminations each comprise 6 terminations.
4. A power distribution box according to claim 1, wherein an end of one of said output leads comprises a connector, said connection chamber being sized to receive said entire connector so as to reduce the likelihood of a person being able to contact a live terminal outside of said connection chamber.
5. A power distribution box according to claim 1, wherein said output leads enter said enclosure through at least one

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hole in a side of said enclosure and wherein said housing further comprises at least one capture plate covering said at least one hole and configured to absorb strain that is applied to said output lead.

6. A power distribution box according to claim 5, further comprising a biasing member configured to actuate said capture plate to engage an insulating coating of said output lead.

7. A power distribution box according to claim 1, further comprising a handle attached to said access panel, said handle having a lock adapted to prevent unauthorized opening of said access panel.

8. A power distribution device, comprising:

- a housing;
- a switch adapted to control the flow of power out of said power distribution device;
- a connection chamber in said housing;
- an access door attached to said housing and adapted to allow access to said connection chamber;
- a plurality of first electrical terminations of a first connector type located in said connection compartment and electrically connected to said switch; and
- a plurality of second terminations of a second connector type located in said connection chamber, wherein each of said second terminations is electrically connected in parallel electrical configuration to one of said first electrical terminations such that the power distribution box is adapted to accept output leads of the first and second connector types.

9. A power distribution box according to claim 8, wherein said first connector type comprises a prefabricated termination and said second connector type comprises a bare wire connector.

10. A power distribution box according to claim 8, wherein said pluralities of first and second terminations each comprise 6 terminations.

11. A power distribution box according to claim 8, wherein an end of the output lead comprises a connector, said connection compartment being sized to receive said entire connector so as to reduce the likelihood of a person being able to contact a live terminal outside of said connection compartment.

12. A power distribution box according to claim 11, wherein said output leads enter said enclosure through at least one hole in a side of said enclosure and wherein said housing further comprises at least one capture plate covering said at least one hole and configured to absorb strain that is applied to said output lead.

13. A power distribution box according to claim 12, further comprising a biasing member configured to actuate said capture plate to engage an insulating coating of said output lead.

14. A power distribution box according to claim 8, further comprising a handle attached to said access panel, said handle having a lock adapted to prevent unauthorized opening of said access panel.

15. A company switch, comprising:

- an enclosure;
- a first set of terminations of a first connector type located in said enclosure, wherein each of said first set of terminations is adapted to accept an output lead from a first direction;
- a second set of terminations of a second connector type located in said enclosure, wherein each of said second set of terminations is adapted to accept an output lead from a second direction; and

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a switch for controlling the flow of electrical power to said first and second sets of terminations;
 wherein said first and second sets of terminations are enclosed in said enclosure in an orientation such that said first and second directions are substantially parallel. 5

16. An electrical power distribution system comprising:
 a company switch, said switch comprising;
 an enclosure;
 a first set of power supply terminations of a first connector 10 type located in said enclosure;
 a second set of power supply terminations of a second connector type located in said enclosure, wherein each of said first power supply terminations is electrically 15 connected in parallel electrical configuration with a corresponding one of said second power supply terminations;
 a switch adapted to stop and start the flow of electrical power from said at least one power supply line to said first and second sets of power supply terminations; 20
 an access panel in said enclosure for accessing said first and second sets of terminations; and
 at least one lead adapted to electrically connect to one of said first or second sets of power supply terminations.

17. A method of distributing electrical power, comprising: 25
 connecting at least one output line to said switch;
 electrically connecting each output line to a first termination of a first connector type and to a second termination of a second connector type; and
 electrically connecting at least one distribution lead to one 30 of said first or second terminations, wherein all distribution leads connected to said first and second terminations are connected in generally parallel directions.

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18. A company switch, comprising;
 an enclosure;
 a switch for controlling the flow of electrical power into one or more output leads; and
 means for electrically connecting each output lead to a first distribution lead of a first distribution lead connector type and a second distribution lead of a second distribution lead connector type;
 wherein said electrical connecting means is enclosed in said housing in an orientation such that each of said first and second distribution leads enter said enclosure in substantially parallel directions.

19. A bus bar for use in an electrical switchgear, comprising:
 a first connector of a first mechanical connection type;
 a second connector of a second mechanical connection type; and
 a conductive bar for connecting said first and second connectors;
 wherein said conductive bar supports said first and second connectors in an orientation such that connections to the first and second connectors are made in substantially parallel directions.

20. A bus bar according to claim **19**, wherein said first connector is integral with said bus bar.

21. A bus bar according to claim **19**, wherein said first connector is a cam-type connector.

22. A bus bar according to claim **19**, further comprising an L-shaped bracket having first and second ends, wherein said first end is connected to said first connector and said second end is connected to said second connector.

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