



US012480651B2

(12) **United States Patent**
Jurik et al.

(10) **Patent No.:** **US 12,480,651 B2**

(45) **Date of Patent:** ***Nov. 25, 2025**

(54) **SYSTEM AND METHOD FOR CONTROLLING THE HUMIDITY AND PRESSURE IN A LUMINAIRE**

(56) **References Cited**

U.S. PATENT DOCUMENTS

(71) Applicant: **ROBE lighting s.r.o.**, Roznov pod Radhostem (CZ)

4,405,974 A 9/1983 Quiogue
4,701,833 A 10/1987 Bornhorst
(Continued)

(72) Inventors: **Pavel Jurik**, Prostedni Becva (CZ);
Josef Valchar, Prostedni Becva (CZ)

FOREIGN PATENT DOCUMENTS

(73) Assignee: **ROBE lighting s.r.o.**, Roznov pod Radhostem (CZ)

CN 106907684 A 6/2017
CN 109357206 A 2/2019
(Continued)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 256 days.

OTHER PUBLICATIONS

This patent is subject to a terminal disclaimer.

Jurik, Pavel, et al.; U.S. Appl. No. 17/901,231, filed Sep. 1, 2022; Title: System and Method for Controlling the Humidity and Pressure in a Luminaire; 34 pages.

(Continued)

(21) Appl. No.: **18/093,617**

(22) Filed: **Jan. 5, 2023**

Primary Examiner — Zheng Song

(74) *Attorney, Agent, or Firm* — Conley Rose, P.C.;
Brooks W Taylor

(65) **Prior Publication Data**

US 2023/0414531 A1 Dec. 28, 2023

Related U.S. Application Data

(63) Continuation of application No. 17/851,742, filed on Jun. 28, 2022, now Pat. No. 11,549,679.

(57) **ABSTRACT**

A luminaire is provided, having an enclosure and a chamber air coupled to the enclosure. The enclosure includes luminaire components that emit a light beam, has an opening, and is otherwise sealed. The chamber includes a drying agent, two openings, and is otherwise sealed from the external air. One opening of the chamber is coupled by a sealed air coupling to the opening of the enclosure. The other opening of the chamber is completely covered by a membrane that allows air to pass through the material while reducing the passage of water droplets in the air. The enclosure may include sensors that measure air pressure, air humidity, and/or air temperature of the enclosure. The luminaire may include a control system configured to collect data from the sensors and to send information related to the collected data to a user of the luminaire via a communication channel.

(51) **Int. Cl.**

F21V 31/03 (2006.01)
A61K 39/00 (2006.01)

(Continued)

(52) **U.S. Cl.**

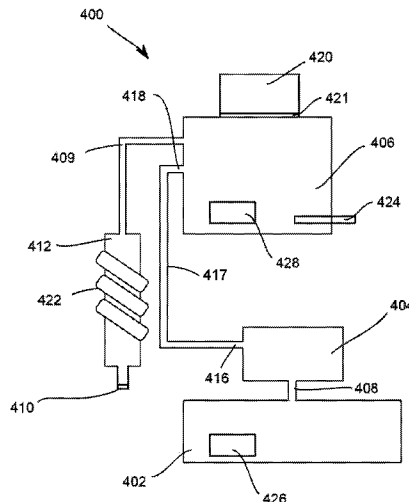
CPC **F21V 31/03** (2013.01); **A61K 39/0008** (2013.01); **A61K 39/35** (2013.01);
(Continued)

(58) **Field of Classification Search**

CPC F21V 31/03; F21V 31/005; F21V 21/28;
F21V 21/29; F21V 21/30; F21V 29/90;
F21V 33/0088; F21V 33/0092

See application file for complete search history.

20 Claims, 6 Drawing Sheets



- (51) **Int. Cl.**
A61K 39/35 (2006.01)
A61P 37/02 (2006.01)
F21V 29/90 (2015.01)
F21V 31/00 (2006.01)
A61K 9/70 (2006.01)
A61K 31/4188 (2006.01)
A61K 31/437 (2006.01)
A61K 47/10 (2017.01)
F21V 23/00 (2015.01)

KR	100948151	B1	3/2010	
WO	WO-9727042	A1 *	7/1997 B01J 20/043
WO	0047932	A1	8/2000	
WO	2016201045	A1	12/2016	
WO	2020201255	A1	10/2020	

- (52) **U.S. Cl.**
 CPC *A61P 37/02* (2018.01); *F21V 29/90* (2015.01); *F21V 31/005* (2013.01); *A61K 9/7092* (2013.01); *A61K 31/4188* (2013.01); *A61K 31/437* (2013.01); *A61K 47/10* (2013.01); *F21V 23/001* (2013.01)

OTHER PUBLICATIONS

Jurik, Pavel, et al.; U.S. Appl. No. 18/045,363, filed Oct. 10, 2022; Title: System and Method for Controlling the Humidity and Pressure in a Luminaire; 41 pages.
 Gore; "Gore Protective Vents for Lighting Enclosures"; <https://www.gore.com/products/gore-protective-vents-for-lighting-enclosures>; Retrieved Jun. 1, 2022; 7 pages.
 Gore; "Resource Library"; [https://www.gore.com/resources/search?f\[\]=product:66&f\[\]=content_type:21&f\[\]=language:en](https://www.gore.com/resources/search?f[]=product:66&f[]=content_type:21&f[]=language:en); Retrieved May 25, 2022; 2 pages.
 Notice of Allowance issued Sep. 14, 2022; U.S. Appl. No. 17/851,742, filed Jun. 28, 2022; 14 pages.
 European Extended Search Report; Application No. 22200965.6; Jun. 12, 2023; 5 pages.
 European Extended Search Report; Application No. 22201083.7; May 31, 2023; 8 pages.
 Notice of Allowance dated May 1, 2024; U.S. Appl. No. 18/045,363, filed Oct. 10, 2022; 8 pages.
 Jurik, Pavel, et al.; U.S. Appl. No. 18/807,568, filed Aug. 16, 2024; Title: System and Method for Controlling the Humidity and Pressure in a Luminaire; 38 pages.
 European Examination Report; Application No. 22201083.7; Aug. 21, 2024; 4 pages.
 Office Action dated Nov. 24, 2023; U.S. Appl. No. 18/045,363, filed Oct. 10, 2022; 29 pages.
 European Extended Search Report; Application No. 24215269.2; Feb. 17, 2025; 10 pages.
 European Extended Search Report; Application No. 25177139.0; Jul. 30, 2025; 10 pages.

(56) **References Cited**

U.S. PATENT DOCUMENTS

6,709,493	B2 *	3/2004	DeGuisseppi	F21S 45/33
					96/7
9,777,917	B2	10/2017	Johansen		
11,137,130	B1	10/2021	Dry et al.		
11,549,679	B2 *	1/2023	Jurik	F21V 31/005
12,085,267	B2 *	9/2024	Jurik	F21V 14/006
2017/0184288	A1	6/2017	Owens et al.		
2022/0325883	A1	10/2022	Jurik et al.		

FOREIGN PATENT DOCUMENTS

CN	110657366	A	1/2020
CN	211526189	U	9/2020
CN	212081085	U	12/2020
CN	113339745	A	9/2021
CN	113464870	A	10/2021
DE	102006028295	A1	12/2007

* cited by examiner

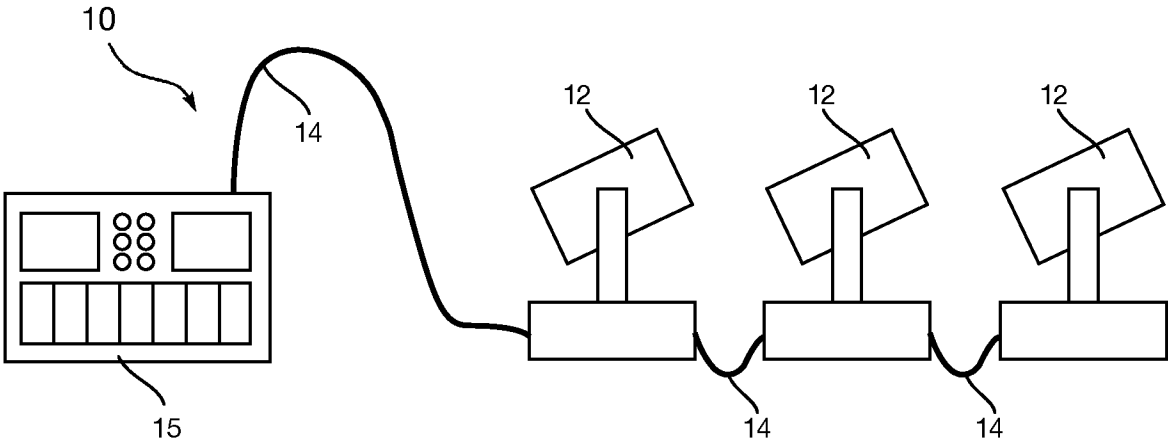


FIG 1

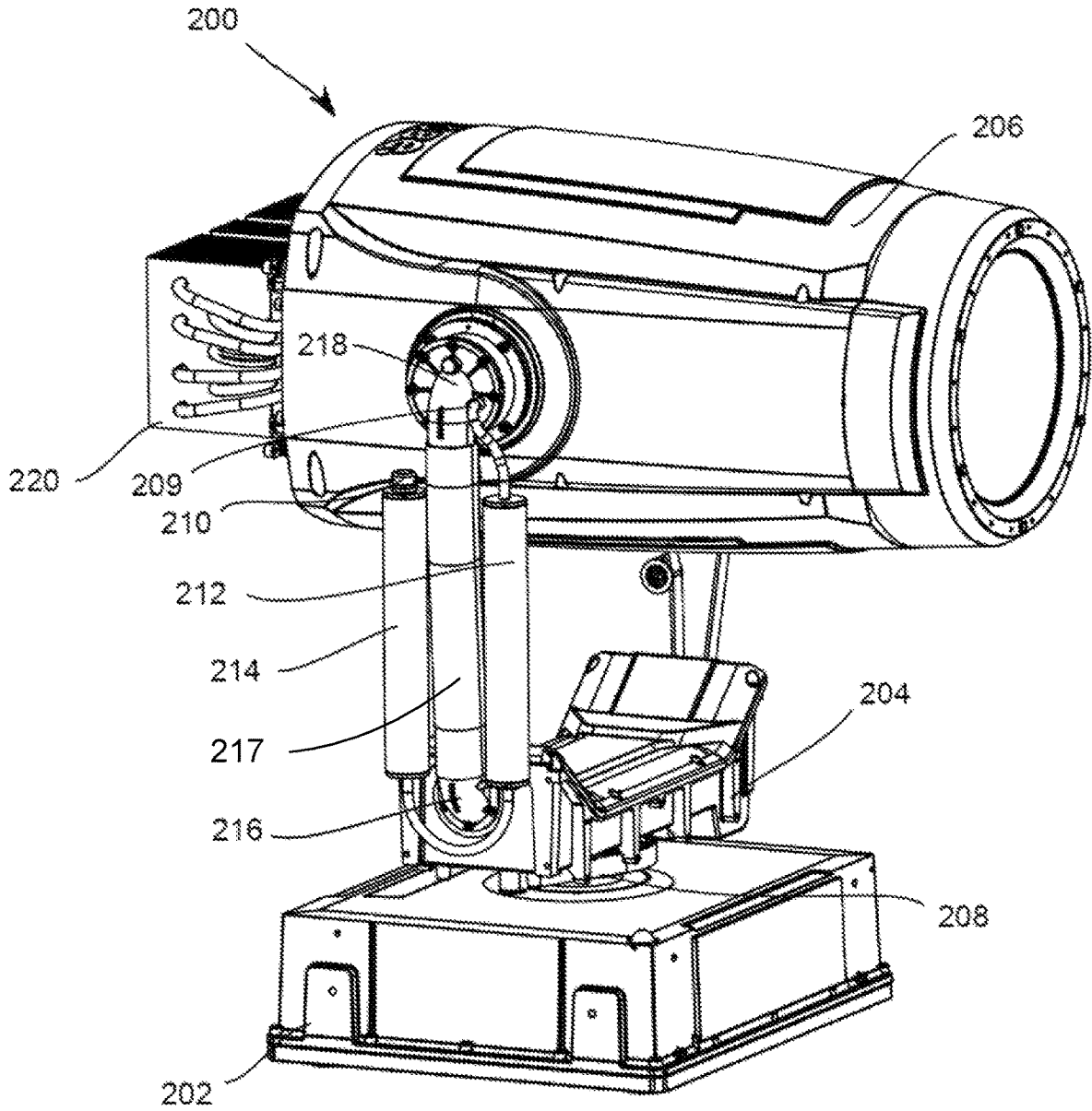


FIGURE 2

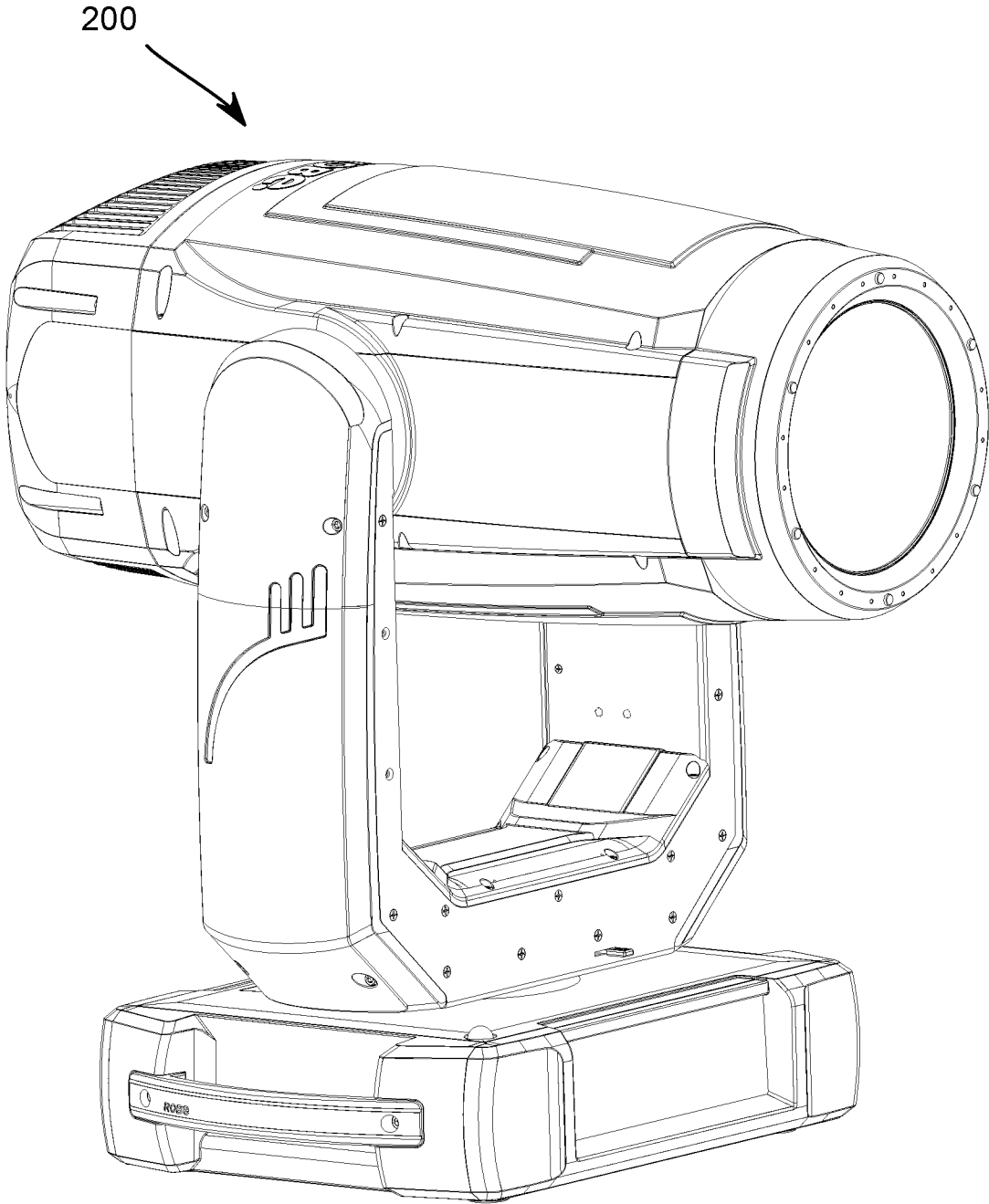


FIGURE 3

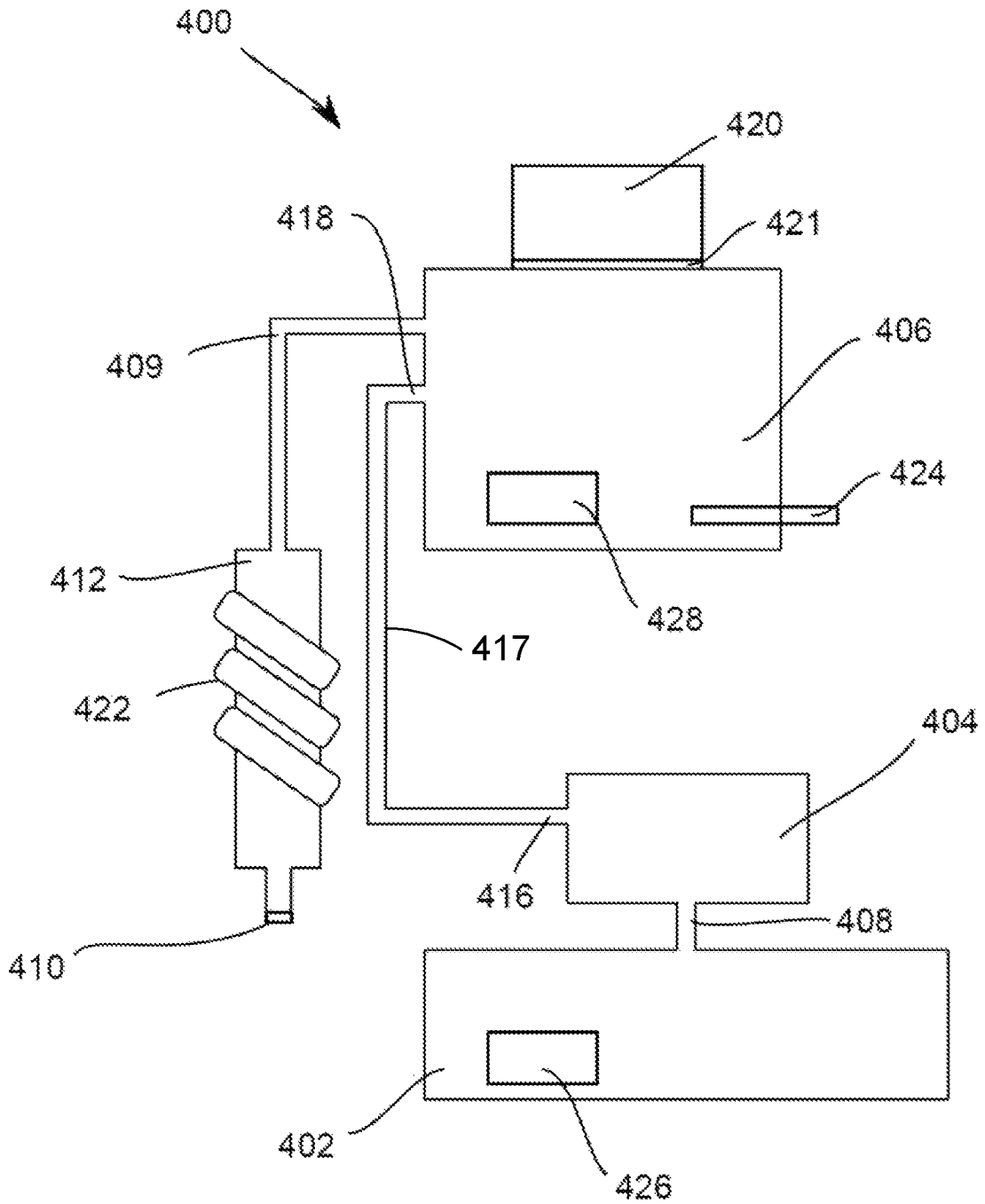


FIGURE 4

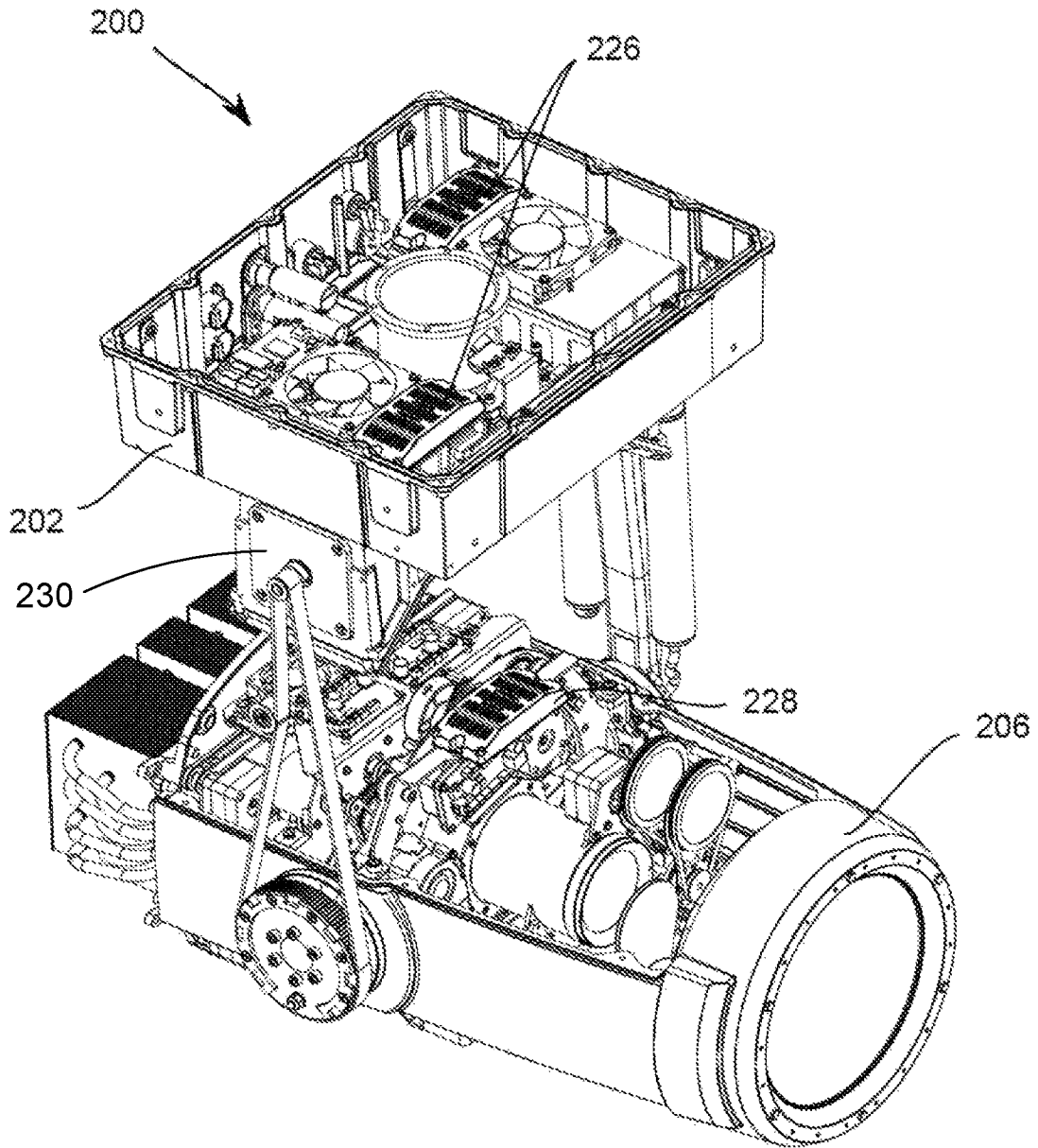


FIGURE 5

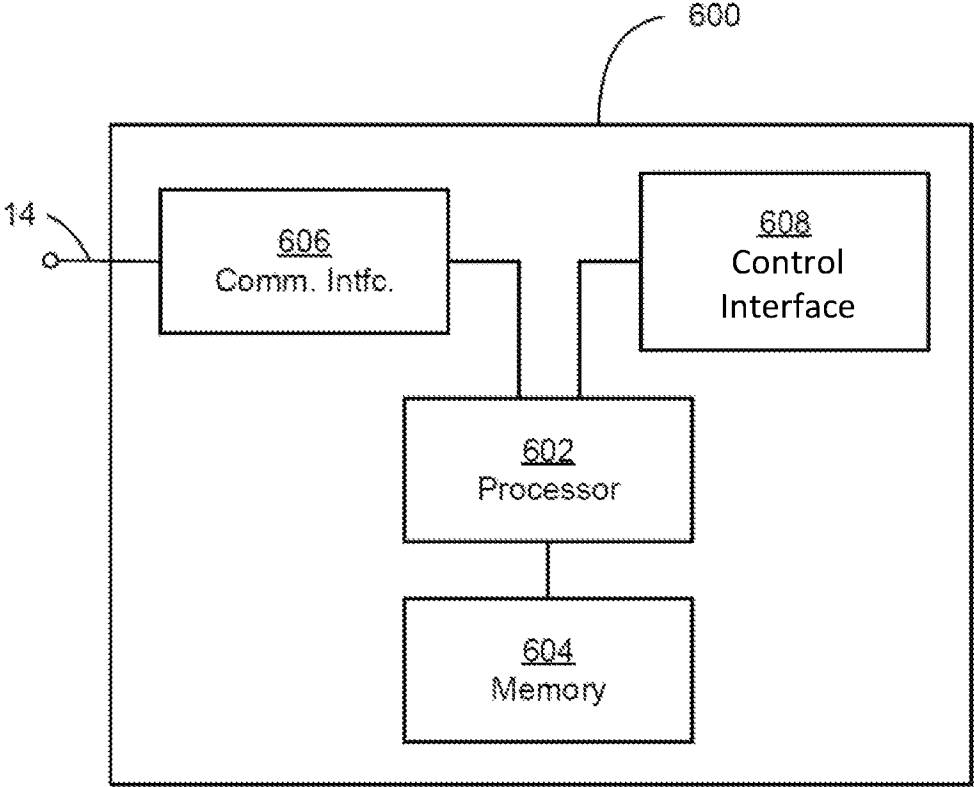


FIG. 6

SYSTEM AND METHOD FOR CONTROLLING THE HUMIDITY AND PRESSURE IN A LUMINAIRE

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a continuation of U.S. patent application Ser. No. 17/851,742 filed on Jun. 28, 2022 by Pavel Jurik, et al. and entitled, "System and Method for Controlling the Humidity and Pressure in a Luminaire," which is incorporated herein by reference in its entirety for all purposes.

TECHNICAL FIELD OF THE DISCLOSURE

The disclosure generally relates to luminaires, and more specifically to a method for controlling the humidity and pressure inside a luminaire.

BACKGROUND

Luminaires with automated and remotely controllable functionality (which may be referred to as automated luminaires) are well known in the entertainment and architectural lighting markets. Such products are commonly used in theatres, television studios, concerts, theme parks, night clubs, and other venues. A typical automated luminaire provides control from a remote location of the pan and tilt functions of the luminaire allowing an operator to control the direction the luminaire is pointing and thus the position of the light beam on the stage or in the studio. Many automated luminaires additionally or alternatively provide control from the remote location of other parameters such as intensity, focus, zoom, beam size, beam shape, and/or beam pattern of light beam(s) emitted from the luminaire. Such automated luminaire products are often used outdoors in, for example, theme parks or concerts. Maintaining a dry, controlled physical environment inside an automated luminaire is important for the continuing operation of the unit.

BRIEF DESCRIPTION OF THE DRAWINGS

For a more complete understanding of this disclosure, reference is now made to the following brief description, taken in conjunction with the accompanying drawings in which like reference numerals indicate like features.

FIG. 1 presents a schematic view of a luminaire system according to the disclosure;

FIG. 2 presents a first view of a luminaire comprising a luminaire humidity and pressure control system according to the disclosure;

FIG. 3 presents an overview of the luminaire of FIG. 2 in a fully assembled state;

FIG. 4 presents a schematic view of a luminaire humidity and pressure control system according to the disclosure;

FIG. 5 presents a second view of the luminaire of FIG. 2; and,

FIG. 6 presents a block diagram of a control system according to the disclosure.

SUMMARY

In a first embodiment, a luminaire includes an enclosure and a chamber air coupled to the enclosure. The enclosure includes one or more luminaire components that are configured to modify and emit a light beam. The enclosure also

includes a first opening and is otherwise sealed from external air. The chamber includes a drying agent and second and third openings and is otherwise sealed from the external air. The chamber is coupled at the second opening by a sealed air coupling to the enclosure at the first opening. The third opening includes a membrane that completely covers the third opening. The membrane includes a material configured to allow air to pass through the material while reducing the passage of water droplets in the air.

The enclosure may further include one or more sensors that are configured to measure characteristics of the enclosure, where the characteristics include one or more of air pressure, air humidity, and/or air temperature. The luminaire may further include a control system electrically coupled to the one or more sensors. The control system may be configured to collect data from the one or more sensors and to send information related to the collected data to a user of the luminaire via a communication channel.

In a second embodiment, a luminaire includes a first enclosure, a second enclosure air coupled to the first enclosure, and a chamber air coupled to the first enclosure. The first enclosure includes one or more luminaire components that are configured to modify and emit a light beam. The first enclosure also includes first and second openings and is otherwise sealed from external air. The second enclosure includes electronic circuits electrically coupled to the luminaire components of the first enclosure. The second enclosure also includes a third opening and is otherwise sealed from the external air. The first enclosure is rotatably mounted to the second enclosure and the first opening is air coupled to the third opening by a rotatable sealed air coupling. The chamber includes a drying agent and fourth and fifth openings and is otherwise sealed from the external air. The chamber is coupled at the fourth opening by a sealed air coupling to the first enclosure at the second opening. The fifth opening comprises a membrane that completely covers the fifth opening. The membrane includes a material that is configured to allow air to pass through the material while reducing the passage of water droplets in the air.

At least one of the first enclosure and the second enclosure may include one or more sensors that are configured to measure characteristics of the at least one enclosure, where the characteristics include one or more of air pressure, air humidity, and/or air temperature. The luminaire may further include a control system electrically coupled to the one or more sensors. The control system may be configured to collect data from the one or more sensors and to send information related to the collected data to a user of the luminaire via a communication channel.

DETAILED DESCRIPTION

Preferred embodiments are illustrated in the figures, like numerals being used to refer to like and corresponding parts of the various drawings.

If a luminaire (or fixture) is used outdoors or in another area where it is subject to rain, weather, or high humidity it is important to protect any luminaire mechanisms and optical systems from the effects of moisture and humidity. Some fixtures may have sealed housings or semi-sealed housings with pressure equalization. Such fixtures may suffer from effects caused by the thermal operating cycle, as follows. When an automated luminaire is turned on, internal systems such as light sources, electronics, power supplies, and motors generate heat and cause the temperature inside the fixture to rise. Such a rise in temperature produces a corresponding increase in the air pressure within the luminaire.

In some fixtures, this pressure is contained within the luminaire using hermetic seals. The load on such a hermetic seal from such a pressure increase within the luminaire can be significant and the repair and maintenance of the seals may be expensive and/or difficult. A failure in such seals may lead to water ingress into the luminaire, which may lead to damage or degradation of the luminaire mechanisms and/or optical systems.

In other fixtures, the fixture is sealed, but the pressure is allowed to escape through pressure relief valves. However, when such a fixture is powered off and cools down, its internal pressure drops relative to atmospheric pressure outside the fixture and external air (or outside air) and moisture may be drawn back into the luminaire through the seals, the pressure relief valve, or other paths. This too can lead to water ingress to the luminaire or condensation within the luminaire and damage or degradation of the luminaire mechanisms and/or optical systems.

Luminaires according to the disclosure are sealed, but also are vented to the outside air through a system that removes excess humidity from incoming air and reduces condensation within the luminaire. This has the advantage of reducing water ingress to the luminaire and condensation within the luminaire, as well as reducing damage or degradation of the luminaire mechanisms and/or optical systems.

Luminaires according to the disclosure are also segmented into enclosures that are sealed and are coupled to each other to allow passage of air between the enclosures. The connected enclosures are vented to the outside air through each other to a single water and humidity reducing system. In such embodiments, the enclosures are coupled by air passages that are rotatably coupled to the enclosures, giving the advantage of allowing one or more of the enclosures to rotate relative to each other while reducing water ingress to the luminaire and condensation within the luminaire. Optical, mechanical, and electrical components of the luminaire may be located in various ones of the enclosures as appropriate to the design and functioning of the luminaire.

FIG. 1 presents a schematic view of a luminaire system 10 according to the disclosure. The luminaire system 10 includes a plurality of luminaires 12 according to the disclosure. The luminaires 12 each contains on-board a light source, one or more of color changing systems, light modulation devices, and pan and/or tilt systems to control an orientation of a head of the luminaire 12. Mechanical drive systems to control parameters of the luminaire 12 include motors or other suitable actuators coupled to a control system, as described in more detail with reference to FIG. 2, which is configured to control the motors or other actuators.

In addition to being connected to mains power either directly or through a power distribution system, the control system of each luminaire 12 is connected in series or in parallel by a wired data link 14 to one or more control desks 15. Upon actuation by an operator, the control desk 15 sends control signals (such as commands) via the data link 14, where the control signals are received by the control system of one or more of the luminaires 12. The control systems of the one or more of the luminaires 12 that receive the control signals may respond by changing one or more of the parameters of the receiving luminaires 12. The control signals are sent by the control desk 15 to the luminaires 12 using DMX-512, Art-Net, ACN (Architecture for Control Networks), Streaming ACN, or other suitable communication protocol.

The luminaire head of the luminaire 12 comprises an optical system comprising one or more luminaire mechanisms, each of which includes one or more optical devices

such as gobo wheels, effects wheels, and color mixing (or other color changing) systems, as well as prism, iris, shutter, and lens movement systems. The term luminaire mechanisms further includes a pan and tilt mechanism configured to move the luminaire head relative to a fixed portion of the luminaire 12. Some or all of the luminaire mechanisms may include stepper motors or other rotating actuators to cause movement of their associated optical device(s).

FIG. 2 presents a first view of a luminaire 200 comprising a luminaire humidity and pressure control system according to the disclosure. FIG. 2 shows the luminaire 200 with some components removed so that the humidity and pressure control system is more easily seen and described. The luminaire 200 may comprise a number of separate enclosures that can be protected by the humidity and pressure control system. The luminaire 200 includes a base enclosure 202, a motor enclosure 204, and a head enclosure 206. The base enclosure 202 is a portion of the luminaire that is typically fixedly attached to or rests on a supporting structure and remains stationary. The base enclosure 202 may include power supplies, interface electronics, and other control equipment. The motor enclosure 204 may include the motors and associated electronics that control pan and/or tilt motion of the luminaire head. The head enclosure 206 may include luminaire components such as optical devices and associated motors, as well as circuits and other control electronics. A light source 220 may be located within the head enclosure 206 or may be external to, but optically coupled with, the head enclosure 206, as described in more detail with reference to FIG. 4. The light source 220 and the luminaire components produce and modify a light beam that is emitted from the head enclosure 206. The head enclosure 206 moves in a tilt direction relative to the motor enclosure 204, the motor enclosure 204 moves in a pan direction relative to the base enclosure 202. Thus, the head enclosure 206 is rotatably mounted to the base enclosure 202 by the motor enclosure 204.

Although the luminaire 200 includes three enclosures, in other embodiments any number of enclosures may be included. For example, a light bar or cyclorama luminaire may have only the head enclosure 206 mounted for tilt motion relative to the base enclosure 202. The motors and associated electronics that control tilt motion of such a luminaire may be located in either or both of the base enclosure 202 and/or the head enclosure 206. Still other embodiments may include only a single enclosure or more than three enclosures. The ability to increase the number of enclosures in a luminaire according to the disclosure provides the advantage of increasing the number of luminaire components that may be protected from damage or degradation caused by water ingress and/or condensation, while also allowing the additional components to rotate relative to each other. It is to be understood that when the phrase 'connected enclosures' is used in this specification, it means one or more enclosures.

All three enclosures 202, 204, and 206 are sealed such that external air does not pass through the seals. However, the enclosures 202, 204, and 206 are connected together and vented through drying tubes 212 and 214 that allow air to flow into and out of the enclosures, such that an internal air pressure in the enclosures 202, 204, and 206 never rises significantly above or below an external atmospheric pressure, thereby reducing pressure on the seals of the enclosures. In the luminaire 200, the base enclosure 202 is vented to the motor enclosure 204 through a pipe 208 that couples an opening in the base enclosure 202 to an opening in the motor enclosure 204.

The pipe **208** provides a rotatable sealed air coupling between the base enclosure **202** to the motor enclosure **204**. The coupling is an air coupling because it allows passage of air from the base enclosure **202** to the motor enclosure **204**. The coupling is a sealed air coupling because it is sealed from the external air. The coupling is a rotatable sealed air coupling because it comprises rotating flanges, gaskets, seals, and/or other elements configured to allow the base enclosure **202** and the motor enclosure **204** to rotate relative to each other while still allowing the passage of air. A sealed air coupling that does not allow the pipe **208** to rotate relative to the base enclosure **202** or the motor enclosure **204** may be referred to as a fixed sealed air coupling. The pipe **208** provides a rotatable sealed air coupling that is configured to pass air from the base enclosure **202** to the motor enclosure **204**, sealed from the external air, through the rotating pan system at the base of the motor enclosure **204** by which the motor enclosure **204** rotates relative to the base enclosure **202**.

In turn, the motor enclosure **204** is vented to the head enclosure **206** through a pipe **217**. The pipe **217** comprises a sealed air coupling at a first end **216** to an opening in the motor enclosure **204** and a rotating sealed air coupling at a second end **218** to an opening in the head enclosure **206**. The pipe **217** is configured to pass air from the motor enclosure **204** to the head enclosure **206** through the rotating tilt system on the side of the head enclosure **206**.

The three enclosures **202**, **204**, and **206** are thus connected together by pipes **208** and **217** to form a combined enclosure having pressure and humidity control. The combined enclosure is vented to the external air through a vent pipe **209** via an opening in the head enclosure **206**. The vent pipe **209** comprises a rotating sealed air coupling at a first end to the opening in the head enclosure **206**. The vent pipe **209** comprises a sealed air coupling at a second end to a drying tube (or chamber) **212**, which is sealed air coupled to a drying tube **214**. The drying tubes **212** and **214** include a drying agent such as silica gel or other suitable desiccant material. An exit opening of the drying tube **214** includes a membrane **210** that air couples the drying tube **214** to the surrounding atmosphere (the external air).

The membrane **210** may comprise a hydrophobic membrane material such as GORE-TEX (a registered trademark of W. L. Gore & Associates, Newark, Delaware) or other suitable material that allows air to pass through, but reduces or prevents the passage of water and/or moisture in the form of water droplets. Thus, the membrane **210** is configured to remove water droplets from incoming air and the drying agent of the drying tubes **212** and **214** is configured to remove water vapor (or humidity) from incoming air.

In operation, when the luminaire **200** is powered up, both the temperature and internal air pressure within the three enclosures **202**, **204**, and **206** rise. This increase in air pressure forces air out of the enclosures **202**, **204**, and **206** through the vent pipe **209** and drying tubes **212** and **214** before exiting the luminaire **200** at membrane **210**. When the luminaire **200** is powered down, both the temperature and the internal air pressure inside the enclosures **202**, **204**, and **206** drop and external air may be drawn back into the luminaire **200** through the membrane **210**, reducing or eliminating liquid water and/or moisture in the indrawn air. The indrawn air then passes through the drying tubes **212** and **214**. The drying tubes **212** and **214** will remove water vapor from the indrawn air, causing the air that enters the enclosures **202**, **204**, and **206** through vent pipe **209** to have a reduced humidity. This forcing of air out of and subsequent drawing of air back into the enclosures **202**, **204**, and **206**

may be referred to as an 'air cycle path' of the luminaire humidity and pressure control system of the disclosure.

Because the volume of air passing out of and into the enclosures **202**, **204**, and **206** through the drying tubes **212** and **214** is relatively small, the drying tubes **212** and **214** have a capacity to remove the humidity for multiple on/off cycles of the luminaire **200**. In some embodiments the drying tubes **212** and **214** contain enough drying agent to dehumidify **400** on/off cycles of the luminaire **200** before requiring regeneration or replacement of the drying agent by a service technician. The term 'regeneration' refers to a drying treatment that removes absorbed moisture from the drying agent, renewing or regenerating the capacity of the drying agent to continue absorbing moisture. The term 'life' of the drying agent may be used to refer to the time from a first use of the drying agent to the point where its reduced effectiveness as a desiccant requires regeneration or replacement by a service technician. Although the example shown uses two drying tubes **212** and **214**, in other embodiments one drying tube (or drying chamber) or more than two drying tubes may be included. Similarly, although some embodiments utilize silica gel as a drying agent, in other embodiments the drying tubes or chambers may additionally or alternatively include other drying agents.

In some embodiments, the hot dry air being forced out when the luminaire **200** is powered on will regenerate the drying agent in the drying tubes, extending the life of the drying agent. In further embodiments, this drying and regeneration process may be enhanced by using a heater (not shown in FIG. 2) inside or around one or both of the drying tubes **212** and **214**.

In some embodiments, one or more of the enclosures **202**, **204**, and **206** may include one or more sensors that are configured to measure characteristics of the enclosure, where the characteristics are selected from, but not limited to, air pressure, air humidity, and/or air temperature. Data samples from such sensors may be collected by a control system of the luminaire **200** and information related to the collected data samples sent (or transmitted) to a user via one or more communication channels such as a display included in the luminaire **200**, the wired data link **14** using a protocol such as Remote Device Management (RDM), a web connection via the data link **14**, a cellular or WiFi wireless connection, or a near-field communication (NFC) or other wireless communication link. Such sending of the information has the advantage of allowing a user of the luminaire **200** to obtain the information without opening the luminaire **200** or to receive the information at a remote location, rather than being required to access the luminaire **200** to obtain the information. In some embodiments, a plurality of such data samples may be stored in a service log of the luminaire **200** and the contents of the log sent via one or more of the above channels to the user, a service technician, or the manufacturer. Such a plurality of data samples in a service log has the advantage of giving a historical record of the sensed characteristics within the luminaire. In some such embodiments, the service log may also include a timestamp associated with one or more of the data samples, the timestamp indicating a time at which the data sample was collected and allowing the user, a service technician, or the manufacturer to identify a time at which a data sample of interest was collected.

Additionally, in some such embodiments, the control system of the luminaire **200** may determine, based on data from such sensors, whether the sealed enclosures have been effectively sealed (or re-sealed after maintenance). For example, when the luminaire **200** is powered on if an air

pressure sensor indicates that the air pressure inside one or more of the enclosures **202**, **204**, and **206** is not rising, while at the same time the temperature sensor indicates that the temperature in the enclosure is rising, then this data may be interpreted by the control system as an indication that one or more of the enclosures **202**, **204**, and **206** are incompletely sealed to the external air. Such a determination provides the advantage of (i) enabling a service technician to determine whether the enclosure(s) have been effectively re-sealed after maintenance, prior to returning the luminaire **200** to service, and/or (ii) enabling a user of the luminaire **200** to determine remotely whether the seals have failed in an enclosure that was previously effectively sealed.

FIG. **3** presents an overview of the luminaire **200** of FIG. **2** in a fully assembled state. The sealed enclosures and associated connecting pipes are hidden in FIG. **3** by external housings or cowls.

FIG. **4** presents a schematic view of a luminaire humidity and pressure control system **400** according to the disclosure. FIG. **4** is a simplified diagrammatic view of the luminaire humidity and pressure control system **400** of the luminaire **200** described with reference to FIG. **2**. A base enclosure **402** is vented through a pipe **408** that connects the base enclosure **402** to a motor enclosure **404**. In turn, the motor enclosure **404** is vented through a pipe **417** (having ends **416** and **418**) that connects the motor enclosure **404** to a head enclosure **406**. The three enclosures **402**, **404**, and **406** are thus connected together with tubing that creates a combined enclosure for pressure and humidity control. The head enclosure **406** is vented through a pipe **409**, also venting the enclosures **402** and **404**. The pipe **409** enters a drying tube **412**, which includes a drying agent such as silica gel. Finally, at an exit of the drying tube **412**, a membrane **410** connects the system to the external atmosphere. Membrane **410** may be made of a micro-filter material such as GORE-TEX which allows air to pass through, but reduces or prevents the passage of water or moisture. In the embodiment shown in FIG. **4**, a heater **422** is mounted around (or thermally coupled to) the drying tube **412** and may be controlled by a control system of the luminaire **200** to heat the drying agent during the hot-air venting phase of the cycle and/or other desired periods, providing the advantage of regenerating the drying agent and extending its life. In other embodiments, the heater **422** may be mounted inside the drying tube **412**. Still other embodiments may not include the heater **422**.

The head enclosure **406** includes a sensor **424** that measures one or more parameters such as air pressure, air humidity, or air temperature. In other embodiments, one or more of such sensors **424** may be included in the enclosures **402** and/or **404**. In some embodiments, a plurality of such sensors **424** may be included in one or more of the enclosures **402**, **404**, and **406**.

Data samples from such sensors may be collected by the control system of the luminaire **200**. The control circuit **426** is located in the base enclosure **402**. In other embodiments, a control circuit **428** may be additionally or alternatively located in the head enclosure **406**. In still other embodiments, a control circuit (not shown in FIG. **4**) may be located in the motor enclosure **404**. Such one or more control circuits may separately or cooperatively form the control system for the luminaire **200**. Information related to the collected data samples may be sent to a user by the control system via one or more communication channels as described above. As also described above, in various

embodiments, the data samples may include a timestamp and may be stored and sent to the user, a service technician, or the manufacturer.

FIG. **4** further shows a light source **420** external to the head enclosure **406**. The light source **420** is optically and physically coupled to the head enclosure **406**, but separated and sealed from the head enclosure **406** by a transparent window and gasket **421**. Heat generated by the light source **420** may be significant, and such an arrangement provides the advantage of keeping heat emanating from the light source **420** external to the head enclosure **406** and helping to reduce the temperature rise and the air pressure rise within the head enclosure **406**. Such reductions have the advantage of lessening the volume of air that exits and re-enters the combined enclosure of the three enclosures **402**, **404**, and **406** during each on/off cycle, helping to increase the life of the drying agent in drying tube **412**.

FIG. **5** presents a second view of the luminaire **200** of FIG. **2**. The luminaire **200** includes drying boxes **226** in the base enclosure **202** and a drying box **228** in the head enclosure **206**. In various embodiments, zero or more drying boxes may be included in any enclosure of a luminaire humidity and pressure control system according to the disclosure.

The drying boxes **226** and **228** are not part of the air cycle path described with reference to FIG. **2**, which occurs when the luminaire **200** heats up and cools down. Instead the drying boxes **226** and **228** aid in initial assembly and subsequent maintenance. When the luminaire **200** is manufactured and the enclosures **202**, **204**, and **206** are first sealed, they will contain the air from the factory, which may be humid. The drying boxes **226** and **228** include a drying agent such as silica gel and a plurality of openings in the box that expose the drying agent to the air in the enclosure. Once the enclosure is sealed, such boxes will remove some of the initial humidity captured within the enclosure, even before the luminaire is powered. The drying boxes **226** and **228** may also help ensure that air in the enclosures remain dry during storage and shipping.

In some embodiments, the drying agent inside any of the drying boxes **226** and **228** and/or the drying tubes **212** and **214** changes color when it absorbs moisture. In some such embodiments, the drying boxes **226** and **228** and/or the drying tubes **212** and **214** are configured to allow such color-changing drying agent to be easily visible. In some such embodiments, the drying boxes **226** and **228** and/or the drying tubes **212** and **214** may be fabricated at least in part of a transparent or translucent material. In other such embodiments, the drying box or drying tube may have an easy to remove portion of the box or tube exposing the drying agent to view. In still other embodiments, one or more of the plurality of openings in the drying box may be sized to allow viewing of the drying agent through the opening. Such a drying agent and drying boxes or drying tubes provide the advantage of enabling a user or service technician to visually check whether the drying agent is ready for use or needs regeneration or replacement before sealing the enclosures **202**, **204**, and **206** of the luminaire **200**.

The inclusion of the drying boxes **226** and **228** provides the advantage of an extra, initial drying cycle, which may serve to extend the life of the drying agents in the drying tubes within the luminaire. The inclusion of the drying boxes **226** and **228** provides the advantage of allowing the luminaire **200** to be placed back into service more quickly, without requiring the use of external tools to dehumidify the

sealed enclosure or to flush the humid air from the sealed enclosure with nitrogen or dehumidified air.

FIG. 6 presents a block diagram of a control system (or controller) 600 according to the disclosure. The control system 600 is suitable for use to control the systems of a luminaire comprising a luminaire humidity and pressure control system according to the disclosure. The control system 600 is also suitable for controlling the light source, optical devices, pan and/or tilt systems, and other control functions of the luminaires 12 and 200 as well as connecting and responding to and storing data read from sensors installed within the luminaires 12 and 200.

The control system 600 includes a processor 602 electrically coupled to a memory 604. The processor 602 is implemented by hardware and software. The processor 602 may be implemented as one or more Central Processing Unit (CPU) chips, cores (e.g., as a multi-core processor), field-programmable gate arrays (FPGAs), application specific integrated circuits (ASICs), and digital signal processors (DSPs).

The processor 602 is further electrically coupled to and in communication with a communication interface 606. The communication interface 606 is coupled to, and configured to communicate via, the data link 14. The processor 602 is also coupled via a control interface 608 to one or more sensors 424, motors, actuators, controls, heater 422, and/or other devices. The processor 602 is configured to receive control signals from the data link 14 via the communication interface 606 and, in response, to control systems and mechanisms of the luminaire 12 via the control interface 608.

Via the control interface 608, the processor 602 is further electrically coupled to and in communication with temperature, humidity, and/or pressure sensors such as the sensor 424. The processor 602 is configured to receive control signals from the data link 14 via the communication interface 606 and, in response, measure, store, and transmit information related to data sampled from one or more of the sensors 424.

The control system 600 is suitable for implementing processes, module control, optical device control, pan and tilt movement, parameter control, motor control, position sensor control, brake control, and other functionality as disclosed herein, which may be implemented as instructions stored in the memory 604 and executed by the processor 602. The memory 604 comprises one or more disks and/or solid-state drives and may be used to store instructions and data that are read and written during program execution. The memory 604 may be volatile and/or non-volatile and may be read-only memory (ROM), random access memory (RAM), ternary content-addressable memory (TCAM), and/or static random-access memory (SRAM).

While only some embodiments of the disclosure have been described herein, those skilled in the art, having benefit of this disclosure, will appreciate that other embodiments may be devised which do not depart from the scope of the disclosure herein. While the disclosure has been described in detail, it should be understood that various changes, substitutions, and alterations can be made hereto without departing from the spirit and scope of the disclosure.

What is claimed is:

1. A luminaire, comprising:

an enclosure comprising one or more luminaire components configured to modify and emit a light beam, the enclosure including a first opening and being otherwise sealed from external air; and

a chamber comprising a drying agent and second and third openings and being otherwise sealed from the external air, wherein:

the chamber is coupled at the second opening by a sealed air coupling to the enclosure at the first opening;

the third opening comprises a membrane completely covering the third opening, the membrane comprising a material configured to allow air to pass through the material while reducing the passage of water droplets in the air; and

the chamber is configured such that reduced air pressure in the enclosure at the second opening draws air into the chamber via the third opening.

2. The luminaire of claim 1, wherein the sealed air coupling is a rotatable sealed air coupling.

3. The luminaire of claim 1, wherein the chamber is configured to cause air passing between the second and third openings to pass through the drying agent.

4. The luminaire of claim 1, wherein:

the enclosure comprises one or more sensors configured to measure characteristics of the enclosure, the characteristics including one or more of air pressure, air humidity, and/or air temperature; and

the luminaire further comprises a control system electrically coupled to the one or more sensors and configured to collect data from the one or more sensors and to send information related to the collected data to a user of the luminaire via a communication channel.

5. The luminaire of claim 4, wherein the control system is further configured to determine, based on the collected data from the one or more sensors, whether the enclosure has been effectively sealed.

6. The luminaire of claim 4, wherein the communication channel comprises at least one of a display, a wired data link, and a wireless communication link.

7. The luminaire of claim 4, wherein the information related to the collected data comprises a plurality of data samples collected from the one or more sensors by the control system.

8. The luminaire of claim 7, wherein the information related to the collected data further comprises a timestamp associated with one or more of the plurality of data samples.

9. The luminaire of claim 1, further comprising a light source located external to the enclosure and optically coupled to one or more of the luminaire components of the enclosure.

10. The luminaire of claim 1, further comprising:

a heater thermally coupled to the drying agent of the chamber; and

a control system electrically coupled to the heater and configured to controllably heat the drying agent during desired periods of operation of the luminaire.

11. The luminaire of claim 1, wherein the drying agent in the chamber comprises silica gel.

12. The luminaire of claim 1, wherein the membrane comprises a hydrophobic membrane material.

13. The luminaire of claim 1, wherein the drying agent in the chamber changes color when it absorbs moisture and the chamber is fabricated at least in part of a transparent or translucent material.

14. The luminaire of claim 1, wherein the enclosure further comprises a drying box, the drying box comprising a second drying agent and a plurality of openings configured to expose the drying agent to air in the enclosure.

15. The luminaire of claim 14, wherein the drying agent in the drying box changes color when it absorbs moisture

11

and the drying box is fabricated at least in part of a transparent or translucent material.

16. A luminaire, comprising:

a first enclosure comprising one or more luminaire components configured to modify and emit a light beam, the first enclosure including first and second openings and being otherwise sealed from external air;

a second enclosure comprising electronic circuits electrically coupled to the luminaire components of the first enclosure, the second enclosure including a third opening and being otherwise sealed from the external air, wherein the first enclosure is rotatably mounted to the second enclosure and the first opening is air coupled to the third opening by a first rotatable sealed air coupling; and

a chamber comprising a drying agent and fourth and fifth openings and being otherwise sealed from the external air, wherein:

the chamber is coupled at the fourth opening by a sealed air coupling to the first enclosure at the second opening; and

the fifth opening comprises a membrane completely covering the fifth opening, the membrane comprising a material configured to allow air to pass through the material while reducing the passage of water droplets in the air.

17. The luminaire of claim 16, further comprising a third enclosure, wherein the first enclosure is rotatably mounted to the third enclosure and the third enclosure is rotatably

12

mounted to the second enclosure, whereby the first enclosure is rotatably mounted to the second enclosure by the third enclosure, the third enclosure comprising:

sixth and seventh openings and being otherwise sealed from the external air, wherein:

the sixth opening is air coupled to the first opening by a second rotatable sealed air coupling; and

the seventh opening is air coupled to the third opening by a third rotatable sealed air coupling.

18. The luminaire of claim 16, wherein:

at least one of the first enclosure and the second enclosure comprises one or more sensors configured to measure characteristics of the at least one enclosure, the characteristics including one or more of air pressure, air humidity, and/or air temperature; and

the luminaire further comprises a control system electrically coupled to the one or more sensors and configured to collect data from the one or more sensors and to send information related to the collected data to a user of the luminaire via a communication channel.

19. The luminaire of claim 16, further comprising:

a heater thermally coupled to the drying agent of the chamber; and

a control system electrically coupled to the heater and configured to controllably heat the drying agent during desired periods of operation of the luminaire.

20. The luminaire of claim 16, wherein the membrane comprises a hydrophobic membrane material.

* * * * *